MATERIAL SAFETY DATA SHEET

604 HS BLACK 13

Version Number 1.0 Revision Date 09/13/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	604 HS BLACK 13
Product code	:	EM10007245
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %	
Carbon black	1333-86-4	10 - 30	

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
	: Keep containers dry and tightly closed to avoid moisture absorption

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Respiratory protection	: N	o personal respirato	ory protecti	ve equipment normally i	required.
Eye/Face Protection	: Safety glasses with side-shields.				
Hand protection	: P	rotective gloves.			
Skin and body protection	: L	ong sleeved clothin	g.		
Additional Protective Measures	: S	afety shoes.			
General Hygiene Considerations				l industrial hygiene and s at the end of workday.	afety practice
Engineering measures		eat only in areas wi opropriate exhaust v		iate exhaust ventilation. at machinery.	Provide
Exposure limit(s)					
Components	Value	Exposure ti	me	Exposure type	List:
Carbon black	3.5 mg/m3	3.5 mg/m3 Time Weighted Average Total dust. as carbon (TWA): black		Total dust. as carbon	ACGIH
	3.5 mg/m3			Total dust. as carbon	OSHA Z1
	9. PHYSIC	CAL AND CHEMI	CAL PRO	PERTIES	
Form	: Solid		Evano	ration rate : Not	applicable
Appearance		ts, slabs			determined
Color	: BLA		Bulk d		established
Odor		faint			applicable
Melting point/range		letermined			applicable
Boiling Point:	: Not a	applicable	pH		applicable
Water solubility	: Insol	uble			
	10. 5	TABILITY AND	REACTIV	ITY	
Stability	: S	table.			
Hazardous Polymerization	n : W	/ill not occur.			
Conditions to avoid	: T	o avoid thermal dec	ompositio	n, do not overheat.	
Incompatible Materials	: S	trong acids, oxidizi	ng and re	ducing agents	
				nonoxide (CO), oxides o	

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products

(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION
: Not readily biodegradable.
: Chemicals are not readily available as they are bound within the polymer matrix.
: Chemicals are not readily available as they are bound within the polymer matrix.
: Not applicable
13. DISPOSAL CONSIDERATIONS
: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste



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		classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	-	14. TRANSPORT INFORMATION
U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA (air)	:	Refer to specific regulation.
IMO / IMDG (maritime)	:	Refer to specific regulation.
	1	5. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardo	ıs Sub	ostances (40 CFR 302)
Not applicable		
California Proposition 65	n :	This product does not contain a substance listed by California Prop 65
SARA Title III Section 302 I	lxtrem	nely Hazardous Substance
Not applicable		
SARA Title III Section 313	oxic (Chemicals:
Not applicable Canadian Regulations:		
National Pollutant Re	ease I	
Chemical Name		CAS-No. Weight % NPRI ID# 557-05-1 0.20 241
Zinc stearate		

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WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.	
1333-86-4	

:

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.