

MATERIAL SAFETY DATA SHEET

NN-35GF/02T GREEN 124

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (440)-930-1395
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	NN-35GF/02T GREEN 124
Product code	:	EM00907837
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Polytetrafluoroethylene	9002-84-0	1 - 5
C.I. Pigment Blue 36	68187-11-1	0.1 - 1
C.I. Pigment Green 26	68187-49-5	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect his employee from exposure. See Sections 3 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit	: Not applicable
Lower explosion limit	: Not applicable : Not relevant
Autoignition temperature Suitable extinguishing media	: Carbon dioxide blanket, Water spray, dry powder, foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: None
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



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Keep containers dry and tightly closed to avoid moisture absorption Storage : and contamination. Keep in a dry, cool place. 8. EXPOSURE CONTROLS / PERSONAL PROTECTION Respiratory protection No personal respiratory protective equipment normally required. : Eye/Face Protection Safety glasses with side-shields. : Hand protection Protective gloves. : Skin and body protection : Long sleeved clothing. Additional Protective Safety shoes. : Measures General Hygiene Handle in accordance with good industrial hygiene and safety practice. : Considerations Wash hands before breaks and at the end of workday. Heat only in areas with appropriate exhaust ventilation. Provide Engineering measures : appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
C.I. Pigment Blue 36	0.02	Time Weighted Average	as Co	ACGIH
	mg/m3	(TWA):		
	0.5 mg/m3	Time Weighted Average	as Cr	ACGIH
		(TWA):		
C.I. Pigment Green 26	0.02	Time Weighted Average	as Co	ACGIH
	mg/m3	(TWA):		
	0.5 mg/m3	Time Weighted Average	as Cr	ACGIH
	_	(TWA):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility Solid
Pellets, slabs
GREEN
Very faint
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH : Not applicable.

- : Not determined
- : Not established
- : Not applicable
- : Not applicable
- : Not applicable

10. STABILITY AND REACTIVITY

Stability

: Stable.



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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	11.	TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

	· · · · · · · · · · · · · · · · · · ·	77.02	
CAS-No.	Chemical Name	Effect	Target Organ
			<u> </u>

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
9002-84-0	Polytetrafluoroethylene	LC50	45 mg/m3	rat

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
68187-11-1	C.I. Pigment Blue 36	no	2B	no
68187-49-5	C.I. Pigment Green 26	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the matrix of the polymer.



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Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground)	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO / IMDG	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on the TSCA inventory or are exempt.

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SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
COBALT COMPOUNDS	68187-11-1	0.13
CHROMIUM III COMPOUNDS		
COBALT COMPOUNDS	68187-49-5	1.25
CHROMIUM III COMPOUNDS		
CHROMIUM III COMPOUNDS	68186-91-4	0.06
COPPER COMPOUNDS		

California Proposition : This product does not contain a substance listed by California Prop 65.



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Canadian Regulations:

WHMIS Classification : Not controlled.

WHMIS Ingredient Disclosure List

CAS-No.
68187-11-1
68187-49-5
105-60-2
7631-86-9
68186-91-4
57-11-4

DSL

: Listed.

National Inventories:

Australia AICS	: Not determined.
China IECS	: Not determined.
Europe EINECS	: Not determined.
Japan ENCS	: Not determined.
Korea KECI	: Not determined.
Philippines PICCS	: Not determined.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.