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SAFETY DATA SHEET

ONCOLOR RED ABS

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	::	ONCOLOR RED ABS Mixture Mixture CC10389643 solid
<u>Relevant identified uses of the subst</u> Product use	ance :	or mixture and uses advised against Industrial applications.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
Emergency telephone number (with hours of operation)	:	1 (440) 930-1000 or 1 (844) 4AVIENT CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

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Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10389643

CAS number/other identifiers

Ingredient name	%	CAS number
2-Propenenitrile, polymer with Ethenylbenzene	>= 25 - <= 50	9003-54-7
Titanium dioxide	>= 5 - <= 10	13463-67-7
Formamide, N,N'-1,6-hexanediylbis[N-(2,2,6,6-tetramethyl-4-	>= 5 - <= 10	124172-53-8
piperidinyl)-		

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

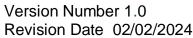
Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

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Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects	acute a	and delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical	attentic	on and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

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Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions Methods and materials for containm	: ient ai	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Small spill Large spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-Propenenitrile, polymer with Ethenylbenzene	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Formamide, N,N'-1,6-hexanediylbis[N- (2,2,6,6-tetramethyl-4-piperidinyl)-	None.

Appropriate engineering controls	:	: Good general ventilation should be sufficient to control worker		
		exposure to airborne contaminants.		
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be		
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	environn filters or	to ensure they comply with the requirements of nental protection legislation. In some cases, fume scrubbers, engineering modifications to the process equipment will be y to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	 products of the wo remove p clothing showers Safety ey when a r liquid sp following 	nds, forearms and face thoroughly after handling chemical before eating, smoking and using the lavatory and at the end orking period. Appropriate techniques should be used to obtentially contaminated clothing. Wash contaminated before reusing. Ensure that eyewash stations and safety are close to the workstation location. wewear complying with an approved standard should be used sk assessment indicates this is necessary to avoid exposure to lashes, mists, gases or dusts. If contact is possible, the g protection should be worn, unless the assessment indicates a egree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	standard	l-resistant, impervious gloves complying with an approved should be worn at all times when handling chemical products assessment indicates this is necessary.
Body protection	: Personal on the tax	protective equipment for the body should be selected based sk being performed and the risks involved and should be by a specialist before handling this product.
Other skin protection	should be	ate footwear and any additional skin protection measures e selected based on the task being performed and the risks and should be approved by a specialist before handling this
Respiratory protection	meets the used acco	the hazard and potential for exposure, select a respirator that e appropriate standard or certification. Respirators must be ording to a respiratory protection program to ensure proper aining, and other important aspects of use.

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Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	RED
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.

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Boiling point Flash point	:	Not available. Not applicable.
Burning time Burning rate Evaporation rate Flammability (solid, gas) Lower and upper explosive (flammable) limits	: : : : :	Not available. Not available. Not available. Not available. Lower: Not applicable. Upper: Not applicable.
Vapor pressure Vapor density	:	Not available. Not applicable.
Relative density Solubility Solubility in water	:	Not available. Not available. insoluble in water.
Partition coefficient: n- octanol/water Auto-ignition temperature	:	Not applicable. Not applicable.
Decomposition temperature SADT Viscosity	::	Not available. Not available. Dynamic: Not available. Kinematic: Not applicable.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

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Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-Propenenitrile, polymer with	n ethenylbenzene			
	LD50 Oral	Rat	1,800 mg/kg	-
Titanium oxide (TiO2)			· · · · · ·	
i i i	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Conclusion/Summon	Mixture	e.Not fully tested.		
Conclusion/Summary	: Mixture	e.not fully tested.		
Irritation/Corrosion				
Construction /Community				
Conclusion/Summary Skin	Mixtur	e.Not fully tested.		
Skii Eyes		e.Not fully tested.		
Respiratory		e.Not fully tested.		
Respiratory	• WIAtu	e.ivot fully tested.		
Sensitization				
Conclusion/Summary				
Skin	: Mixtur	e.Not fully tested.		
Respiratory	: Mixtur	e.Not fully tested.		
Mutagenicity				
Conclusion/Summary	: Mixtur	e.Not fully tested.		
Carcinogenicity				
<u>Caremogementy</u>				
~				
Conclusion/Summary	: Mixtur	e.Not fully tested.		

