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SAFETY DATA SHEET

RAVEN BLACK

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	:	RAVEN BLACK Mixture Mixture CC10379838 solid
<u>Relevant identified uses of the subs</u> Product use	stance :	or mixture and uses advised against Industrial applications.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.

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Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10379838

CAS number/other identifiers

Ingredient name	%	CAS number
2-Propenenitrile, polymer with Ethenylbenzene	>= 10 - <= 25	9003-54-7
Carbon black	>= 3 - <= 5	1333-86-4
Titanium dioxide	>= 3 - <= 5	13463-67-7
Styrene	> 0 - <= 0.3	100-42-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

:

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the

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Inhalation Skin contact Ingestion	:	upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel.
		Get medical attention if symptoms occur.
Most important symptoms/effects, a	cute a	and delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical at	tentic	on and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
See toxicological information (Secti	on 11	

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

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Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides phosphorus oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency

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contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-Propenenitrile, polymer with Ethenylbenzene	None.
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust
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	OSILA DEL (1002.06.20)
	OSHA PEL (1993-06-30) TWA 15 mg/m2 Form Total dust
	TWA 15 mg/m3 Form: Total dust
	ACGIH TLV (2022-01-06)
	TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles
	TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Styrene	ACGIH TLV (2020-03-01) Ototoxicant
Styrene	TWA 10 ppm
	STEL 20 ppm
	NIOSH REL (1994-06-01)
	TWA 215 mg/m3 50 ppm
	• •
	STEL 425 mg/m3 100 ppm
	OSHA PEL 1989 (1989-03-01)
	TWA 215 mg/m3 50 ppm
	STEL 425 mg/m3 100 ppm
	OSHA PEL Z2 (1993-06-30)
	TWA 100 ppm
	CEIL 200 ppm
	AMP 600 ppm
Appropriate engineering controls Environmental exposure controls	 Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	

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Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Color Odor Odor threshold pH Melting point Boiling point Flash point		solid [Pellets.] BLACK Faint odor. Not available. Not available. Not available. Not available. Not applicable.
Burning time Burning rate Evaporation rate Flammability (solid, gas) Lower and upper explosive (flammable) limits	::	Not available. Not available. Not available. Not available. Lower: Not applicable. Upper: Not applicable.
Vapor pressure Vapor density Relative density Solubility Solubility in water	:	Not available. Not applicable. Not available. Not available. insoluble in water.
Partition coefficient: n- octanol/water	:	Not applicable.

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Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not applicable.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity						
Product/ingredient name	Result	Species	Dose	Exposure		
2-Propenenitrile, polymer with ethenylbenzene						
	LD50 Oral	Rat	1,800 mg/kg	-		
Carbon black						
	LD50 Oral	Rat	15,400 mg/kg	-		
Titanium oxide (TiO2)						
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h		
	Dusts and mists					
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-		
Styrene						
	LD50 Oral	Rat	2,650 mg/kg	-		
	LC50 Inhalation	Rat	2,770 ppm	4 h		
	Gas.					
	LC50 Inhalation	Rat	11.8 Mg/l	4 h		
	Vapor					

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Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Styrene	Eyes - Mild irritant	Human	-		-
	Skin - Mild irritant	Rabbit	-		-
	Skin - Moderate irritant	Rabbit	-		-
	Eyes - Severe irritant	Rabbit	-		-
	Eyes - Moderate irritant	Rabbit	-	24 hrs	-

Conclusion/Summary Skin Eyes Respiratory <u>Sensitization</u>	Mixture.Not fully tested.Mixture.Not fully tested.Mixture.Not fully tested.
Conclusion/Summary Skin Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.
Mutagenicity	
Conclusion/Summary	: Mixture.Not fully tested.
Carcinogenicity	
Conclusion/Summary	: Mixture.Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
2-Propenenitrile, polymer	-	3	-
with ethenylbenzene			
Carbon black	-	2B	-
Titanium oxide (TiO2)	-	2B	-
Styrene	-	2B	Reasonably anticipated to be a human carcinogen.

