MATERIAL SAFETY DATA SHEET

X PK-1482307 Natural

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	X PK-1482307 Natural
Product code	:	EM10018450
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Carbon	7440-44-0	5 - 10
Talc	14807-96-6	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	not applicable
Flammable Limits Upper explosion limit Lower explosion limit	:	not applicable not applicable
Autoignition temperature Suitable extinguishing media	:	not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption

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8.]	EXPOSURE	CONTROLS/PERSONAL	PROTECTION	
Respiratory protection	: N	o personal respiratory protec	ctive equipment normally	required.
Eye/Face Protection	: S	afety glasses with side-shield	ls	
Hand protection	: P	rotective gloves		
Skin and body protection	: L	ong sleeved clothing		
Additional Protective Measures	: S	afety shoes		
General Hygiene Considerations		andle in accordance with goo ractice. Wash hands before b		
Engineering measures		eat only in areas with approp ppropriate exhaust ventilation		Provide
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Talc	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	2 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	2 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
	9. PHYSIC	CAL AND CHEMICAL PR	OPERTIES	
Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	: BLA : very : Not o	ts, Slabs Spec CK Bulk faint Vapo letermined Vapo pplicable pH	ific Gravity:Notdensity:Notour pressure:notour density:not	t applicable t determined t established applicable applicable applicable
water solubility		TABILITY AND REACT	IVITV	
Stability		table		

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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Strong acids, oxidizing and reducing agents
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7440-44-0	Carbon	Systemic effects	Respiratory system, heart or
			circulatory system.
14807-96-6	Talc	Systemic effects	Eyes, Respiratory system,
			Skin.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14807-96-6	Talc	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	:	not applicable

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	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)
not applicable	
California Proposition 65	n : Not applicable
SARA Title III Section 302 H	Extremely Hazardous Substance
Unless specific chemicals are	e identified under this section, this product is Not Applicable under this regula
SARA Title III Section 313	Foxic Chemicals:

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Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation					
Canadian Regulations:	Canadian Regulations:				
National Pollutant Release In	nventory (NPRI)				
not applicable					
WHMIS Classification :	D2A				
DSL :	DSL status has not been determined. Quantity use in Canada may be restricted by regulations.				
National Inventories:					
Australia AICS :	Not determined				
China IECS :	Not determined				
Europe EINECS :	Listed				
Japan ENCS :	Not determined				
Korea KECI :	Not determined				
Philippines PICCS :	Not determined				
16. OTHER INFORMATION					

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.