MATERIAL SAFETY DATA SHEET **PC-30GF-10CF/000 BLACK**

Version Number 1.0 Revision Date 06/24/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PC-30GF-10CF/000 BLACK
Product code	:	EM10008722
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Carbon	7440-44-0	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES

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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

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Respiratory protection	: N	lo personal respira	atory protecti	ve equipment normally	required.
Eye/Face Protection	: S	afety glasses with	side-shields		
Hand protection	: P	rotective gloves.			
Skin and body protection	: L	ong sleeved cloth	ing.		
Additional Protective Measures	: S	: Safety shoes.			
General Hygiene Considerations				industrial hygiene and s at the end of workday.	safety practice
Engineering measures		leat only in areas ppropriate exhaust		iate exhaust ventilation. at machinery.	Provide
Exposure limit(s)					
Components	Value	Exposure	time	Exposure type	List:
1		2 mg/m3 Time Weighted Average (TWA):		Dust.	ACGIH
	5 mg/m3	PEL:		Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:		Total dust.	OSHA Z1
	9. PHYSIC	CAL AND CHEN	AICAL PRO	PERTIES	
Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	: BLA : Very : Not o	tts, Slabs CK faint determined applicable	Specific Gravity::Not determBulk density:Not establVapor pressure:Not applicVapour density:Not applic		t applicable t determined t established t applicable t applicable t applicable
	10. 5	STABILITY ANI	D REACTIV	TTY	
Stability	: S	table.			
Hazardous Polymerizatior	n : W	Vill not occur.			
Conditions to avoid	: T	o avoid thermal d	ecomposition	n, do not overheat.	
Incompatible Materials	: S	trong acids, oxidi	izing and re	ducing agents	
Hazardous decomposition	· (arbon dioxide (C((2) carbon t	nonoxide (CO), oxides	of nitrogen

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products

(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ				
7440-44-0	Carbon	Systemic effects	Respiratory system, heart or circulatory system.				
	12. ECOLOG	ICAL INFORMATION	I				
Persistence and degrada	ability : Not readily	biodegradable.					
Environmental Toxicity		Chemicals are not readily available as they are bound within the polymer matrix.Chemicals are not readily available as they are bound within the polymer matrix.					
Bioaccumulation Poten							
Additional advice	: Not applica	Not applicable					
	13. DISPOSA	L CONSIDERATIONS	}				
Product Contaminated packagin	possible red generator o classificatio applicable ng : Recycling i has the resp	 Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial 					
	and local re						
	14. TRANSP	ORT INFORMATION					
U.S. DOT Classificatio	n : Not regulat	ed for transportation.					
ICAO/IATA (air)	: Refer to sp	ecific regulation.					
IMO / IMDG (maritime	e) : Refer to sp	ecific regulation.					
	15 DECULA	TORY INFORMATION	λī.				

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US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSC Inventory.
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	Not applicable
SARA Title III Section 302 Ex Not applicable	trem	ely Hazardous Substance
SARA Title III Section 313 To	xic (Chemicals:
Not applicable Canadian Regulations:		
National Pollutant Relea	ise Ii	nventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined
		16. OTHER INFORMATION



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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.