XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024



Page 1 of 13 Print Date 06/28/2024

SAFETY DATA SHEET

XST 44166-0001A-01-1

Section 1. Identificatio	n	
GHS product identifier Chemical name CAS number Other means of identification Product type	::	XST 44166-0001A-01-1 Mixture Mixture EM10059594 solid
<u>Relevant identified uses of the subst</u> Product use	ance :	or mixture and uses advised against Industrial applications.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

AVIENT

Page 2 of 13 Print Date 06/28/2024

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	EM10059594

CAS number/other identifiers

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	 Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024



Page 3 of 13 Print Date 06/28/2024

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical atto	entio	n and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without

suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	No specific data.
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

ÀVIENT

Page 4 of 13 Print Date 06/28/2024

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containm	ent a	nd cleaning up
~		

:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a
	licensed waste disposal contractor.
:	Move containers from spill area. Prevent entry into sewers, water
	· · · · · · · · · · · · · · · · · · ·
	licensed waste disposal contractor. Note: see Section 1 for emergency
	contact information and Section 13 for waste disposal.
:	courses, basements or confined areas. Vacuum or sweep up materia and place in a designated, labeled waste container. Dispose of via a

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024



Page 5 of 13 Print Date 06/28/2024

upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

filters or engineering modifications to the process equipment will be

necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits None.		
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers,

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the weaking period. Appropriate techniques cheveld be used to
	of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety
	showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a

Skin protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products
Body protection	if a risk assessment indicates this is necessary.Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be
Other skin protection	approved by a specialist before handling this product.Appropriate footwear and any additional skin protection measures

higher degree of protection: safety glasses with side-shields.

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

AVIENT

Page 6 of 13 Print Date 06/28/2024

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

:

Appearance

Physical state Color	:	solid [Pellets.] BLACK
Odor	:	Faint odor.
Odor threshold	:	Not available.
pH	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.
(flammable) limits		Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	-	insoluble in water.
Solubility in water	•	
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
-		Kinematic: Not applicable.
		11

Section 10. Stability and reactivity

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

ÀVIENT

Page 7 of 13
Print Date 06/28/2024

Reactivity	:	No specific test data related to reactivity available for this product or
Chemical stability	:	its ingredients. Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Irritation/Corrosion		
Conclusion/Summary Skin Eyes Respiratory	: :	Mixture.Not fully tested. Mixture.Not fully tested. Mixture.Not fully tested.
<u>Sensitization</u>		
Conclusion/Summary Skin Respiratory	:	Mixture.Not fully tested. Mixture.Not fully tested.
Mutagenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Carcinogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.
Reproductive toxicity		
Conclusion/Summary	:	Mixture.Not fully tested.

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024



Page 8 of 13 Print Date 06/28/2024

Teratogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Specific target organ toxicity (single Not available.	expo	osure)
Specific target organ toxicity (repear Not available.	ted e	xposure)
Aspiration hazard Not available.		
Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, cl	nemi	cal and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion	::	No specific data. No specific data. No specific data. No specific data.
Delayed and immediate effects and a	also o	chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
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XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

ÀVIENT

Page 9 of 13 Print Date 06/28/2024

Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	Not available.
Developmental effects	:	Not available.
Fertility effects	:	No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
XST 44166-0001A-01-1			
Remarks - Acute - Aquatic	Chemica	ls are not readily available as they are bound within	n the polymer matrix.
invertebrates.:			
Conclusion/Summary	:	Chemicals are not readily available as they are b polymer matrix.	ound within the
Persistence and degradability			
Conclusion/Summary	:	Chemicals are not readily available as they are b polymer matrix.	bound within the
Conclusion/Summary	:	Chemicals are not readily available as they are b polymer matrix.	bound within the
Bioaccumulative potential Not available.			
Mobility in soil			

Other adverse effects

SAFETY DATA SHEET

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

X AVIENT

Page 10 of 13 Print Date 06/28/2024

Soil/water partition coefficient Not available. (KOC)

:

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever : possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

No known significant effects or critical hazards.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.
International Air ICAO/IATA	: Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	: Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed
	10/13

XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

ÀVIENT

Page 11 of 13 Print Date 06/28/2024

United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Diphenylamine United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs)		X7 . 11 . 1
Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II		Not listed
Substances	•	Not listed
DEA List I Chemicals (Precursor	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

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XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

AVIENT

Page 12 of 13 Print Date 06/28/2024

Composition/information on ingredients

No products were found.

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York		None of the components are listed.
New Jersey	-	None of the components are listed.
Pennsylvania	-	None of the components are listed.
California Prop. 65		r
This product does not require a Safe Ha	arboı	r warning under California Prop. 65.
United States inventory (TSCA 8b)		Not determined.
• • • •		
Canada inventory	:	Not determined.
·		
International regulations		
Inventory list		
A		Net let and a d
Australia	:	Not determined.
Canada	:	Not determined.
China E E E E E	:	Not determined.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	Not determined.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0



XST 44166-0001A-01-1

Version Number 1.0 Revision Date 06/27/2024

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

:	06/28/2024
:	06/27/2024
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:	ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of
	Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From
	Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
	pollution)
	UN = United Nations
	Not available.
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Notice to reader

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