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SAFETY DATA SHEET

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Section 1. Identification	n	
GHS product identifier Chemical name CAS number Other means of identification Product type	: : : : : : : : : : : : : : : : : : : :	SY 89-22-7 Rev. E Mixture EM10010163 solid
<u>Relevant identified uses of the subs</u> Product use	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

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Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	EM10010163

CAS number/other identifiers

Ingredient name	%	CAS number
Azodicarbonamide	>= 0.3 - <= 1	123-77-3
Talc	>= 0.3 - <= 1	14807-96-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.
Inhalation	:	Get medical attention if irritation occurs. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

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Skin contact Ingestion	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, a	cute a	nd delayed
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symptoms Eye contact Inhalation Skin contact Ingestion Indication of immediate medical att	: : : : : : :	No known significant effects or critical hazards. No specific data. No specific data. No specific data. No specific data.
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide

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		carbon monoxide
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containmen	nt ar	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational	:	Eating, drinking and smoking should be prohibited in areas where this
hygiene		material is handled, stored and processed. Workers should wash hands
		and face before eating, drinking and smoking. Remove contaminated

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clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

:

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Azodicarbonamide	None.
Talc	ACGIH TLV (1996-05-18) TWA 2 mg/m3 Form: Respirable fraction ACGIH TLV (1998-09-01) TWA 0.1 fibers per cubic centimeter Form: respirable fibers: length> 5 .mu.m; length / diameter ratio (aspect) ³ 3: 1, determined by the membrane filter method at 400 - 450 x magnification (4mm objective) using illumination of phase contrast. OSHA PEL 1989 (1989-03-01) TWA 2 mg/m3 Form: Respirable dust NIOSH REL (1994-06-01) TWA 2 mg/m3 Form: Respirable fraction OSHA PEL Z3 (1997-09-03) TWA 20 million particles per 1 cubic foot Form: not/asb OSHA PEL Z3 (1997-09-03) STEL 1 fibers per cubic centimeter Form: not/asb TWA 0.1 fibers per cubic centimeter Form: con/asb STEL 1 fibers per cubic centimeter Form: con/asb NIOSH REL (1994-06-01) TWA 6 mg/m3 Form: Total TWA 3 mg/m3 Form: Respirable fraction

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

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Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	NO PIGMENT
Odor	:	Not available.
Odor threshold	:	Not available.
pH	:	Not available.

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Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.
(flammable) limits		Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density		Not applicable.
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Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	-	Not available.
Viscosity		Dynamic: Not available.
		Kinematic: Not applicable.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity Chemical stability	 No specific test data related to reactivity available for this product or its ingredients. Stable under recommended storage and handling conditions (see
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Possibility of hazardous reactions	:	Section 7). Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid Incompatible materials	:	Keep away from extreme heat and oxidizing agents. Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,2-Diazenedicarboxamide				
	LD50 Oral	Rat	6,400 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species Score		Exposure	Observation
Talc	Skin - Mild irritant	Human	-	72 hrs	-
Conclusion/Summary					

Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Eyes	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
<u>Sensitization</u>	
Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
Mutagenicity	
Conclusion/Summary	: Mixture.Not fully tested.
<u>Carcinogenicity</u>	
Conclusion/Summary	: Mixture.Not fully tested.
Classification	

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Product/ingredient name	OSHA	IARC	NTP	
Talc	-	312B	-	
<u>Reproductive toxicity</u>				
Meproductive toxicity				
Conclusion/Summary	: M	ixture.Not fully to	ested.	
Teratogenicity				
<u></u>				
Conclusion/Summary	: M	ixture.Not fully to	ested.	
Specific target organ toxicity (single exposur	<u>e)</u>		
Not available.				
Specific target organ toxicity (not available.	repeated expo	<u>sure)</u>		
<u>Aspiration hazard</u> Not available.				
Information on the likely routes of : Not available. exposure				
Potential acute health effects				
Eye contact	: No	o known significa	ant effects or critical hazards.	
Inhalation	: No	o known significa	ant effects or critical hazards.	
		No known significant effects or critical hazards.		
Ingestion	: No	o known significa	ant effects or critical hazards.	
Symptoms related to the physical, chemical and toxicological characteristics				
Eye contact	: No	o specific data.		
Inhalation		specific data.		
Skin contact		specific data.		
Ingestion		specific data.		
Delayed and immediate effects and also chronic effects from short and long term exposure				
<u>Short term exposure</u>				
Potential immediate effects	: No	ot available.		
Potential delayed effects		ot available.		
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Long term exposure				
Potential immediate effects	: No	ot available.		
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Potential delayed effects	:	Not available.		
Potential chronic health effects				
Conclusion/Summary	:	Mixture.Not fully tested.		
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.		
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A				
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.		

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure			
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Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily available as they are bound within the polymer matrix.					
Conclusion/Summary	:	Chemicals are not readily available as they are bound w polymer matrix.	ithin the			
<u>Persistence and degradability</u> Conclusion/Summary	:	Chemicals are not readily available as they are bound w polymer matrix.	vithin the			
Conclusion/Summary	:	Chemicals are not readily available as they are bound w	vithin the			
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polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,2-Diazenedicarboxamide	1	-	low

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

International Water IMO/IMDG	: Consult mode specific transport rules	
International Air ICAO/IATA	: Consult mode specific transport rules	
U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.	

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Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a) 2 - Final significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - TSCA 8(a) - Proposed significant new use rules: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential	:	Not listed

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Chemicals)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
1,2-Diazenedicarboxamide	>= 0.3 - <= 1	RESPIRATORY SENSITIZATION - Category 1
Talc	>= 0.3 - <= 1	CARCINOGENICITY - Category 2

Not applicable.

State regulations	
Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: The following components are listed: Talc
Pennsylvania	: None of the components are listed.

California Prop. 65

WARNING: This product can expose you to Talc, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Talc	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
<u>International regulations</u> Inventory list		
Australia	:	All components are listed or exempted.

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Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): All components are listed or exempted.
-		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	Not determined.Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	03/23/2024
Date of issue/Date of revision	:	03/21/2024
Date of previous issue	:	08/09/2023
Version	:	1.13
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)

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References

UN = United Nations Not available.

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Notice to reader

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