OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024



Page 1 of 16 Print Date 10/15/2024

SAFETY DATA SHEET

OD GREEN 18-0622TCX PS

Section 1. Identification		
GHS product identifier	:	OD GREEN 18-0622TCX PS
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	CC10401537
Product type	:	solid
Relevant identified uses of the subst	ance	or mixture and uses advised against
Product use	:	Industrial applications.
I founde alle	•	nouse at approactions.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or
(with hours of operation)		accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

AVIENT

Page 2 of 16 Print Date 10/15/2024

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10401537

CAS number/other identifiers

Ingredient name	%	CAS number
Styrene-Butadiene polymer	>= 50 - <= 75	9003-55-8
Titanium dioxide	>= 3 - <= 5	13463-67-7
Carbon black	> 0 - <= 0.3	1333-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

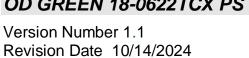
Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

OD GREEN 18-0622TCX PS





P	age 3 of 16
Print Date	10/15/2024

Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effect	s, acute a	nd delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medica	<u>l attentio</u>	n and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
See toxicological information (S	ection 11)

Section 5. Fire-fighting measures

Extinguishing media

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024



Page 4 of 16 Print Date 10/15/2024

Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical Hazardous thermal	:	No specific fire or explosion hazard.
decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt ai	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

ÀVIENT

Page 5 of 16 Print Date 10/15/2024

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Styrene-Butadiene polymer	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

ÀVIENT

Page 6 of 16 Print Date 10/15/2024

		ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to
		liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

ÀVIENT

Page 7 of 16 Print Date 10/15/2024

Appearance

Physical state Color Odor Odor threshold pH Melting point Boiling point Flash point		solid [Pellets.] GREEN Faint odor. Not available. Not available. Not available. Not available. Not applicable.
	•	riot uppriouoio.
Burning time Burning rate Evaporation rate Flammability (solid, gas) Lower and upper explosive (flammable) limits	:	Not available. Not available. Not available. Not available. Lower: Not applicable. Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density Solubility Solubility in water	::	Not available. Not available. insoluble in water.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not applicable.
Decomposition temperature SADT Viscosity	::	Not available. Not available. Dynamic: Not available. Kinematic: Not applicable.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024



Page 8 of 16 Print Date 10/15/2024

Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Carbon black		•	· · · · · ·	
	LD50 Oral	Rat	15,400 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Benzene, ethenyl-, polymer with 1,3-butadiene	Eyes - Mild irritant	Rabbit	-	24 hrs	-

Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Eyes	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
Sensitization	
Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
<u>Mutagenicity</u>	
Conclusion/Summary	: Mixture.Not fully tested.
Carcinogenicity	
Conclusion/Summary	: Mixture.Not fully tested.
Classification	

OD GREEN 18-0622TCX PS



Version Number 1.1 Revision Date 10/14/2024 Page 9 of 16 Print Date 10/15/2024

	Product/ingredient name	OSHA	IARC	NTP
	Benzene, ethenyl-,	-	3	-
	polymer with 1,3-			
	butadiene			
	Titanium oxide (TiO2)	-	2B	-
	Carbon black	-	2B	-
<u>R</u>	eproductive toxicity			
	Conclusion/Summary	: N	lixture.Not fully t	ested.
T	<u>eratogenicity</u>			
	Conclusion/Summary	: N	lixture.Not fully t	ested.
<u>S</u>	pecific target organ toxicity Not available.	(single exposu	<u>re)</u>	
<u>S</u>	pecific target organ toxicity of Not available.	(repeated expo	osure)	
A	spiration hazard Not available.			
	nformation on the likely rout xposure	es of : N	ot available.	
<u>P</u>	otential acute health effects			
Ŧ	Eye contact	: N	o known significa	ant effects or critical hazards.
	nhalation			ant effects or critical hazards.
	Skin contact			ant effects or critical hazards.
Ι	ngestion			ant effects or critical hazards.
<u>S</u>	ymptoms related to the phys	ical, chemical	and toxicologica	l characteristics
F	Eye contact	: N	o specific data.	
	nhalation		o specific data.	
	Skin contact		o specific data.	
	ngestion		o specific data.	
	0			
D	elayed and immediate effect	s and also chr	onic effects from	short and long term exposure
<u>8</u>	Short term exposure			
	Potential immediate effects	: N	ot available.	
			9/16	

