MATERIAL SAFETY DATA SHEET X ST PP 4286-003

Version Number 1.0 Revision Date 10/25/2013

Page 1 of 6 Print Date 10/28/2013

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone : Emergency telephone : number | : | 1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--|---|--|
| Product name | : | X ST PP 4286-003 |
| Product code | : | EM10030822 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Eyes, Skin contact |
|---------------------|--|
| Acute exposure | |
| Inhalation | : Resin particles, like other inert materials, can be mechanically irritating. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Avoid skin contact. Product contains unreacted organic peroxides which may cause mild skin irritation. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| | |

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MATERIAL SAFETY DATA SHEET X ST PP 4286-003

Version Number 1.0 Revision Date 10/25/2013 Page 2 of 6 Print Date 10/28/2013

| Medical Conditions Aggravated by Exposure: | : Individuals with chronic respiratory disorders (i.e. asthma, chronic bronchitis, etc.) may be adversely affected by any airborne contaminant. |
|---|---|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | 5. FIREFIGHTING MEASURES |
| Flash point | : not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media | not applicable not applicable Not relevant Carbon dioxide blanket, Water spray, Dry powder, Foam. |
| Special Fire Fighting Procedures | : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |

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MATERIAL SAFETY DATA SHEET X ST PP 4286-003

| ersion Number 1.0 evision Date 10/25/2013 | | Page 3 of 6 Print Date 10/28/2013 |
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| Storage | and contamination Excessive storage performance. Sto | ry and tightly closed to avoid moisture absorption n. Keep in a dry, cool place. Keep away from heat. temperature and humidity can degrade product re below 149 °F (65 °C). Rotate stock. Product lly 1 year maximum. |
| 8. EX | POSURE CONTROLS/ | PERSONAL PROTECTION |
| Respiratory protection | handling the prod | ratory protective equipment normally required when uct itself. See "Engineering Measures" section ions to be taken when heating or processing this |
| Eye/Face Protection | : Safety glasses with | h side-shields |
| Hand protection | : Protective gloves | |
| Skin and body protection | : Long sleeved clot | hing |
| Additional Protective Measures | : Safety shoes | |
| General Hygiene Considerations | | ance with good industrial hygiene and safety ands before breaks and at the end of workday. |
| Engineering measures | processing and cr as alcohols, aceto and ethane. By-pr necessary precaut accumulation and appropriate respir | with appropriate exhaust ventilation. During oss-linking, product can give off by-products such phenone, alpha-methylstyrene, acetone, methane, oduct vapors may be flammable. User must provide ions such as adequate ventilation to prevent ignition of vapors. Adequate ventilation and/or atory protection may also be necessary to minimize re to processing vapors. |
| Exposure limit(s) | | |
| There are no known hazardo | us components above regu | latory thresholds in this product. |
| 9 | . PHYSICAL AND CHE | MICAL PROPERTIES |
| Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility | solid pellets NO PIGMENT characteristic Not determined not applicable insoluble | Evapouration rate:Not applicableSpecific Gravity:Not determinedBulk density:Not establishedVapour pressure:not applicableVapour density:not applicablepH:not applicable |
| | 10. STABILITY AN | D REACTIVITY |
| | 3/6 | |



MATERIAL SAFETY DATA SHEET X ST PP 4286-003

Version Number 1.0 Revision Date 10/25/2013 Page 4 of 6 Print Date 10/28/2013

| Stability | : | The product is stable if stored and handled as prescribed. |
|----------------------------------|---|--|
| Hazardous Polymerization | : | Will not occur. |
| Conditions to avoid | : | Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. |
| Incompatible Materials | : | Strong acids, Oxidizing agents, Reducing agents |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. Traces of alcohols, acetophenone, alpha-methylstyrene, acetone, methane, ethane, or other byproducts may be liberated during processing or decomposition. |

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

| | 12. ECOLOGICAL INFORMATION |
|-------------------------------|--|
| Persistence and degradability | : Not readily biodegradable. |
| Environmental Toxicity | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : not applicable |
| | 13. DISPOSAL CONSIDERATIONS |
| Product | : The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| U.S. DOT Classification | : Not regulated for transportation. |
| ICAO/IATA | : Refer to specific regulation. |
| IMO/IMDG (maritime) | : Refer to specific regulation. |
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MATERIAL SAFETY DATA SHEET X ST PP 4286-003

Version Number 1.0 Revision Date 10/25/2013

| | Page 5 of 6 |
|------------|-------------|
| Print Date | 10/28/2013 |

| | 15. REGULATORY INFORMATION |
|---|--|
| US Regulations: | |
| OSHA Status | : There are no known hazardous components above regulatory thresholds in this product. |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. |
| US. EPA CERCLA Hazardous | Substances (40 CFR 302) |
| not applicable | |
| California Proposition 65 | : Not applicable |
| | |
| SARA Title III Section 302 Ext | fremely Hazardous Substance |
| | |
| | |
| | lentified under this section, this product is Not Applicable under this regulat |
| Unless specific chemicals are id SARA Title III Section 313 To | dentified under this section, this product is Not Applicable under this regulat xic Chemicals: |
| Unless specific chemicals are id SARA Title III Section 313 To | dentified under this section, this product is Not Applicable under this regulat xic Chemicals: |
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| Unless specific chemicals are id SARA Title III Section 313 Toy Unless specific chemicals are id Canadian Regulations: | dentified under this section, this product is Not Applicable under this regulat xic Chemicals: dentified under this section, this product is Not Applicable under this regulat |
| Unless specific chemicals are id SARA Title III Section 313 To Unless specific chemicals are id Canadian Regulations: National Pollutant Relea not applicable | dentified under this section, this product is Not Applicable under this regulat xic Chemicals: dentified under this section, this product is Not Applicable under this regulat use Inventory (NPRI) |
| Unless specific chemicals are id SARA Title III Section 313 To Unless specific chemicals are id Canadian Regulations: National Pollutant Relea not applicable | dentified under this section, this product is Not Applicable under this regulat xic Chemicals: dentified under this section, this product is Not Applicable under this regulat use Inventory (NPRI) |
| Unless specific chemicals are id SARA Title III Section 313 Toy Unless specific chemicals are id Canadian Regulations: National Pollutant Relea not applicable WHMIS Classification | dentified under this section, this product is Not Applicable under this regulat kic Chemicals: dentified under this section, this product is Not Applicable under this regulat use Inventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic |
| Unless specific chemicals are id SARA Title III Section 313 Tox Unless specific chemicals are id Canadian Regulations: National Pollutant Relea not applicable WHMIS Classification DSL | dentified under this section, this product is Not Applicable under this regulat kic Chemicals: dentified under this section, this product is Not Applicable under this regulat use Inventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic |
| Unless specific chemicals are id SARA Title III Section 313 Tox Unless specific chemicals are id Canadian Regulations: National Pollutant Relea not applicable WHMIS Classification DSL National Inventories: | dentified under this section, this product is Not Applicable under this regulat kic Chemicals: dentified under this section, this product is Not Applicable under this regulat dese Inventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. |



MATERIAL SAFETY DATA SHEET X ST PP 4286-003

Version Number 1.0 Revision Date 10/25/2013 Page 6 of 6 Print Date 10/28/2013

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.