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SAFETY DATA SHEET

ELASTALLOYTM 6385-0001

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	:	ELASTALLOY™ 6385-0001 Mixture Mixture EM01045749 solid
	tance :	or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements

No known significant effects or critical hazards.

Precautionary statements

General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

:

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	EM01045749

CAS number/other identifiers

Ingredient name	%	CAS number
Styrene-Butadiene polymer	10 - 25	9003-55-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

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Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects	
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symptoms	
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate medical	attention and special treatment needed, if necessary
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.



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Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Special protective actions for firefighters

Special protective equipment for fire-fighters

of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated

Promptly isolate the scene by removing all persons from the vicinity

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

:

For non-emergency personnel : For emergency responders :	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions :	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

in positive pressure mode.

Methods and materials for containment and cleaning up

Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

:

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8).



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Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas w material is handled, stored and processed. Workers should wa and face before eating, drinking and smoking. Remove conta clothing and protective equipment before entering eating area also Section 8 for additional information on hygiene measure	ash hands minated as. See
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original c protected from direct sunlight in a dry, cool and well-ventilat away from incompatible materials (see Section 10) and food drink. Keep container tightly closed and sealed until ready for Containers that have been opened must be carefully resealed upright to prevent leakage. Do not store in unlabeled container appropriate containment to avoid environmental contamination	ed area, and r use. and kept ers. Use

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure l	imits
Styrene-Butadiene polymer	None.	
Appropriate engineering controls	exposure to	al ventilation should be sufficient to control worker airborne contaminants.
Environmental exposure controls	checked to environmer filters or en	from ventilation or work process equipment should be ensure they comply with the requirements of atal protection legislation. In some cases, fume scrubbers, gineering modifications to the process equipment will be o reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	products, b of the work remove pot clothing be	s, forearms and face thoroughly after handling chemical efore eating, smoking and using the lavatory and at the end ing period. Appropriate techniques should be used to entially contaminated clothing. Wash contaminated fore reusing. Ensure that eyewash stations and safety e close to the workstation location.
Eye/face protection	Safety eyev when a risk	vear complying with an approved standard should be used assessment indicates this is necessary to avoid exposure to hes, mists, gases or dusts. If contact is possible, the



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following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. **Skin protection** Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. **Body protection** Personal protective equipment for the body should be selected based : on the task being performed and the risks involved and should be approved by a specialist before handling this product. Other skin protection Appropriate footwear and any additional skin protection measures : should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. **Respiratory protection** Based on the hazard and potential for exposure, select a respirator that : meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	NO PIGMENT
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not available.



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octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Remarks - Oral:	No applicable toxicity data
Remarks - Inhalation:	No applicable toxicity data
Remarks - Dermal:	No applicable toxicity data
Conclusion/Summary	: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Styrene-Butadiene polymer	Eyes - Mild	Rabbit		24 hrs	-
	irritant				
Conclusion/Summary					
Skin	: M	ixture.Not full	y tested.		
Eyes	: M	ixture.Not full	y tested.		

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Respiratory	: N	lixture.Not fully t	ested.	
<u>Sensitization</u>				
Conclusion/Summary Skin Respiratory		lixture.Not fully t lixture.Not fully t		
Mutagenicity				
Conclusion/Summary	: N	lixture.Not fully t	ested.	
Carcinogenicity				
Conclusion/Summary <u>Classification</u>	: N	lixture.Not fully t	ested.	
Product/ingredient name	OSHA	IARC	NTP	
Styrene-Butadiene polymer		3		
<u>Reproductive toxicity</u>				
Conclusion/Summary	: N	lixture.Not fully t	ested.	
Teratogenicity				
Conclusion/Summary	: N	lixture.Not fully t	ested.	
Specific target organ toxicity Not available.	(single exposu	<u>re)</u>		
Specific target organ toxicity Not available.	(repeated exp	<u>osure)</u>		
Aspiration hazard Not available.				
Information on likely routes o exposure	f : N	ot available.		
Potential acute health effects				
Eye contact Inhalation Skin contact	: N	o known significa	ant effects or critical hazards. ant effects or critical hazards. ant effects or critical hazards.	
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Ingestion

