MATERIAL SAFETY DATA SHEET PC-08CF/000 NATURAL

Version Number 1.0 Revision Date 09/09/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PC-08CF/000 NATURAL
Product code	:	EM10007190
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Carbon	7440-44-0	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES

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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures Unusual Fire/Explosion Hazards	 Furnace sen-contained oreating apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption

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Respiratory protection	: N	lo personal respira	tory protecti	ve equipment normally	required.
Eye/Face Protection	: S	afety glasses with	side-shields.		
Hand protection	: P	rotective gloves.			
Skin and body protection		ong sleeved clothi	ing.		
Additional Protective Measures	: S	: Safety shoes.			
General Hygiene Considerations				industrial hygiene and s at the end of workday.	safety practice
Engineering measures		leat only in areas y ppropriate exhaust		iate exhaust ventilation. at machinery.	Provide
Exposure limit(s)					
Components	Value	Exposure	time	Exposure type	List:
Carbon	2 mg/m3	Time Weighted (TWA	d Average	Dust.	ACGIH
	5 mg/m3	PEL:	,	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:		Total dust.	OSHA Z1
	9. PHYSI	CAL AND CHEN	AICAL PRO	PERTIES	
Form	: Solid	1	Evapor	ration rate : Not	t applicable
Appearance		ets, slabs			t determined
Color	: NO 1	PIGMENT	Bulk d		t established
Odor	: Very				t applicable
Melting point/range		determined	-		t applicable
Boiling Point:		applicable	pН	: Not	t applicable
Water solubility	: Inso	luble			
	10. \$	STABILITY ANI	O REACTIV	TTY	
Stability	: S	table.			
Hazardous Polymerizatior	1 : V	Vill not occur.			
Conditions to avoid	: Т	o avoid thermal d	ecomposition	n, do not overheat.	
Incompatible Materials	: S	trong acids, oxidi	zing and re	ducing agents	
	: 0		22	nonoxide (CO), oxides	- f: 4

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products

(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ				
7440-44-0	Carbon	Systemic effects	Respiratory system, heart or circulatory system.				
	12. ECOLOG	ICAL INFORMATION	1				
Persistence and degrad	ability : Not readily	biodegradable.					
Environmental Toxicit		: Chemicals are not readily available as they are bound within the polymer matrix.					
Bioaccumulation Poten		: Chemicals are not readily available as they are bound within the polymer matrix.					
Additional advice	: Not applica	: Not applicable					
	13. DISPOSA	L CONSIDERATIONS	6				
Product Contaminated packagir	possible red generator o classificatio applicable f ng : Recycling i has the resp and disposa	 Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. 					
	14. TRANSP	ORT INFORMATION					
U.S. DOT Classificatio	n : Not regulat	ed for transportation.					
ICAO/IATA (air)	: Refer to spe	ecific regulation.					
IMO / IMDG (maritime	e) : Refer to spo	ecific regulation.					
	15 DECHLA	FORY INFORMATION	NI				

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US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	WARNING! This product contains a chemical known to the State of California to cause cancer.
SARA Title III Section 302 Ext	rem	ely Hazardous Substance
Not applicable		
SARA Title III Section 313 Tox	cic (Chemicals:
Not applicable Canadian Regulations:		
National Pollutant Relea	se I	nventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
	:	Not determined
Korea KECI		
Korea KECI Philippines PICCS	:	Not determined



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