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SAFETY DATA SHEET

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Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification	::	070GN2018 GREEN Mixture Mixture CC10316427
Product type	:	solid
<u>Relevant identified uses of the subs</u> Product use	<u>tance</u> :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	•	Not applicable.
Prevention		Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10316427

CAS number/other identifiers

Ingredient name	%	CAS number
Silica, amorphous	3 - 5	7631-86-9
Boric acid (H3BO3)	1 - 3	10043-35-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the

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	upper and lower eyelids. Check for and remove any contact lense Get medical attention if irritation occurs.	es.
Inhalation	Remove victim to fresh air and keep at rest in a position comforta for breathing. Get medical attention if symptoms occur. In case o inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	of e
Skin contact	Flush contaminated skin with plenty of water. Remove contaminated skin with plenty of water. Remove contaminated shoes. Get medical attention if symptoms occur.	ated
Ingestion	Wash out mouth with water. Remove victim to fresh air and keep rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quant of water to drink. Do not induce vomiting unless directed to do so medical personnel. Get medical attention if symptoms occur.	tities

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical atte	entio	n and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Firefighting measures

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Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
Environmental precautions	:	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
Methods and materials for containment and cleaning up					
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.			
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material			
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and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Silica, amorphous	NIOSH REL (1994-06-01) TWA 6 mg/m3
Boric acid (H3BO3)	ACGIH TLV (2005-01-01) TWA 2 mg/m3 Form: Inhalable fraction STEL 6 mg/m3 Form: Inhalable fraction

Appropriate engineering controls : Good general ventilation should be sufficient to control worker			
Environmental exposure controls	:	exposure to airborne contaminants. Emissions from ventilation or work process equipment should be	
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	checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Color	solid [Pellets.] GREEN
Odor	: Faint odor.
Odor threshold	: Not available.
рН	: Not available.

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Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
-		
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
<u>Aerosol product</u>		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	-	Not available.
	-	

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids.
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Oxidizer.

:

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
Boric acid (H3BO3)					
	LD50 Oral	Rat	2,500 mg/kg	-	
Remarks - Inhalation:	No applicable to	oxicity data			
Remarks - Dermal:	No applicable toxicity data				
Silica, amorphous					
Remarks - Oral:	No applicable to	oxicity data			
Remarks - Inhalation:	No applicable to	oxicity data			
Remarks - Dermal:	No applicable to	oxicity data			
Conclusion/Summary	• Mi	xture Not fully test	h		

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Boric acid (H3BO3)	Skin - Mild irritant	Human		72 hrs	-
Silica, amorphous	Eyes - Mild irritant	Rabbit		24 hrs	-
Conclusion/Summary					
Skin	: N	lixture.Not fu	lly tested.		
Eyes	: N	lixture.Not fu	lly tested.		
Respiratory	: N	lixture.Not fu	lly tested.		
<u>Sensitization</u>					
Conclusion/Summary					
Skin	: N	lixture.Not fu	lly tested.		
10			lly tested.		



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Conclusion/Summary	: N	lixture.Not fully t	ested.	
Carcinogenicity				
Conclusion/Summary	: N	lixture.Not fully t	ested.	
Classification				
Product/ingredient name	OSHA	IARC	NTP	
Silica, amorphous	-	3	-	
<u>Reproductive toxicity</u>				
Conclusion/Summary	: N	lixture.Not fully t	ested.	
Teratogenicity				
Conclusion/Summary	: N	lixture.Not fully t	ested.	
Specific target organ toxicity (Not available.	(single exposu	<u>re)</u>		
Specific target organ toxicity (Not available.	(repeated expo	osure)		
Aspiration hazard Not available.				
Information on likely routes o exposure	f : N	ot available.		
Potential acute health effects				
Eye contact Inhalation Skin contact Ingestion	 No known significant effects or critical hazards. 			
Symptoms related to the phys	ical, chemical	and toxicologica	<u>l characteristics</u>	
Eye contact Inhalation Skin contact Ingestion	: N : N	o specific data. o specific data. o specific data. o specific data. o specific data.		
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