Reproductive toxicity

Conclusion/Summary	:	Mixture.Not fully tested.
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Teratogenicity

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Conclusion/Summary	:	Mixture.Not fully tested.			
Specific target organ toxicity (single Not available.	expo	osure)			
Specific target organ toxicity (repeat Not available.	ted e	xposure)			
<u>Aspiration hazard</u> Not available.					
Information on the likely routes of exposure	:	Not available.			
Potential acute health effects					
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.			
Symptoms related to the physical, chemical and toxicological characteristics					
Eye contact Inhalation Skin contact Ingestion Delayed and immediate effects and a	: : also c	No specific data. No specific data. No specific data. No specific data. chronic effects from short and long term exposure			
Short term exposure					
Potential immediate effects Potential delayed effects	:	Not available. Not available.			
Long term exposure Potential immediate effects Potential delayed effects	:	Not available. Not available.			
Potential chronic health effects					
Conclusion/Summary	:	Mixture.Not fully tested.			
General Carcinogenicity	:	No known significant effects or critical hazards. No known significant effects or critical hazards.			
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Mutagenicity Teratogenicity Developmental effects Fertility effects	::	No known significant effects or critical hazards. Not available. Not available. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Carbon black			
	Acute EC50 37.563 Mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 h
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		
Styrene	·		•
	Acute LC50 4.02 Mg/l Fresh	Fish - Pimephales promelas	96 h
	water		
	Acute EC50 0.0047 Mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
	Acute LC50 52 Mg/l Marine water	Crustaceans - Artemia salina	48 h
	Acute EC50 78 Mg/l Marine	Algae - Skeletonema costatum	96 h
	water		
RAVEN BLACK	·	-	•
Remarks - Acute - Aquatic	Chemicals are not readily availabl	e as they are bound within the poly	mer matrix.
invertebrates.		5	

Conclusion/Summary

: Chemicals are not readily available as they are bound within the

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		polymer matrix.
Persistence and degradability		
Conclusion/Summary	:	Chemicals are not readily available as they are bound within the polymer matrix.
Conclusion/Summary	:	Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Styrene	0.35	13.49	low

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

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U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.
International Air ICAO/IATA	: Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	: Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 4(1) - Fhority fisk review. Not listed
		listed
		United States - TSCA 5(a)2 - Proposed significant new use rules:
		Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority
		pollutants: Listed Zinc ferrite brown spinel (C.I. Pigment
		Yellow 119)
		Chromium (III) oxide
		Acrylonitrile
		Nickel
		Chromium
		Arsenic

United States - EPA Clean water act (CWA) section 311 -

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Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

:	Listed
:	Not listed
:	Not listed
	Not listed
:	Not listed
:	Not listed
	•

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
2-Propenenitrile, polymer with ethenylbenzene	>= 10 - <= 25	ACUTE TOXICITY - oral - Category 4
Carbon black	>= 3 - <= 5	CARCINOGENICITY - Category 2
Titanium oxide (TiO2)	>= 3 - <= 5	CARCINOGENICITY - Category 2
Styrene	> 0 - <= 0.3	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY - inhalation - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2

<u>SARA 313</u>

Form R - Reporting requirements

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Product name	CAS number	%
Zinc ferrite brown spinel (C.I. Pigment Yellow 119)	68187-51-9	>= 10 - < 30
Chromium (III) oxide	1308-38-9	>= 3 - < 7
Styrene	100-42-5	>= 0.1 - < 1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations	
Massachusetts :	The following components are listed:
	Chromium (III) oxide
	Carbon black
	Titanium dioxide
New York :	None of the components are listed.
New Jersey :	The following components are listed:
	Zinc ferrite brown spinel (C.I. Pigment Yellow 119)
	2-Propenenitrile, polymer with Ethenylbenzene
	Chromium (III) oxide
	Carbon black
	Titanium dioxide
Pennsylvania :	The following components are listed:
	Zinc ferrite brown spinel (C.I. Pigment Yellow 119)
	Chromium (III) oxide
	Carbon black
	Titanium dioxide

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Carbon black	-	-
Titanium dioxide	-	-
Styrene	Yes.	-

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United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations Inventory list		
Australia	:	Not determined.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

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:	1.0
:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of
	:

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Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.