



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

QGRV-TE1-045-SS-W-NAT

Version Number 1.2
Revision Date 03/29/2014

Page 1 of 8
Print Date 4/4/2014

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number or accident).
Product name : QGRV-TE1-045-SS-W-NAT
Product code : EM10016296
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Talc	14807-96-6	0.1 - 1
Carbon black	1333-86-4	1 - 5
Chromium	7440-47-3	1 - 5
Tungsten	7440-33-7	60 - 100

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Particulates, like other inert materials can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Particulates, like other inert materials can be mechanically irritating.
Skin : Experience shows no unusual dermatitis hazard from routine handling.



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

QGRV-TE1-045-SS-W-NAT

Version Number 1.2
Revision Date 03/29/2014

Page 2 of 8
Print Date 4/4/2014

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure: : None known.

4. FIRST AID MEASURES

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIREFIGHTING MEASURES

- Flash point : not applicable
- Flammable Limits
Upper explosion limit : not applicable
Lower explosion limit : not applicable
Auto-ignition temperature : not applicable
Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.

7. HANDLING AND STORAGE

- Handling : Take measures to prevent the build up of electrostatic charge. Heat

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

QGRV-TE1-045-SS-W-NAT

Version Number 1.2
Revision Date 03/29/2014

Page 3 of 8
Print Date 4/4/2014

only in areas with appropriate exhaust ventilation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required.

Eye/Face Protection : Safety glasses with side-shields

Hand protection : Protective gloves

Skin and body protection : Long sleeved clothing

Additional Protective Measures : Safety shoes

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

QGRV-TE1-045-SS-W-NAT

Version Number 1.2
Revision Date 03/29/2014

Page 4 of 8
Print Date 4/4/2014

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
Chromium	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	1 mg/m3	PEL:	as Cr	OSHA Z1
	1 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	0.5 mg/m3	Time Weighted Average (TWA):		MX OEL
Talc	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	2 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	2 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
Tungsten	5 mg/m3	Time Weighted Average (TWA):	as W	ACGIH
	10 mg/m3	Short Term Exposure Limit (STEL):	as W	ACGIH
	5 mg/m3	Time Weighted Average (TWA):	as W	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as W	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: solid	Evaporation rate	: Not applicable
Appearance	: pellets, Slabs	Specific Gravity	: Not determined
Colour	: NO PIGMENT	Bulk density	: Not established
Odour	: very faint	Vapour pressure	: not applicable
Melting point/range	: Not determined	Vapour density	: not applicable

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

QGRV-TE1-045-SS-W-NAT

Version Number 1.2
Revision Date 03/29/2014

Page 5 of 8
Print Date 4/4/2014

Boiling Point: : not applicable pH : not applicable
Water solubility : insoluble

10. STABILITY AND REACTIVITY

Stability : The product is stable if stored and handled as prescribed.
Hazardous Polymerization : Will not occur.
Conditions to avoid : To avoid thermal decomposition, do not overheat.
Incompatible Materials : Strong acids, oxidizing and reducing agents
Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
14807-96-6	Talc	Systemic effects	Eyes, Respiratory system, Skin.
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
7440-47-3	Chromium	Systemic effects	Eyes, Skin, Respiratory system.
7440-33-7	Tungsten	Systemic effects	Eyes, Skin, Respiratory system, blood and blood forming system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50 Dermal LD50	> 15,400 mg/kg > 3 gm/kg	rat rabbit

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14807-96-6	Talc	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

QGRV-TE1-045-SS-W-NAT

Version Number 1.2
Revision Date 03/29/2014

Page 6 of 8
Print Date 4/4/2014

2A - The component is probably carcinogenic to humans.
2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Additional Health Hazard Information:

Chromium 7440-47-3 The bi- and trivalent forms of chrome have a low order of acute toxicity, but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) compounds are not considered carcinogenic in animals or humans.

Additional Health Hazard Information:

Tungsten 7440-33-7 Prolonged or repeated breathing of this material may result in chronic bronchitis. Exposure to freshly formed fumes from heated metal may cause "metal fume fever".

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.
- Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.
- Additional advice : not applicable

13. DISPOSAL CONSIDERATIONS

- Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****QGRV-TE1-045-SS-W-NAT**Version Number 1.2
Revision Date 03/29/2014Page 7 of 8
Print Date 4/4/2014

material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not regulated for transportation.
ICAO/IATA : Refer to specific regulation.
IMO/IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable
65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
CHROMIUM	7440-47-3	1.00 - 5.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
Chromium	7440-47-3	1.00 - 5.00	

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

QGRV-TE1-045-SS-W-NAT

Version Number 1.2
Revision Date 03/29/2014

Page 8 of 8
Print Date 4/4/2014

Manganese	7439-96-5	0.10 - 1.00	
-----------	-----------	-------------	--

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
7440-47-3
7440-33-7

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

- Australia AICS : Listed
- China IECS : Listed
- Europe EINECS : Listed
- Japan ENCS : Not determined
- Korea KECI : Listed
- Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.