MATERIAL SAFETY DATA SHEET

X MX-2318-001-4 Natural Version Number 1.0

Revision Date 03/27/2013

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1. PRODUCT AND COMPANY IDENTIFICATION POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone number | : | 1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--|---|--|
| Product name | : | X MX-2318-001-4 Natural |
| Product code | : | EM10028632 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Components | CAS-No. | Weight percent |
|------------|------------|----------------|
| Quartz | 14808-60-7 | 0.1 - 1 |
| Talc | 14807-96-6 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact | | | |
|---|--|--|--|--|
| Acute exposure | | | | |
| Inhalation Ingestion Eyes Skin | Particulates, like other inert materials can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling. | | | |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. | | | |

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| Medical Conditions Aggravated by Exposure: | : None known. |
|---|--|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | 5. FIREFIGHTING MEASURES |
| Flash point | : not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards | not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |

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| Storage | Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place. | |
|-----------------------------------|--|--|
| 8. EX | POSU | RE CONTROLS/PERSONAL PROTECTION |
| Respiratory protection | : | No personal respiratory protective equipment normally required. |
| Eye/Face Protection | : | Safety glasses with side-shields |
| Hand protection | : | Protective gloves |
| Skin and body protection | : | Long sleeved clothing |
| Additional Protective Measures | : | Safety shoes |
| General Hygiene Considerations | : | Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. |
| Engineering measures | : | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. |

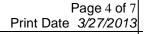
Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|------------|----------------|--------------------------------------|----------------------|----------|
| Quartz | 0.025 mg/m3 | Time Weighted Average (TWA): | Respirable fraction. | ACGIH |
| | 0.05 mg/m3 | Recommended exposure limit (REL): | Respirable dust. | NIOSH |
| | 0.1 mg/m3 | Time Weighted Average (TWA): | Respirable dust. | OSHA Z1A |
| | 0.1 mg/m3 | Time Weighted Average (TWA): | Respirable. | Z3 |
| | 0.3 mg/m3 | Time Weighted Average (TWA): | Total dust. | Z3 |
| | 0.1 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| Talc | 2 mg/m3 | Time Weighted Average (TWA): | Respirable fraction. | ACGIH |
| | 2 mg/m3 | Recommended exposure limit (REL): | Respirable. | NIOSH |
| | 2 mg/m3 | Time Weighted Average (TWA): | Respirable dust. | OSHA Z1A |
| | 0.1 mg/m3 | Time Weighted Average (TWA): | Respirable. | Z3 |
| | 0.3 mg/m3 | Time Weighted Average (TWA): | Total dust. | Z3 |

9. PHYSICAL AND CHEMICAL PROPERTIES

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| Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility | solid pellets, Slabs NO PIGMENT very faint Not determined not applicable insoluble | Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH | Not applicable Not determined Not established not applicable not applicable not applicable |
|--|--|---|---|
| | 10. STABILITY AN | D REACTIVITY | |
| Stability | : The product is stab | ble if stored and handled as | prescribed. |

| Stability | : | The product is stable if stored and handled as prescribed. |
|----------------------------------|---|--|
| Hazardous Polymerization | : | Will not occur. |
| Conditions to avoid | : | To avoid thermal decomposition, do not overheat. |
| Incompatible Materials | : | Strong acids, oxidizing and reducing agents |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|---------------|------------------|------------------------------------|
| 14808-60-7 | Quartz | Systemic effects | Eyes, Respiratory system. |
| 14807-96-6 | Talc | Systemic effects | Eyes, Respiratory system, Skin. |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|------------|---------------|------|------|-----|
| 14808-60-7 | Quartz | no | 1 | no |
| 14807-96-6 | Talc | no | 2B | no |

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

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2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long-term exposure may cause coughing, chest pain, diminished chest expansion and possibly silicosis, which is a scarring of the lungs.

| | 12. ECOLOGICAL INFORMATION | | | |
|--|---|--|--|--|
| Persistence and degradability | : Not readily biodegradable. | | | |
| Environmental Toxicity | : Chemicals are not readily available as they are bound within the polymer matrix. | | | |
| Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix. | | | | |
| Additional advice | : not applicable | | | |
| | 13. DISPOSAL CONSIDERATIONS | | | |
| Product | : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. | | | |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. | | | |
| | 14. TRANSPORT INFORMATION | | | |
| U.S. DOT Classification | : Not regulated for transportation. | | | |
| ICAO/IATA | : Refer to specific regulation. | | | |
| IMO/IMDG (maritime) | : Refer to specific regulation. | | | |
| | 15. REGULATORY INFORMATION | | | |
| US Regulations: | | | | |
| OSHA Status | : Classified as hazardous based on components. | | | |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. | | | |
| US. EPA CERCLA Hazardous | Substances (40 CFR 302) | | | |
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not applicable

California Proposition : WARNING! This product contains a chemical known to the State of California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Substances List (DSL) or are exempt.

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

not applicable

 WHMIS Classification
 : D2A

 DSL
 : All components of this product are on the Canadian Domestic

National Inventories:

| : | Listed |
|---|--------|
| : | Listed |
| | : |

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The

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information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.