MATERIAL SAFETY DATA SHEET X SY-13499061 BLACK

Version Number 1.0 Revision Date 08/17/2009

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	X SY-13499061 BLACK
Product code :	EM10018217
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Carbon black	1333-86-4	10 - 30
Graphite	7782-42-5	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure Medical Conditions Aggravated by Exposure:	Refer to Section 11 for Toxicological Information.None known.
Aggravattu by Exposure.	

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		4. FIRST AID MEASURES		
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.		
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.		
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.		
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.		
	5	. FIRE-FIGHTING MEASURES		
Flash point	:	not applicable		
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	:	not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam.		
Special Fire Fighting Procedures		Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.		
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.		
	6. AC	CIDENTAL RELEASE MEASURES		
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.		
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.		
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.		
	,	7. HANDLING AND STORAGE		
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.		
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption		

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8. EX	POSURE CONTROLS/PERSONAL PROTECTION
Respiratory protection	: No personal respiratory protective equipment normally required.
Eye/Face Protection	: Safety glasses with side-shields
Hand protection	: Protective gloves
Skin and body protection	: Long sleeved clothing
Additional Protective Measures	: Safety shoes
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average (TWA):		ACGIH
	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Graphite	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	2.5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	2.5 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	2 mg/m3	Time Weighted Average (TWA):		MX OEL
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility
- solid
 pellets, Slabs
 BLACK
 very faint
 Not determined
 not applicable
 insoluble
- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH
- Not applicable
 Not determined
 Not established
 not applicable
 not applicable
 not applicable

	10. STABILITY AND REACTIVITY
Stability	: Stable
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Strong acids, oxidizing and reducing agents
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

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11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
7782-42-5	Graphite	Systemic effects	Respiratory system, heart or circulatory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

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Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
not applicable	

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Unless specific chemicals are ident SARA Title III Section 313 Toxic Unless specific chemicals are ident	California to on nely Hazardous stified under this	Substance		
65 SARA Title III Section 302 Extrem Unless specific chemicals are ident SARA Title III Section 313 Toxic Unless specific chemicals are ident	California to on nely Hazardous stified under this	cause cancer. Substance		
SARA Title III Section 302 Extrem Unless specific chemicals are ident SARA Title III Section 313 Toxic Unless specific chemicals are ident Canadian Regulations:	tified under this		ct is Not Applicab	
SARA Title III Section 313 Toxic Unless specific chemicals are ident		section, this produ	ct is Not Applicab	
Unless specific chemicals are ident	Chemicals:			le under this reg
-				
Canadian Regulations:	tified under this	section, this produ	ct is Not Applicab	le under this reg
National Dollutant Palaasa	Inventory (NDD)	C)		
National Pollutant Release I Chemical Name	Inventory (NPK)	CAS-No.	Weight	NPRI ID#
Zinc stearate		557-05-1	0.10 - 1.00	
CAS-No. 1333-86-4 DSL :		nts of this product		an Domestic
	Substances Li	st (DSL) or are ex	empt.	
National Inventories:				
Australia AICS :	Listed			
China IECS :	Listed			
Europe EINECS :	Listed			
Japan ENCS :	Not determine	ed		
Korea KECI :	Listed			
Philippines PICCS :	Listed			
	16. OTHER	INFORMATION	-	

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.