

MATERIAL SAFETY DATA SHEET

165CGNSPL PANTONE(R) 165 C SIMULATION

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE	:	Product Stewardship, (314) 771-1800
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	165CGNSPL PANTONE(R) 165 C SIMULATION
Product code	:	FO0000670
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
1,2-Benzenedicarboxylic acid, butyl	85-68-7	1 - 5
phenylmethylester		
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist, or in all cases of doubt, seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist, or in all cases of doubt, seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available.
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 No data available. No data available. Not applicable. Carbon dioxide blanket, dry powder, foam, Water spray.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binde universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing



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	Pe	ume condensates may con eriodically clean hoods, c ccumulation of these mate	lucts, and other surf		
Storage		eep containers dry and tind contamination. Store		d moistur	e absorption
8. E	XPOSURE	CONTROLS / PERSON	NAL PROTECTIO	DN	
Respiratory protection	: U	nder normal handling con	nditions a respirator	is not req	uired.
Eye/Face Protection	: Sa	afety glasses with side-sh	ields.		
Hand protection	: P1	rotective gloves.			
Skin and body protection	: L	ong sleeved clothing.			
Additional Protective Measures	: Sa	afety shoes.			
General Hygiene Considerations		andle in accordance with ash hands before breaks			afety practice
Engineering measures		eat only in areas with appopriate exhaust ventila		ntilation.	Provide
Exposure limit(s)	-				
Components	Value	Exposure time	Exposure	e type	List:
Calcium carbonate	10 mg/m3	Time Weighted Avera (TWA):	ge Total d	ust.	ACGIH
Calcium carbonate	5 mg/m3	PEL:	Respirable	e dust.	OSHA Z1
	15 mg/m3	PEL:	Total d	ust.	OSHA Z1
	9. PHYSIC	CAL AND CHEMICAL	PROPERTIES		
Form	: Liqui		vaporation rate	: Not	established
Appearance			pecific Gravity		determined
Color		· •	ulk density		applicable.
Odor			apor pressure		determined
Melting point/range			apor density		determined
Boiling Point:			H		applicable.
Water solubility		iscible		. 100	appricuorer
	10. S	TABILITY AND REA	CTIVITY		
Stability	: St	table.			



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Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).
	11. '	TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
85-68-7	1,2-Benzenedicarboxylic acid, butyl phenylmethylester	Irritant	Eyes, Skin.
		Systemic effects	Liver, reproductive system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
85-68-7	1,2-Benzenedicarboxylic acid, butyl	Oral LD50 Dermal LD50	2,330 mg/kg > 10 gm/kg	rat rabbit
	phenylmethylester			

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: No data available.
Additional advice	: No data available.
	13. DISPOSAL CONSIDERATIONS



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Product	generat classific	or of waste mater cation, transporta	g is preferred to dispo ial has the responsibil tion and disposal in ac provincial and local re	cordance with
Contaminated packaging	has the and dis	responsibility for	hen possible. The gen proper waste classific ce with applicable fed	
	14. TRAN	NSPORT INFOR	RMATION	
U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground)	: Not reg	ulated for transpo	ortation.	
ICAO/IATA	: Not reg	ulated for transpo	ortation.	
IMO / IMDG	: Not reg	ulated for transpo	ortation.	
	15. REGU	LATORY INFO	RMATION	
OSHA Status TSCA Status US. EPA CERCLA Hazardo	: All com exempt	ponents of this pr.	based on components. roduct are listed on the	TSCA inventory or a
Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
1,2-Benzenedicarb oxylic acid, butyl phenylmethylester	85-68-7	3.68	100lbs	2,712 LB
California Propositio 65	Californ	nia to cause cance	ct contains a chemica r., WARNING! This tate of California to ca	



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WHMIS Ingredient Disclosure List CAS-No. 7440-38-2 117-81-7 7439-92-1 7631-86-9 107-13-1 85-68-7 75-01-4 DSL : Listed. National Inventories: Australia AICS : Listed. China IECS Not determined. · **Europe EINECS** Not determined. ÷ Japan ENCS Not determined. : Korea KECI Listed. · **Philippines PICCS** : Not determined.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.