#### MATERIAL SAFETY DATA SHEET

#### PP-C-40C-360954

Version Number 1.0 Revision Date 11/17/2004

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PP-C-40C-360954
Product code	:	EM10007587
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Stearic acid	57-11-4	1 - 5
Calcium carbonate	1317-65-3	30 - 60

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Eyes, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Resin particles, like other inert materials, are mechanically irritating to</li> </ul>
Skin	<ul><li>eyes.</li><li>Avoid skin contact. Product contains unreacted organic peroxides which may cause mild skin irritation.</li></ul>
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: Individuals with chronic respiratory disorders (i.e. asthma, chronic bronchitis, etc.) may be adversely affected by any airborne contaminan
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not relevant</li> <li>Carbon dioxide blanket, water spray, dry powder, foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive</li> </ul>
Procedures Unusual Fire/Explosion Hazards	<ul> <li>pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1: of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



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Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place. Keep away from heat. Excessive storage temperature and humidity can degrade product performance. Store below 149 °F (65 °C). Rotate stock. Product shelf life is normally 1 year maximum.
8. EXPOS	UR	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. During processing and cross-linking, product can give off by-products such as alcohols, acetophenone, alpha-methylstyrene, acetone, methane, and ethane. By-product vapors may be flammable. User must provide necessary precautions such as adequate ventilation to prevent accumulation and ignition of vapors. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

#### Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Stearic acid	10 mg/m3	Time Weighted Average	Total dust. as stearates	ACGIH
		(TWA):		

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor

: Solid : Pellets : BLUE : characteristic Evaporation rate: Not applicableSpecific Gravity:: Not determined Bulk density Vapor pressure

: Not determined : Not established

: Not applicable



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Melting point/range Boiling Point: Water solubility	<ul><li>Not determined</li><li>Not applicable</li><li>Insoluble</li></ul>	Vapour density pH	: Not applicable : Not applicable
	10. STABILITY AND	REACTIVITY	
Stability	: Stable.		
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: Keep away from oxi decomposition, do n		lame. To avoid thermal
Incompatible Materials	: strong acids, oxidizin	ng agents, reducing ager	nts
Hazardous decomposition products	(NOx), other hazardo of alcohols, acetophe	2), carbon monoxide (Co ous materials, and smoke enone, alpha-methylstyre roducts may be liberated	e are all possible. Traces ene, acetone, methane,

#### **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
57-11-4	Stearic acid	Irritant	Eyes, Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

#### LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name		Route	Value	Species
57-11-4	Stearic a	cid			
			Dermal LD50	> 5 gm/kg	rabbit
		<b>12. ECOLOGIC</b>	AL INFORMATI	ON	
Persistence and degrad Environmental Toxicit	-	polymer matri	e not readily availabl	·	
Bioaccumulation Poten	ıtial	: Chemicals are polymer matri	e not readily availab ix.	le as they are bou	nd within the



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Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	
California Proposition 65	: WARNING! This product contains a chemical known to the State of California to cause cancer.
SARA Title III Section 302 Ext Not applicable	
SARA Title III Section 313 To:	tic Chemicals:
Not applicable	
application	

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Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : Not controlled. DSL All components of this product are on the Canadian Domestic : Substances List (DSL) or are exempt. National Inventories: Australia AICS : Listed China IECS Listed : **Europe EINECS** : Listed Japan ENCS Listed : Korea KECI Listed : **Philippines PICCS** : Listed **16. OTHER INFORMATION** 

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.