MATERIAL SAFETY DATA SHEET THC 1420 NATURAL

Version Number 1.1 Revision Date 03/29/2014

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	THC 1420 NATURAL
Product code	:	EM10022309
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	 Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
		5. FIREFIGHTING MEASURES
Flash point	:	not applicable
Flammable Limits		
Upper explosion limit		not applicable
Lower explosion limit	:	not applicable
Auto-ignition temperature	÷	not applicable
Suitable extinguishing media	:	Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

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	POSURE CONTROLS/P	ERSONAL I ROTECTION
Respiratory protection	: No personal respir	ratory protective equipment normally required.
Eye/Face Protection	: Safety glasses with	h side-shields
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved cloth	hing
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations		nce with good industrial hygiene and safety ands before breaks and at the end of workday.
Engineering measures		with appropriate exhaust ventilation. Provide st ventilation at machinery.
Exposure limit(s)		
There are no known hazardou	is components above regul	latory thresholds in this product
	as components above regu	latory thresholds in this product.
9.		
9. Form Appearance	. PHYSICAL AND CHE : solid : pellets, Slabs	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined
9. Form Appearance Colour	. PHYSICAL AND CHE : solid : pellets, Slabs : NO PIGMENT	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established
9 . Form Appearance Colour Odour	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint 	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable
9. Form Appearance Colour Odour Melting point/range	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint Not determined 	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable Vapour density : not applicable
9. Form Appearance Colour Odour Melting point/range Boiling Point:	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint 	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable
9. Form Appearance Colour Odour Melting point/range Boiling Point:	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint Not determined not applicable 	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable Vapour density : not applicable pH : not applicable
9. Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint Not determined not applicable insoluble 10. STABILITY AN	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable Vapour density : not applicable pH : not applicable
9. Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint Not determined not applicable insoluble 10. STABILITY AN	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable Vapour density : not applicable pH : not applicable D REACTIVITY
9. Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerization	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint Not determined not applicable insoluble 10. STABILITY AN The product is stal Will not occur. 	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable Vapour density : not applicable pH : not applicable D REACTIVITY
	 PHYSICAL AND CHE solid pellets, Slabs NO PIGMENT very faint Not determined not applicable insoluble 10. STABILITY AN The product is stal Will not occur. To avoid thermal of 	MICAL PROPERTIES Evapouration rate : Not applicable Specific Gravity : Not determined Bulk density : Not established Vapour pressure : not applicable Vapour density : not applicable pH : not applicable D REACTIVITY ble if stored and handled as prescribed.

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

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Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: not applicable
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
not applicable	

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California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

not applicable

Philippines PICCS

WHMIS Classification	:	Not controlled.
DSL	:	DSL status has not been determined. Quantity use in Canada may be restricted by regulations.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Not determined

16. OTHER INFORMATION

: Not determined

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.