:	Not available. Not available.
:	Not available. Not available.
:	Mixture.Not fully tested.
::	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure	
Boric acid (H3BO3)				
	Acute LC50 75 Mg/l Marine water	Fish - Fish	96 h	
Remarks - Acute - Fish:	Acute			
	Acute LC50 45.5 Mg/l Fresh water	Aquatic invertebrates.	48 h	
		Crustaceans		
Remarks - Acute - Aquatic				
invertebrates.:				
	Acute LC50 0.133 Mg/l Fresh	Aquatic invertebrates.	48 h	
	water	Daphnia		
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Remarks - Acute - Aquatic invertebrates.:	Acute		
Remarks - Acute - Aquatic	No applicable toxicity date		
plants:	No applicable toxicity data		
plants.	Chronic NOEC 2.1 Mg/l Fresh	Fish - Fish	87 d
	water		07 4
Remarks - Chronic - Fish:	Chronic		
	Chronic NOEC 6 Mg/l Fresh water	Aquatic invertebrates. Daphnia	21 d
Remarks - Chronic -	Chronic		
Aquatic invertebrates.:			
Silica, amorphous			
Remarks - Acute - Fish:	No applicable toxicity data		
Remarks - Acute - Aquatic	No applicable toxicity data		
invertebrates.:			
Remarks - Acute - Aquatic	No applicable toxicity data		
plants:			
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:			
070GN2018 GREEN			
Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.		
invertebrates.:			
Conclusion/Summary	: Chemicals are not readily available as they are bound within the		
	polymer matrix.		

Persistence and degradability

Conclusion/Summary : Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Boric acid (H3BO3)	-1.09	-	low

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

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Section 13. Disposal considerations

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Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules:
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		Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Bismuth vanadium oxide (BiVO4) United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Copper Phosphoric acid, zinc salt (2:3) Zinc ferrite brown spinel (C.I. Pigment Yellow 119) Zinc oxide Copper, [29H,31H-phthalocyaninato(2-)-N29,N30,N31,N32]-, brominatedchlorinated United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed United States - EPA Clean water act (CWA) section 112 - Accidental
		United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed

Chemicals) **DEA List II Chemicals (Essential** : Not listed **Chemicals**)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

DEA List I Chemicals (Precursor

SARA 311/312

Not listed

:



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Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Silica, amorphous	>= 3 - <= 5	EYE IRRITATION - Category 2B
Boric acid (H3BO3)	>= 1 - <= 3	TOXIC TO REPRODUCTION - Fertility - Category 1B
		TOXIC TO REPRODUCTION - Unborn child - Category 1B

<u>SARA 313</u>

Form R - Reporting requirements

Product name	CAS number	%
Bismuth vanadium oxide (BiVO4)	14059-33-7	>= 10 - <= 25
Copper, [29H,31H-phthalocyaninato(2-)- N29,N30,N31,N32]-, brominatedchlorinated	68512-13-0	>= 5 - <= 10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations	
Massachusetts :	None of the components are listed.
New York :	None of the components are listed.
New Jersey :	The following components are listed:
	Boric acid (H3BO3)
	Copper, [29H,31H-phthalocyaninato(2-)-N29,N30,N31,N32]-,
	brominatedchlorinated
Pennsylvania :	The following components are listed:
	Copper, [29H,31H-phthalocyaninato(2-)-N29,N30,N31,N32]-,
	brominatedchlorinated
	Silica, amorphous

<u>California Prop. 65</u>

This product does not require a Safe Harbor warning under California Prop. 65. United States inventory (TSCA 8b) : All components are active or exempted.

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Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations		
<u>Inventory list</u>		
Australia	:	All components are listed or exempted.
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	All components are listed or exempted.
Europe inventory	:	All components are listed or exempted.
Japan	:	Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	Not determined.
Taiwan	:	All components are listed or exempted.
Turkey	:	All components are listed or exempted.
United States	:	All components are active or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Histor <i>y</i>		
Date of printing	:	01/10/2020
Date of issue/Date of revision	:	11/21/2019
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor
		BOI - Bioconcentration Factor

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GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.