

MATERIAL SAFETY DATA SHEET

PEM 56-53-069

Version Number 1.1 Revision Date 09/24/2003

Page 1 of 6 Print Date 11/12/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (440) 930-1395
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PEM 56-53-069
Product code	:	EM10004030
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Barium sulfate	7727-43-7	10 - 30
Tungsten	7440-33-7	60 - 100

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact	
Acute exposure		
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. 	
Skin	: Experience shows no unusual dermatitis hazard from routine handling.	
Chronic exposure	: Refer to Section 11 for Toxicological Information.	



MATERIAL SAFETY DATA SHEET

PEM 56-53-069

Version Number 1.1 Revision Date 09/24/2003 Page 2 of 6 Print Date 11/12/2011

Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not relevant water, dry powder, foam, carbon dioxide (CO2)none.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. None
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge Heat only in areas with appropriate exhaust ventilation.



MATERIAL SAFETY DATA SHEET

PEM 56-53-069

Storage

Version Number 1.1 Revision Date 09/24/2003 Page 3 of 6 Print Date 11/12/2011

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves. Refer to equipment supplier to ensure protection.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Barium sulfate	10 mg/m3	Time Weighted Average	Total dust.	ACGIH
	_	(TWA):		
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Tungsten	5 mg/m3	Time Weighted Average	as W	ACGIH
		(TWA):		
	10 mg/m3	Short Term Exposure Limit	as W	ACGIH
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility Solid
Pellets, slabs
NO PIGMENT
Very faint
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity Bulk density Vapor pressure Vapour density pH

- Not applicable.Not determinedNot establishedNot applicableNot applicable
- : Not applicable

10. STABILITY AND REACTIVITY

Stability

: Stable.



MATERIAL SAFETY DATA SHEET

PEM 56-53-069

Version Number 1.1 Revision Date 09/24/2003		Page 4 of 6 Print Date 11/12/2011
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Strong acids, oxidizing and reducing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7727-43-7	Barium sulfate	Irritant	Respiratory system.
		Systemic effects	Eyes, Respiratory system.
7440-33-7	Tungsten	Systemic effects	Eyes, Skin, Respiratory system, blood and blood forming system.

Additional Health Hazard Information:

Tungsten 7440-33-7 Prolonged or repeated breathing of this material may result in chronic bronchitis. Exposure to freshly formed fumes from heated metal may cause "metal fume fever".

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	:	Not applicable
	1.	3. DISPOSAL CONSIDERATIONS
Product	:	Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation



MATERIAL SAFETY DATA SHEET

PEM 56-53-069

Version Number 1.1 Revision Date 09/24/2003 Page 5 of 6 Print Date 11/12/2011

and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA (air) : Refer to specific regulation.
- IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified a	s hazardous based on components.
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TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : This product does not contain a substance listed by California Prop 65. 65

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Not applicable Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Not applicable

WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:



MATERIAL SAFETY DATA SHEET **PEM 56-53-069**

Version Number 1.1 Revision Date 09/24/2003

Page 6 of 6 Print Date 11/12/2011

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.