MATERIAL SAFETY DATA SHEET 61212PC EPIC BRILLIANT GOLD

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	61212PC EPIC BRILLIANT GOLD
Product code	:	FO0000062
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Stearic acid	57-11-4	1 - 5
Copper	7440-50-8	60 - 100

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: no data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 no data available no data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	 Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	 The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged

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Storage	:	heating may result in product degradation.Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXI	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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Components	Value	Exposure time	Exposure type	List:
Copper	1 mg/m3	Time Weighted Average (TWA):	Dust and mist. as Cu	ACGIH
	0.2 mg/m3	Time Weighted Average (TWA):	Fume.	ACGIH
	1 mg/m3	Recommended exposure limit (REL):	Dust and mist. as Cu	NIOSH
	1 mg/m3	PEL:	Dust and mist. as Cu	OSHA Z1
	0.1 mg/m3	PEL:	Fume. as Cu	OSHA Z1
	1 mg/m3	Time Weighted Average (TWA):	Dust and mist. as Cu	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Fume. as Cu	OSHA Z1A
	1 mg/m3	Time Weighted Average (TWA):	Dust and mist. as Cu	MX OEL
	0.2 mg/m3	Time Weighted Average (TWA):	Fume. as Cu	MX OEL
	2 mg/m3	Short Term Exposure Limit (STEL):	Dust and mist. as Cu	MX OEL
	2 mg/m3	Short Term Exposure Limit (STEL):	Fume. as Cu	MX OEL
Stearic acid	10 mg/m3	Time Weighted Average (TWA):		ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance	: liquid : liquid, Viscous liquid dispersion	Evaporation rate Specific Gravity	: Not established : Not determined
Colour Odour Melting point/range Boiling Point: Water solubility	: YELLOW : very faint : not applicable : not applicable : immiscible	Bulk density Vapour pressure Vapour density pH	Not applicableNot determinedHeavier than air.Not determined

10. STABILITY AND REACTIVITY Stability : Stable Hazardous Polymerization : Will not occur. Conditions to avoid Keep away from oxidizing agents and open flame. To avoid thermal : decomposition, do not overheat. Incompatible Materials Incompatible with strong acids and oxidizing agents. : Hazardous decomposition : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen products (NOx), other hazardous materials, and smoke are all possible.

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11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
57-11-4	Stearic acid	Irritant	Eyes, Skin.
7440-50-8	Copper	Irritant	Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory
			system, Liver, Kidney.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
57-11-4	Stearic acid			
		Dermal LD50	> 5 gm/kg	rabbit

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.

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		15. REGU	LATORY INFO	RMATI	ION	
US Re	gulations:					
	OSHA Status	: Classif	ied as hazardous ba	ased on	components.	
	TROACLE				-	
	TSCA Status		Inventory.	roduct a	re listed on or exen	npt from the
US. EF	PA CERCLA Hazar	dous Substances ((40 CFR 302)			
	Chemical Name	CAS-No.	RQ for compon	ont	RQ for	-
	Chemical Name	CAS-110.	KQ for compon		Mixture/Product	
	Zinc	7440-66-6	1,000 lbs		3,333 LB	
	California Proposi 65 Title III Section 30 s specific chemicals	2 Extremely Haza		produc	t is Not Applicable	under this regula
Unless SARA	65 Title III Section 30 s specific chemicals Title III Section 31	2 Extremely Haza are identified und 3 Toxic Chemical	rdous Substance er this section, this	-		-
Unless SARA U <u>nless</u>	65 Title III Section 30 s specific chemicals	2 Extremely Haza are identified und 3 Toxic Chemical	rdous Substance er this section, this	-	t is Not Applicable	under this regula
Unless SARA Unless Cher COF	65 Title III Section 30 s specific chemicals Title III Section 31 <u>s specific chemicals</u> <u>mical Name</u> PPER	2 Extremely Haza are identified und 3 Toxic Chemical are identified und	ardous Substance er this section, this ls: er this section, this	produc CAS-1 7440-5	t is Not Applicable No. Weight 0-8 60.00	under this regula percent - 100.00
Unless SARA Unless Cher COF	65 Title III Section 30 s specific chemicals Title III Section 31 <u>s specific chemicals</u> mical Name	2 Extremely Haza are identified und 3 Toxic Chemical are identified und	ardous Substance er this section, this ls: er this section, this	produc CAS-I	t is Not Applicable No. Weight 0-8 60.00	under this regula percent - 100.00
Unless SARA Unless Cher ZINO Canadi	65 Title III Section 30 s specific chemicals Title III Section 31 s specific chemicals mical Name PPER C (FUME OR DUS ian Regulations:	2 Extremely Haza are identified und 3 Toxic Chemical are identified und T)ZINC (FUME (er this section, this er this section, this ls: er this section, this OR DUST)	produc CAS-1 7440-5	t is Not Applicable No. Weight 0-8 60.00	under this regula percent - 100.00
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Unless SARA Unless Cher ZIN CoP ZIN	65 Title III Section 30 s specific chemicals Title III Section 31 s specific chemicals mical Name PPER C (FUME OR DUS ian Regulations: National Pollutant mical Name	2 Extremely Haza are identified und 3 Toxic Chemical are identified und T)ZINC (FUME (er this section, this er this section, this er this section, this OR DUST)	produc CAS-1 7440-5 7440-6	t is Not Applicable No. Weight 0-8 60.00 6-6 30.00	under this regula percent - 100.00 - 60.00

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	DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.	
Ν	National Inventories:			
	Australia AICS	:	Listed	
	China IECS	:	Listed	
	Europe EINECS	:	Listed	
	Japan ENCS	:	Not determined	
	Korea KECI	:	Listed	
	Philippines PICCS	:	Listed	
			16. OTHER INFORMATION	╉

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.