MATERIAL SAFETY DATA SHEET X15502410101 NATURAL

Version Number 1.2 Revision Date 05/24/2013

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	X15502410101 NATURAL
Product code	:	EM10002304
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Dimethyldiphenylsiloxane	68083-14-7	1 - 5
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact		
Acute exposure			
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling. 		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.			
8.]	EXPOSURE	CONTROLS/PERSONAL I	PROTECTION	
Respiratory protection	: N	No personal respiratory protective equipment normally required.		
Eye/Face Protection	: S	afety glasses with side-shields		
Hand protection	: P	rotective gloves		
Skin and body protection	: L	ong sleeved clothing		
Additional Protective Measures	: S	Safety shoes		
General Hygiene Considerations		: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.		
Engineering measures		: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.		
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit		MX OEL

9	PHISICAL AND C	HEMICAL PROPERTIES	
Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	 solid pellets, Slabs NO PIGMENT very faint Not determined not applicable insoluble 	Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pH	Not establishednot applicable
	10. STABILITY	AND REACTIVITY	
Stability	: The product is	stable if stored and handled as	prescribed.
Hazardous Polymerization	: Will not occur		
Conditions to avoid	: To avoid therm	nal decomposition, do not overl	heat

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Incompatible Materials	:	Strong acids, oxidizing and reducing agents
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68083-14-7	Dimethyldiphenylsiloxane	Irritant	Eyes.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
68083-14-7	Dimethyldiphenylsiloxane	LC50	18 gm/m3	rat

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification,

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	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)
not applicable	
65 SARA Title III Section 302 I	Extremely Hazardous Substance
Unless specific chemicals ar	e identified under this section, this product is Not Applicable under this regula
Unless specific chemicals are	
oness specific chemicals av	
SARA Title III Section 313	Toxic Chemicals:
SARA Title III Section 313	
SARA Title III Section 313	
SARA Title III Section 313 Unless specific chemicals are Canadian Regulations:	
SARA Title III Section 313 Unless specific chemicals are Canadian Regulations:	e identified under this section, this product is Not Applicable under this regula
SARA Title III Section 313 Unless specific chemicals are Canadian Regulations: National Pollutant Re	e identified under this section, this product is Not Applicable under this regulat lease Inventory (NPRI)

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National Inventories:

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Not determined
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.