MATERIAL SAFETY DATA SHEET **PK-15GF/000 HF NATURAL**

Version Number 1.0 Revision Date 09/25/2007

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PK-15GF/000 HF NATURAL
Product code	:	EM10013675
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact	
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

4. FIRST AID MEASURES

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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting	 Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures Unusual Fire/Explosion Hazards	 pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXP(OSURE CONTROLS / PERSONAL PROTECTION

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Respiratory protection	:	No personal respiratory	protective equipment normally required.	
Eye/Face Protection	:	Safety glasses with side	-shields	
Hand protection	:	Protective gloves		
Skin and body protection	:	Long sleeved clothing		
Additional Protective Measures	:	Safety shoes		
General Hygiene Considerations	:		ith good industrial hygiene and safety practice. iks and at the end of workday.	
Engineering measures	:	Heat only in areas with appropriate exhaust ven	appropriate exhaust ventilation. Provide tilation at machinery.	
Exposure limit(s)				
There are no known hazardous	com	ponents above regulatory	thresholds in this product.	
9. PHYSICAL AND CHEMICAL PROPERTIES			Ī	
Appearance Color Odour Melting point/range Boiling Point:	: N : V : N : N	olid ellets, Slabs O PIGMENT ery faint ot determined ot applicable asoluble	Evaporation rate:Not applicableSpecific Gravity:Not determinedBulk density:Not establishedVapour pressure:Not applicableVapour density:Not applicablepH:Not applicable	
	1	0. STABILITY AND RE	EACTIVITY	f
Stability	:	Stable.		
Hazardous Polymerization	:	Will not occur.		
Conditions to avoid	:	To avoid thermal decon	nposition, do not overheat.	
Incompatible Materials	:	Strong acids, oxidizing	and reducing agents	
Hazardous decomposition products	:		carbon monoxide (CO), oxides of nitrogen materials, and smoke are all possible.	
	11. '	TOXICOLOGICAL IN	FORMATION	t
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There are no known hazardous components above regulatory thresholds in this product.

12. ECOLOGICAL INFORMATION

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Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: Not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materi has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.
TSCA Status	: All components of this product are listed on or exempt from the TSC Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	

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California Proposition	:	Not applicable
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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

product is on the Canadian Non-Domestic Substances List (NDSL).

Quantity use in Canada is restricted by regulations.

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Not applicable

WHMIS Classification	:	Not controlled.
DSL	:	All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this

National Inventories:

Australia AICS	: Not determined
China IECS	: Listed
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Listed
Philippines PICCS	: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.