

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****X PK-1482303 Natural**Version Number 1.0  
Revision Date 07/13/2009Page 1 of 6  
Print Date 1/8/2012**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012Telephone : Product Stewardship (440) 930-1395  
Emergency telephone : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**Product name : X PK-1482303 Natural  
Product code : EM10018013  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications**2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS**

Components	CAS-No.	Weight percent
Carbon	7440-44-0	5 - 10
Graphite	7782-42-5	10 - 30

**3. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

**POTENTIAL HEALTH EFFECTS****Routes of Exposure:** : Inhalation, Ingestion, Skin contact**Acute exposure**Inhalation : Particulates, like other inert materials can be mechanically irritating.  
Ingestion : May be harmful if swallowed.  
Eyes : Particulates, like other inert materials can be mechanically irritating.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.**Chronic exposure** : Refer to Section 11 for Toxicological Information.**Medical Conditions** : None known.**Aggravated by Exposure:**

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**X PK-1482303 Natural**

Version Number 1.0  
Revision Date 07/13/2009

Page 2 of 6  
Print Date 1/8/2012

**4. FIRST AID MEASURES**

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

- Flash point : not applicable
- Flammable Limits
  - Upper explosion limit : not applicable
  - Lower explosion limit : not applicable
- Autoignition temperature : not applicable
- Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foam.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**X PK-1482303 Natural**

Version Number 1.0  
Revision Date 07/13/2009

Page 3 of 6  
Print Date 1/8/2012

and contamination. Keep in a dry, cool place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Graphite	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	2.5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	2.5 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	2 mg/m3	Time Weighted Average (TWA):		MX OEL
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1

**9. PHYSICAL AND CHEMICAL PROPERTIES**

- Form : solid
- Appearance : pellets, Slabs
- Colour : NO PIGMENT
- Odour : very faint
- Melting point/range : Not determined
- Boiling Point: : not applicable
- Water solubility : insoluble
- Evaporation rate : Not applicable
- Specific Gravity : Not determined
- Bulk density : Not established
- Vapour pressure : not applicable
- Vapour density : not applicable
- pH : not applicable

**10. STABILITY AND REACTIVITY**

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****X PK-1482303 Natural**Version Number 1.0  
Revision Date 07/13/2009Page 4 of 6  
Print Date 1/8/2012

Stability : Stable

Hazardous Polymerization : Will not occur.

Conditions to avoid : To avoid thermal decomposition, do not overheat.

Incompatible Materials : Strong acids, oxidizing and reducing agents

Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7440-44-0	Carbon	Systemic effects	Respiratory system, heart or circulatory system.
7782-42-5	Graphite	Systemic effects	Respiratory system, heart or circulatory system.

**12. ECOLOGICAL INFORMATION**

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.

Additional advice : not applicable

**13. DISPOSAL CONSIDERATIONS**

Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**X PK-1482303 Natural**

Version Number 1.0  
Revision Date 07/13/2009

Page 5 of 6  
Print Date 1/8/2012

**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Not regulated for transportation.  
ICAO/IATA : Refer to specific regulation.  
IMO / IMDG (maritime) : Refer to specific regulation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.  
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable  
65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

not applicable

WHMIS Classification : D2A

DSL : DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**X PK-1482303 Natural**

Version Number 1.0  
Revision Date 07/13/2009

Page 6 of 6  
Print Date 1/8/2012

National Inventories:

Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.