: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
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Styrene-Butadiene polymer			
Remarks - Acute - Fish:	No applicable toxicity data		
Remarks - Acute - Aquatic	No applicable toxicity data		
invertebrates.:			
Remarks - Acute - Aquatic	No applicable toxicity data		
plants:			
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:			
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Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer	matrix.	
invertebrates.:			
Conclusion/Summary	: Chemicals are not readily available as they are bound within	the	
	polymer matrix.		
Persistence and degradability			
Constant (Second	Chamicals are not usedily available on they are hourd within	4h a	
Conclusion/Summary	: Chemicals are not readily available as they are bound within	the	
	polymer matrix.		
Conclusion/Summary	: Chemicals are not readily available as they are bound within	the	
Concrusion/Summary	polymer matrix.	uie	
	porfilior maanni		
Bioaccumulative potential			
Not available.			
<u>Mobility in soil</u>			
	t Net anvilable		
Soil/water partition coefficie	t : Not available.		
(KOC) Other adverse effects	: No known significant effects or critical hazards.		
Other adverse effects	: No known significant effects or critical hazards.		

Section 13. Disposal considerations

products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging	Disposal methods	:	disposed of untreated to the sewer unless fully compliant with the
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should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.
		United States - TSCA 4(a) - Final Test Rules: Not listed
		United States - TSCA 4(a) - ITC Priority list: Not listed
		United States - TSCA 4(a) - Proposed test rules: Not listed
		United States - TSCA 4(f) - Priority risk review: Not listed
		United States - TSCA 5(a)2 - Final significant new use rules: Not listed
		United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
		United States - TSCA 5(e) - Substances consent order: Not listed
		United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 6 - Proposed risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed
		United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed
		United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed

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		United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed
		United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed
		United States - EPA Clean water act (CWA) section 311 -
		Hazardous substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Flammable substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental
		release prevention - Toxic substances: Not listed
		United States - Department of commerce - Precursor chemical:
		Not listed
112(b) nts (HAPs)	:	Not listed
602 Class I	:	Not listed

Clean Air Act Section 112(b)	:	Not listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances		NT - 11 - 1
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable. :

Composition/information on ingredients

Name	%	Classification
Styrene-Butadiene polymer	10 - 25	AH

SARA 313

Not applicable.

State regulations	
Massachusetts	None of the components are listed.
New York	None of the components are listed.
New Jersey	None of the components are listed.
Pennsylvania	None of the components are listed.
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California Prop. 65

This PolyOne product does not contain any chemical known to the State of California to cause cancer, or birth defects or other reproductive harm, in concentrations that require a warning notice under California's Proposition 65. This statement relies in part on information provided by the buyer of this PolyOne product. PolyOne does not control or have complete knowledge of the end uses to which that buyer or any other entity in the chain of distribution and marketing may put this PolyOne product. Therefore, the buyer of this PolyOne product, each entity that uses this PolyOne product in formulating another product, and each entity in the chain of distribution and marketing of any product that includes the material in this PolyOne product must make its own decision as to giving a Proposition 65 warning.

United States inventory (TSCA 8b) :

All components are listed or exempted.

Canada inventory

: All components are listed or exempted.

International regulations

Inventory list

Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Europe inventory	:	All components are listed or exempted.
Japan	:	All components are listed or exempted.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on

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HMIS® Personal Protective Equipm	ent (PPE) codes, consult the HMIS® Implementation Manual.
History		-
Date of printing	:	10/13/2018
Date of issue/Date of revision	:	10/10/2018
Date of previous issue	:	03/21/2018
Version	:	1.4
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.