Classification

Product/ingredient name	OSHA	IARC	NTP
2-Propenenitrile, polymer	-	3	-
with ethenylbenzene			
Titanium oxide (TiO2)	-	2B	-

Reproductive toxicity

Conclusion/Summary	:	Mixture.Not fully tested.
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Teratogenicity

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Conclusion/Summary

: Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Name	Cate	egory	Route of exposure	Target organs		
Formamide, N,N'-1,6-	Cate	gory 3	-	Respiratory tract irritation		
hexanediylbis[N-(2,2,6,6-						
tetramethyl-4-piperidinyl)-						
Specific target organ toxicity (re	peated e	exposure)				
Not available.						
Aspiration hazard						
Not available.						
Information on the likely routes	of :	Not available.				
exposure	. 10	Not available.				
-						
Potential acute health effects						
Eye contact	:	No known signi	ficant effects or critical h	azards.		
Inhalation	:		ficant effects or critical h			
Skin contact	:	∂				
Ingestion	: No known significant effects or critical hazards.					
Symptoms related to the physical	l chomi	cal and toxicolog	ical characteristics			
Symptoms related to the physical	l, chemi	cal and toxicolog	ical characteristics			
Symptoms related to the physical Eye contact	<u>l, chemi</u> :	cal and toxicolog				
Eye contact	:	No specific data				
Eye contact Inhalation	:	No specific data No specific data				
Eye contact Inhalation Skin contact Ingestion	: : :	No specific data No specific data No specific data No specific data		evnosure		
Eye contact Inhalation Skin contact	: : :	No specific data No specific data No specific data No specific data		<u>exposure</u>		
Eye contact Inhalation Skin contact Ingestion	: : :	No specific data No specific data No specific data No specific data		<u>exposure</u>		
Eye contact Inhalation Skin contact Ingestion Delayed and immediate effects an <u>Short term exposure</u>	: : :	No specific data No specific data No specific data No specific data		<u>exposure</u>		
Eye contact Inhalation Skin contact Ingestion <u>Delayed and immediate effects an</u> <u>Short term exposure</u> Potential immediate effects	: : : nd also	No specific data No specific data No specific data No specific data chronic effects fr e		<u>exposure</u>		
Eye contact Inhalation Skin contact Ingestion <u>Delayed and immediate effects an</u> <u>Short term exposure</u> Potential immediate effects Potential delayed effects	: : : nd also	No specific data No specific data No specific data No specific data chronic effects fr Not available.		<u>exposure</u>		
Eye contact Inhalation Skin contact Ingestion <u>Delayed and immediate effects an</u> <u>Short term exposure</u> Potential immediate effects	: : : nd also	No specific data No specific data No specific data No specific data chronic effects fr Not available.		<u>exposure</u>		
Eye contact Inhalation Skin contact Ingestion <u>Delayed and immediate effects an</u> <u>Short term exposure</u> Potential immediate effects Potential delayed effects	: : : nd also	No specific data No specific data No specific data No specific data chronic effects fr Not available.		<u>exposure</u>		

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Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	Not available.
Developmental effects	:	Not available.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxicity Acute toxicity estimates N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 h
	Acute LC50 6.5 Mg/l Fresh water	Daphnia - Daphnia pulex	48 h
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Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily availabl	e as they are bound within the po	lymer matrix.
Conclusion/Summary	: Chemicals are not read polymer matrix.	ily available as they are bound wi	thin the
Persistence and degradability			
Conclusion/Summary	: Chemicals are not read polymer matrix.	lily available as they are bound w	ithin the

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Conclusion/Summary

Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Formamide, N,N'-1,6-	0.8	-	low
hexanediylbis[N-(2,2,6,6-tetramethyl-			
4-piperidinyl)-			

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.	
Other adverse effects	:	No known significat	

:

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.		
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.		

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International Water IMO/IMDG

: Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not
		determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed
		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Acrylonitrile
		Chromium Mercury
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed
		United States - Department of commerce - Precursor chemical:
		Not listed
Clean Air Act Section 112(b)	:	Listed

Clean Air Act Section 112(b)

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Hazardous Air Pollutants (HAPs)		
Clean Air Act Section 602 Class I	:	Not listed
Substances		
Clean Air Act Section 602 Class II	:	Not listed
Substances		
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
2-Propenenitrile, polymer	>= 25 - <= 50	ACUTE TOXICITY - oral - Category 4
with ethenylbenzene		
Titanium oxide (TiO2)	>= 5 - <= 10	CARCINOGENICITY - Category 2
Formamide, N,N'-1,6- hexanediylbis[N-(2,2,6,6- tetramethyl-4-piperidinyl)-	>= 5 - <= 10	SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Respiratory tract irritation - Category 3

<u>SARA 313</u>

Form R - Reporting requirements

Product name	CAS number	%
Mercury	7439-97-6	>= 0 - < 0.1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

<u>State regulations</u>	: The following components are listed:
Massachusetts	Titanium dioxide
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		Iron oxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
		2-Propenenitrile, polymer with Ethenylbenzene
		Titanium dioxide
		Iron oxide
Pennsylvania	:	The following components are listed:
-		Titanium dioxide
		Iron oxide

California Prop. 65

WARNING: This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
<u>International regulations</u> <u>Inventory list</u>		
Australia	:	Not determined.
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	Not determined.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information



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Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

HIStor ,		
Date of printing	:	02/03/2024
Date of issue/Date of revision	:	02/02/2024
Date of previous issue	:	00/00/0000
Version	:	1.0
Key to abbreviations	:	ATE = Acute Toxicity Estimate
-		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.