MATERIAL SAFETY DATA SHEET **PE-25CF/000 NATURAL**

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PE-25CF/000 NATURAL
Product code	:	EM10013460
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Carbon	7440-44-0	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	Not applicable
Flammable Limits		
Upper explosion limit	:	Not applicable
Lower explosion limit	:	Not applicable
Autoignition temperature	:	Not applicable
Suitable extinguishing media	:	Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A(CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption

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	POSURE CONTROLS / P	ERSONAL PROTECTION
Respiratory protection	: No personal respira	atory protective equipment normally required.
Eye/Face Protection	: Safety glasses with	side-shields
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved cloth	ing
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations		ce with good industrial hygiene and safety practice. breaks and at the end of workday.
Engineering measures		with appropriate exhaust ventilation. Provide t ventilation at machinery.
Exposure limit(s)		
Form	: Solid	Evaporation rate : Not applicable
Form Appearance Color Odour Melting point/range Boiling Point: Water colubility	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable 	Evaporation rate:Not applicableSpecific Gravity:Not determinedBulk density:Not establishedVapour pressure:Not applicableVapour density:Not applicablepH:Not applicable
Appearance Color Odour Melting point/range	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable Insoluble 	Specific Gravity: Not determinedBulk density: Not establishedVapour pressure: Not applicableVapour density: Not applicablepH: Not applicable
Appearance Color Odour Melting point/range Boiling Point: Water solubility	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable Insoluble 10. STABILITY ANI	Specific Gravity: Not determinedBulk density: Not establishedVapour pressure: Not applicableVapour density: Not applicablepH: Not applicable
Appearance Color Odour Melting point/range Boiling Point:	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable Insoluble 	Specific Gravity: Not determinedBulk density: Not establishedVapour pressure: Not applicableVapour density: Not applicablepH: Not applicable
Appearance Color Odour Melting point/range Boiling Point: Water solubility	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable Insoluble 10. STABILITY ANI	Specific Gravity: Not determinedBulk density: Not establishedVapour pressure: Not applicableVapour density: Not applicablepH: Not applicable
Appearance Color Odour Melting point/range Boiling Point: Water solubility Stability	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable Insoluble 10. STABILITY ANI Stable. Will not occur. 	Specific Gravity: Not determinedBulk density: Not establishedVapour pressure: Not applicableVapour density: Not applicablepH: Not applicable
Appearance Color Odour Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerization	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable Insoluble 10. STABILITY ANI Stable. Will not occur. To avoid thermal determined 	Specific Gravity : Not determined Bulk density : Not established Vapour pressure : Not applicable Vapour density : Not applicable pH : Not applicable DREACTIVITY
Appearance Color Odour Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerization Conditions to avoid	 pellets, Slabs NO PIGMENT Very faint Not determined Not applicable Insoluble 10. STABILITY ANI Stable. Will not occur. To avoid thermal design of the strong acids, oxidities Carbon dioxide (COME) 	Specific Gravity : Not determined Bulk density : Not established Vapour pressure : Not applicable Vapour density : Not applicable pH : Not applicable DREACTIVITY

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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7440-44-0	Carbon	Systemic effects	Respiratory system, heart or
			circulatory system.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.

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TSCA Status All components of this product are listed on or exempt from the TSCA : Inventory. US. EPA CERCLA Hazardous Substances (40 CFR 302) Not applicable California Proposition : Not applicable 65 SARA Title III Section 302 Extremely Hazardous Substance Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : Not controlled. DSL All components of this product are on the Canadian Domestic · Substances List (DSL) or are exempt. National Inventories: Australia AICS : Not determined China IECS Not determined : Europe EINECS Not determined : Japan ENCS Not determined : Korea KECI Not determined : Philippines PICCS : Not determined

16. OTHER INFORMATION

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.