

### MATERIAL SAFETY DATA SHEET

### NJXC-6000 TC

Version Number 1.1 Revision Date 02/20/2004

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### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (440) 930-1395
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	NJXC-6000 TC
Product code	:	EM10004718
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Graphite	7782-42-5	60 - 100

### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	<ul> <li>Particulates, like other inert materials can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Particulates, like other inert materials can be mechanically irritating.</li> <li>Experience shows no unusual dermatitis hazard from routine handling.</li> </ul>
Chronic exposure Medical Conditions	<ul><li>Refer to Section 11 for Toxicological Information.</li><li>None known.</li></ul>
Aggravated by Exposure:	



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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits	
Upper explosion limit	: Not applicable
Lower explosion limit	: Not applicable
Autoignition temperature	: Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	5. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption



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Respiratory protection       :       No personal respiratory protective equipment normally required.         Eye/Face Protection       :       Safety glasses with side-shields.         Hand protection       :       Protective gloves.         Skin and body protection       :       Long sleeved clothing.         Additional Protective       :       Safety shoes.         General Hygiene       :       Handle in accordance with good industrial hygiene and safety practice.         Considerations       :       Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       :       Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       :       :       Respirable fraction. OSHA Z1         foraphite       2 mg/m3       PEL:       Respirable fraction. OSHA Z1         is mg/m3       PEL:       Total dust.       OSHA Z1         is mg/m3       PEL:       Total dust.       OSHA Z1         form       :       Solid       Evaporation rate       : Not applicable         Appearance       :       Pellets, slabs       Specific Gravity:       : Not applicable         Appearance       :       Pellets, slabs       Specific Gravity:	8. H		CONTROLS / PI	-	ry, cool place. PROTECTION	
Hand protection       : Protective gloves.         Skin and body protection       : Long sleeved clothing.         Additional Protective       : Safety shoes.         Measures       : General Hygiene         General Hygiene       : Handle in accordance with good industrial hygiene and safety practice.         Considerations       :: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Engineering measures       :: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       :: Components       Value       Exposure time       Exposure type       List:         Graphite       2 mg/m3       Time Weighted Average       ACGIH       OSHA Z1         15 mg/m3       PEL:       Total dust.       OSHA Z1         OPHYSICAL AND CHEMICAL PROPERTIES         Form       : Solid       Evaporation rate       : Not applicable         Appearance       : Pellets, slabs       Specific Gravity:       : Not applicable         Odor       : Very faint       Vapour density       : Not applicable         Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable	Respiratory protection	: N	lo personal respira	tory protecti	ve equipment normally	required.
Skin and body protection       :       Long sleeved clothing.         Additional Protective       :       Safety shoes.         Measures       :       Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.         Engineering measures       :       Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       :       Components       Value       Exposure time       Exposure type       List:         Graphite       2 mg/m3       Time Weighted Average       ACGIH       OSHA Z1         15 mg/m3       PEL:       Total dust.       OSHA Z1         OSHA Z1         Solid       Evaporation rate       : Not applicable         Appearance       ::       Pellets, slabs       Specific Gravity:       : Not applicable         Appearance       :       Very faint       Vapor pressure       : Not applicable         Melting point:       ::       Not applicable       pH       : Not applicable         Metting point:       ::       Not applicable       pH       : Not applicable         Maperance       ::       Pellets, slabs       Specific Gravity:       : Not applicable         Motion point:	Eye/Face Protection	: S	afety glasses with	side-shields		
Additional Protective       : Safety shoes.         Measures       General Hygiene       : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.         Engineering measures       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s) <u>Components</u> <u>Value</u> <u>Exposure type</u> List: <u>Graphite</u> 2 mg/m3       Time Weighted Average (TWA);               ACGIH (TWA);               OSHA Z1 <u>Deprivations</u> 5 mg/m3       PEL:       Respirable fraction.       OSHA Z1 <u>Jos mg/m3</u> PEL:       Total dust.       OSHA Z1 <u>Appearance</u> : Pellets, slabs       Specific Gravity: :: Not applicable          Color       : NO PIGMENT       Bulk density :: Not applicable          Melting point/range       : Not applicable        PH         Water solubility       : Insoluble        PH         Stability       : Stable.         Not applicable          Hazardous Polymerization       : Will not occur.             Co	Hand protection	: P	rotective gloves.			
Measures	Skin and body protection	: L	ong sleeved clothi	ng.		
Considerations       Wash hands before breaks and at the end of workday.         Engineering measures       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s) <ul> <li>Components</li> <li>Value</li> <li>Exposure time</li> <li>Exposure type</li> <li>List:</li> <li>Graphite</li> <li>2 mg/m3</li> <li>Time Weighted Average</li> <li>ACGIH</li> <li>(TWA):</li> <li>ACGIH</li> <li>(TWA):</li> <li>Total dust.</li> </ul> 9. PHYSICAL AND CHEMICAL PROPERTIES             Form         :         Solid         Evaporation rate         : Not applicable           Appearance         :         Pellets, slabs         Specific Gravity:         : Not determined           Color         :         Not determined         Vapour density         : Not applicable           Melting point/range         :         Not determined         Vapour density         : Not applicable           Boiling Point:         :         Not applicable         pH         : Not applicable           Water solubility         :         Insoluble         PH         : Not applicable           Boiling Point:         :         Stabil.         :		: S	afety shoes.			