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024



Page 10 of 16 Print Date 10/15/2024

Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects <u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A	:::::::::::::::::::::::::::::::::::::::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. Not available. Not available. No known significant effects or critical hazards.
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h
		dubia	
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		
Carbon black			
	Acute EC50 37.563 Mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		
OD GREEN 18-0622TCX PS			•

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

Page 11 of 16 Print Date 10/15/2024

Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily available as they are bound within the polymer matrix.
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.
Persistence and degradability	
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.
<u>Bioaccumulative potential</u> Not available.	
Mobility in soil	
Soil/water partition coefficie (KOC)	nt : Not available.
Other adverse effects	: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

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OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

AVIENT

Page 12 of 16 Print Date 10/15/2024

Section 14. Transport information U.S.DOT 49CFR
Ground/Air/Water : Not regulated for transportation. International Air
ICAO/IATA : Not classified as dangerous goods under transport regulations.

International Water : Not classified as dangerous goods under transport regulations. IMO/IMDG

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: Not of the components are listed.	me
	United States - TSCA 4(a) - Final Test Rules: Not listed	
	United States - TSCA 4(a) - ITC Priority list: Not listed	
	United States - TSCA 4(a) - Proposed test rules: Not listed	
	United States - TSCA 4(f) - Priority risk review: Not listed	
	United States - TSCA 5(a)2 - Final significant new use rules: N	Jot
	listed	
	United States - TSCA 5(a)2 - Proposed significant new use rule Not listed	s:
	United States - TSCA 5(e) - Substances consent order: Not list	ed
	United States - TSCA 6 - Final risk management: Not listed	
	United States - TSCA 6 - Proposed risk management: Not liste	:d
	United States - TSCA 8(a) - Chemical risk rules: Not listed	
	United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed	
	United States - TSCA 8(a) - Chemical Data Reporting (CDR): determined	Not
	United States - TSCA 8(a) - Preliminary assessment report	
	(PAIR): Not listed	
	United States - TSCA 8(c) - Significant adverse reaction (SAR)	:
	Not listed	
	United States - TSCA 8(d) - Health and safety studies: Not listed	
	United States - EPA Clean water act (CWA) section 307 - Prior	rity
	pollutants: Listed Zinc ferrite brown spinel (C.I. Pigment	
	Yellow 119)	
	Phthalocyanine green Nickel	
	Chromium	
	Arsenic	

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

ÀVIENT

Page 13 of 16 Print Date 10/15/2024

United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential	:	Not listed
Chemicals)	•	not fisted

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Benzene, ethenyl-, polymer with 1,3-butadiene	>= 50 - <= 75	EYE IRRITATION - Category 2B
Titanium oxide (TiO2)	>= 3 - <= 5	CARCINOGENICITY - Category 2
Carbon black	> 0 - <= 0.3	CARCINOGENICITY - Category 2

SARA 313

Form R - Reporting requirements

Product name	CAS number	%
Zinc ferrite brown spinel (C.I. Pigment Yellow 119)	68187-51-9	>= 10 - < 30

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024



Page 14 of 16 Print Date 10/15/2024

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts	:	The following components are listed: Titanium dioxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Zinc ferrite brown spinel (C.I. Pigment Yellow 119) Titanium dioxide Carbon black
Pennsylvania	:	The following components are listed: Zinc ferrite brown spinel (C.I. Pigment Yellow 119)

Titanium dioxide

California Prop. 65

WARNING: This product can expose you to chemicals including Titanium dioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-
Carbon black	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): All components are listed or exempted.
		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.

14/16

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024

Page 15 of 16 Print Date 10/15/2024

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United States Viet Nam

- All components are active or exempted. Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>History</u>		
Date of printing	:	10/15/2024
Date of issue/Date of revision	:	10/14/2024
Date of previous issue	:	10/10/2024
Version	:	1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		$\hat{U}N = United Nations$
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.

OD GREEN 18-0622TCX PS

Version Number 1.1 Revision Date 10/14/2024



Page 16 of 16 Print Date 10/15/2024