MATERIAL SAFETY DATA SHEET Onflex-V 2050D-S0101 Black

Version Number 1.0 Revision Date 02/12/2007

Page 1 of 7 Print Date 11/26/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Onflex-V 2050D-S0101 Black
Product code	:	EM10012225
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Carbon black	1333-86-4	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Eyes, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. Avoid skin contact. Product contains unreacted organic peroxides which may cause mild skin irritation.
Chronic exposure Medical Conditions Aggravated by Exposure:	 Refer to Section 11 for Toxicological Information. Individuals with chronic respiratory disorders (i.e. asthma, chronic bronchitis, etc.) may be adversely affected by any airborne contaminant.

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MATERIAL SAFETY DATA SHEET Onflex-V 2050D-S0101 Black

Version Number 1.0 Revision Date 02/12/2007 Page 2 of 7 Print Date 11/26/2011

		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	Not applicable
Flammable Limits		
Upper explosion limit		Not applicable
Lower explosion limit	:	Not applicable
Autoignition temperature	÷	Not relevant
Suitable extinguishing media	:	Carbon dioxide blanket, water spray, dry powder, foam.
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption

2/7

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MATERIAL SAFETY DATA SHEET Onflex-V 2050D-S0101 Black

Version Number 1.0 Revision Date 02/12/2007 Page 3 of 7 Print Date 11/26/2011

and contamination. Keep in a dry, cool place. Keep away from heat. Excessive storage temperature and humidity can degrade product performance. Store below 149 °F (65 °C). Rotate stock. Product shelf life is normally 1 year maximum.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. During processing and cross-linking, product can give off by-products such as alcohols, acetophenone, alpha-methylstyrene, acetone, methane, and ethane. By-product vapors may be flammable. User must provide necessary precautions such as adequate ventilation to prevent accumulation and ignition of vapors. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average	Total dust. as carbon	ACGIH
		(TWA):	black	
	3.5 mg/m3	PEL:	Total dust. as carbon	OSHA Z1
	-		black	

9. PHYSICAL AND CHEMICAL PROPERTIES

Form
Appearance
Color
Odor
Melting point/range
Boiling Point:

Solid
Pellets
BLACK
characteristic
Not determined
Not applicable

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH Not applicable
Not determined
Not established
Not applicable
Not applicable
Not applicable

MATERIAL SAFETY DATA SHEET Onflex-V 2050D-S0101 Black

Version Number 1.0 Revision Date 02/12/2007 Page 4 of 7 Print Date 11/26/2011

	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid therma decomposition, do not overheat.
Incompatible Materials	: strong acids, oxidizing agents, reducing agents
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Trac of alcohols, acetophenone, alpha-methylstyrene, acetone, methane, ethane, or other byproducts may be liberated during processing or decomposition.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

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MATERIAL SAFETY DATA SHEET Onflex-V 2050D-S0101 Black

Version Number 1.0 Revision Date 02/12/2007 Page 5 of 7 Print Date 11/26/2011

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	

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MATERIAL SAFETY DATA SHEET Onflex-V 2050D-S0101 Black

Version Number 1.0 Revision Date 02/12/2007 Page 6 of 7 Print Date 11/26/2011

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight %
ZINC COMPOUNDS	1314-13-2	0.10 - 1.00
ZINC COMPOUNDS	557-05-1	0.10 - 1.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Zinc oxide	1314-13-2	0.10 - 1.00	231
Zinc stearate	557-05-1	0.10 - 1.00	231

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.	
1333-86-4	

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined

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MATERIAL SAFETY DATA SHEET Onflex-V 2050D-S0101 Black

Version Number 1.0 Revision Date 02/12/2007 Page 7 of 7 Print Date 11/26/2011

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.