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Graphite       2 mg/m3       Time Weighted Average (TWA):       ACGIH         5 mg/m3       PEL:       Respirable fraction.       OSHA Z1         15 mg/m3       PEL:       Total dust.       OSHA Z1         9. PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets, slabs       Specific Gravity:       :       Not determined         Color       :       NO PIGMENT       Bulk density       :       Not applicable         Melting point/range       :       Not determined       Vapor pressure       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       PH       :       Not applicable         IO. STABILITY AND REACTIVITY         Stability       :       Stable.       Hazardous Polymerization       :       Will not occur.         Conditions to avoid       :       To avoid thermal decomposition, do not overheat.       .	Exposure limit(s)					
Graphite       2 mg/m3       Time Weighted Average (TWA):       ACGIH         5 mg/m3       PEL:       Respirable fraction.       OSHA Z1         15 mg/m3       PEL:       Total dust.       OSHA Z1         9. PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets, slabs       Specific Gravity:       :       Not determined         Color       :       NO PIGMENT       Bulk density       :       Not applicable         Melting point/range       :       Not determined       Vapor pressure       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       PH       :       Not applicable         IO. STABILITY AND REACTIVITY         Stability       :       Stable.       Hazardous Polymerization       :       Will not occur.         Conditions to avoid       :       To avoid thermal decomposition, do not overheat.       .	Components	Value	Exposure	time	Exposure type	List:
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Image       Image       PEL:       Total dust.       OSHA Z1         9. PHYSICAL AND CHEMICAL PROPERTIES         Form       : Solid       Evaporation rate       : Not applicable         Appearance       : Pellets, slabs       Specific Gravity:       : Not determined         Color       : NO PIGMENT       Bulk density       : Not established         Odor       : Very faint       Vapor pressure       : Not applicable         Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       Insoluble       Insoluble         IO. STABILITY AND REACTIVITY         Stability       : Stable.       Insoluble         Hazardous Polymerization       : Will not occur.       Conditions to avoid       : To avoid thermal decomposition, do not overheat.	-		, ,	):		
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Form       : Solid       Evaporation rate       : Not applicable         Appearance       : Pellets, slabs       Specific Gravity:       : Not determined         Color       : NO PIGMENT       Bulk density       : Not established         Odor       : Very faint       Vapor pressure       : Not applicable         Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       Insoluble       Insoluble         Melting point:         : Stability       : Stable.         Hazardous Polymerization       : Will not occur.         Conditions to avoid       : To avoid thermal decomposition, do not overheat.		9 PHVSI	CAL AND CHEM	ICAL PRO	PFRTIFS	
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Odor       : Very faint       Vapor pressure       : Not applicable         Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       Insoluble       : Not applicable         Image: Mathematical Stability       : Stable.       : Stable.         Hazardous Polymerization       : Will not occur.       : To avoid thermal decomposition, do not overheat.	Form	: Solid	1	Evapor	ration rate : Not	applicable
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Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       : Insoluble         IO. STABILITY AND REACTIVITY         Stability       : Stable.         Hazardous Polymerization       : Will not occur.         Conditions to avoid       : To avoid thermal decomposition, do not overheat.	Appearance Color	: Pelle : NO	ets, slabs PIGMENT	Specifi Bulk d	ic Gravity: : Not ensity : Not	determined established
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10. STABILITY AND REACTIVITY         Stability       : Stable.         Hazardous Polymerization       : Will not occur.         Conditions to avoid       : To avoid thermal decomposition, do not overheat.	Appearance Color Odor Melting point/range	: Pelle : NO : Very : Not	ets, slabs PIGMENT 7 faint determined	Specifi Bulk d Vapor Vapou	ic Gravity: : Not ensity : Not pressure : Not r density : Not	determined established applicable applicable
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Incompatible Materials : Strong acids, oxidizing and reducing agents.	Appearance Color Odor Melting point/range Boiling Point: Water solubility Stability	: Pelle : NO ] : Very : Not ( : Not ( : Insol 10. \$ : S	ets, slabs PIGMENT 7 faint determined applicable luble STABILITY AND table.	Specifi Bulk d Vapor Vapou pH	ic Gravity: : Not ensity : Not pressure : Not r density : Not : Not	determined established applicable applicable
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Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

#### 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

**Toxicity Overview** 

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7782-42-5	Graphite	Systemic effects	Respiratory system, heart or
			circulatory system.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION



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sion Number 1.1 ision Date 02/20/2004		Page 5 Print Date 11/14/2
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	This product does not contain a substance listed by California Prop 65
SARA Title III Section 302 Ext	trem	ely Hazardous Substance
Not applicable		
SARA Title III Section 313 Tox	xic (	Themicale
		Inemicais.
Not applicable Canadian Regulations:		
Not applicable		
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Not applicable Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification	ise Ir	nventory (NPRI) D2A All components of this product are on the Canadian Domestic
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Not applicable Canadian Regulations: National Pollutant Relea Not applicable WHMIS Classification DSL National Inventories: Australia AICS China IECS Europe EINECS	ise Ii : : : :	nventory (NPRI) D2A All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. Not determined Listed Listed



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#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.