PolvOne

MATERIAL SAFETY DATA SHEET X GRV-TE1-045-SS-W-NAT

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	X GRV-TE1-045-SS-W-NAT
Product code	EM10016696
Chemical Name	Mixture
CAS-No.	Mixture
Product Use	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Talc	14807-96-6	0.1 - 1
Chromium	7440-47-3	1 - 5
Tungsten	7440-33-7	60 - 100

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat

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Storage	:	only in areas with appropriate exhaust ventilation. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPOS	SUI	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

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Components	Value	Exposure time	Exposure type	List:
Chromium	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	1 mg/m3	PEL:	as Cr	OSHA Z1
	1 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	0.5 mg/m3	Time Weighted Average (TWA):		MX OEL
Talc	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	2 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	2 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
Tungsten	5 mg/m3	Time Weighted Average (TWA):	as W	ACGIH
	10 mg/m3	Short Term Exposure Limit (STEL):	as W	ACGIH
	5 mg/m3	Time Weighted Average (TWA):	as W	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as W	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility solid
pellets, Slabs
NO PIGMENT
very faint
Not determined
not applicable
insoluble

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH Not applicable
Not determined
Not established
not applicable
not applicable
not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Strong acids, oxidizing and reducing agents

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Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
14807-96-6	Talc	Systemic effects	Eyes, Respiratory system, Skin.
7440-47-3	Chromium	Systemic effects	Eyes, Skin, Respiratory system.
7440-33-7	Tungsten	Systemic effects	Eyes, Skin, Respiratory system, blood and blood forming system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14807-96-6	Talc	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Chromium 7440-47-3 The bi- and trivalent forms of chrome have a low order of acute toxicity, but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) compounds are not considered carcinogenic in animals or humans.

Additional Health Hazard Information:

Tungsten 7440-33-7 Prolonged or repeated breathing of this material may result in chronic bronchitis. Exposure to freshly formed fumes from heated metal may cause "metal fume fever".

12. ECOLOGICAL INFORMATION		
Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the

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Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the
	polymer matrix.
Additional advice	: not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Wh possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	Substances (40 CFR 302)
not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 E	stremely Hazardous Substance

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Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

U	Inless specific chemicals are identified under this section, this	s product is Not Ap	plicable under this	regulation
	Chemical Name	CAS-No.	Weight percent	
	CHROMIUM	7440-47-3	1.00 - 5.00	

Canadian Regulations:

National Pollutant Release Inventory (NPRI)			
Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Chromium	7440-47-3	1.00 - 5.00	
Manganese	7439-96-5	0.10 - 1.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.	
7440-47-3	
7440-33-7	

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Not determined
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The

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information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.