PolvOne

MATERIAL SAFETY DATA SHEET MSDS ONFLEX-V EXP # 800-217-2 (CWO 1689)

Version Number 1.0 Revision Date 11/09/2004

Page 1 of 7 Print Date 11/16/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone : Emergency telephone : number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	MSDS ONFLEX-V EXP # 800-217-2 (CWO 1689)
Product code	:	EM10007559
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Carbon black	1333-86-4	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Zinc oxide	1314-13-2	1 - 5
Distillates, petroleum, solvent-refined heavy naphthenic	64741-96-4	1 - 5
Talc	14807-96-6	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



MATERIAL SAFETY DATA SHEET MSDS ONFLEX-V EXP # 800-217-2 (CWO 1689)

Version Number 1.0 Revision Date 11/09/2004 Page 2 of 7 Print Date 11/16/2011

Medical Conditions : None known. Aggravated by Exposure: : None known.				
	4. FIRST AID MEASURES			
Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.				
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.			
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.			
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.			
	5. FIRE-FIGHTING MEASURES			
Flash point	: Not applicable			
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen 			
Hazards	(NOx), other hazardous materials, and smoke are all possible.			
	6. ACCIDENTAL RELEASE MEASURES			
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.			
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.			
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.			
	7. HANDLING AND STORAGE			
Handling	: Take measures to prevent the build up of electrostatic charge. Heat			



MATERIAL SAFETY DATA SHEET MSDS ONFLEX-V EXP # 800-217-2 (CWO 1689)

Version Number 1.0 Revision Date 11/09/2004 Page 3 of 7 Print Date 11/16/2011

only in areas with appropriate exhaust ventilation.

Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.	
Eye/Face Protection	:	Safety glasses with side-shields.	
Hand protection	:	Protective gloves.	
Skin and body protection	:	Long sleeved clothing.	
Additional Protective Measures	:	Safety shoes.	
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.	
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.	

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average (TWA):	Total dust. as carbon black	ACGIH
	3.5 mg/m3	PEL:	Total dust. as carbon black	OSHA Z1
Talc	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Zinc oxide	10 mg/m3	Time Weighted Average (TWA):	Total dust. as Zn	ACGIH
	5 mg/m3	PEL:	Respirable dust. as Zn	OSHA Z1
	15 mg/m3	PEL:	Total dust. as Zn	OSHA Z1
	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	10 mg/m3	Short Term Exposure Limit (STEL):	Respirable fraction.	ACGIH
Distillates, petroleum, solvent-refined heavy naphthenic	500 ppm 2,000 mg/m3	PEL:	Vapor.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES



MATERIAL SAFETY DATA SHEET MSDS ONFLEX-V EXP # 800-217-2 (CWO 1689)

Version Number 1.0 Revision Date 11/09/2004 Page 4 of 7 Print Date 11/16/2011

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	 Solid Pellets, Slabs BLACK Very faint Not determined Not applicable Insoluble 	Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH	 Not applicable Not determined Not established Not applicable Not applicable Not applicable
	10. STABILITY ANI	D REACTIVITY	
Stability Hazardous Polymerization	: Stable. : Will not occur.		

Conditions to avoid	:	To avoid thermal decomposition, do not overheat.
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Incompatible Materials	:	Strong acids,	oxidizing	and	reducing ag	gents

Hazardous decomposition
products:Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen
(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1314-13-2	Zinc oxide	Systemic effects	Respiratory system.
14807-96-6	Talc	Systemic effects	Eyes, Respiratory system, Skin.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit
1314-13-2	Zinc oxide	LC50	2500 mg/m3	mouse
		Oral LD50	7,950 mg/kg	mouse

Additional Health Hazard Information:

PolvOne

MATERIAL SAFETY DATA SHEET MSDS ONFLEX-V EXP # 800-217-2 (CWO 1689)

Version Number 1.0 Revision Date 11/09/2004 Page 5 of 7 Print Date 11/16/2011

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	

PolyOne

MATERIAL SAFETY DATA SHEET MSDS ONFLEX-V EXP # 800-217-2 (CWO 1689)

Version Number 1.0 Revision Date 11/09/2004 Page 6 of 7 Print Date 11/16/2011

OSHA Status	:	Classified as hazardous	based on compone	ents.	
TSCA Status	:	All components of this j Inventory.	product are listed o	on or exempt from	the TSCA
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)			
Not applicable					
California Proposition 65	:	WARNING! This produced California to cause cancel		nical known to the	State of
SARA Title III Section 302 Ex Not applicable	trem	ely Hazardous Substance			
SARA Title III Section 313 To	xic (Chemicals:			
Chemical Name			CAS-No.	Weight %	
ZINC COMPOUNDS			1314-13-2	1.62	
			67762-34-9	0.84	
Canadian Regulations:					
National Pollutant Relea	ase I	nventory (NPRI)			

National I onutant Release inventory (NI RI)			
Chemical Name	CAS-No.	Weight %	NPRI ID#
Zinc oxide	1314-13-2	1.62	231
Fatty acids, C8-18 and C18-unsatd., zinc salts	67762-34-9	0.84	231

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
14807-96-6
1314-13-2

DSL

DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

National Inventories:

Australia AICS	:	Not determined	

:

China IECS : Not determined

POLYONE CORPORATION MATERIAL SAFETY DATA SHEET				
		800-217-2 (CWO 1689)		
Version Number 1.0 Revision Date 11/09/2004			Print Date	Page 7 of 7 11/16/2011
Europe EINECS	:	Not determined		
Japan ENCS	:	Not determined		
Korea KECI	:	Not determined		
Philippines PICCS	:	Not determined		

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.