

MATERIAL SAFETY DATA SHEET

46830MP FLEX RUBINE RED

Version Number 1.0 Revision Date 06/12/2002 Page 1 of 6 Print Date 11/5/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE	:	Product Stewardship, (314) 771-1800
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	46830MP FLEX RUBINE RED
Product code	:	FO00001410
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
1,2-Benzenedicarboxylic acid, butyl	85-68-7	1 - 5
phenylmethylester		
Diatomaceous earth	61790-53-2	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist, or in all cases of doubt, seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist, or in all cases of doubt, seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available.
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature	 No data available. No data available. Not applicable.
Suitable extinguishing media	: Carbon dioxide blanket, dry powder, foam, Water spray.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	 May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing



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	Р		oods, ducts,	combustible or toxic re and other surfaces to r	
Storage		eep containers dry nd contamination.		closed to avoid moistu ool dry place.	re absorption
8. E	XPOSURE	CONTROLS / PI	ERSONAL	PROTECTION	
Respiratory protection	: U	nder normal hand	ing conditio	ons a respirator may no	t be required.
Eye/Face Protection	: S	afety glasses with	side-shields		
Hand protection	: P	rotective gloves.			
Skin and body protection	: L	ong sleeved clothi	ng.		
Additional Protective Measures	: S	afety shoes.			
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and safety practic Wash hands before breaks and at the end of workday.				
Engineering measures		eat only in areas v opropriate exhaust		iate exhaust ventilation at machinery.	. Provide
Exposure limit(s)					
Components	Value	Exposure	time	Exposure type	List:
Diatomaceous earth	10 mg/m3	Time Weighted (TWA)		Inhalable dust.	ACGIH
	3 mg/m3	Time Weighted Average (TWA):		Respirable dust.	ACGIH
Diatomaceous earth	20 mppcf	PEL:		Total dust.	Z3
	9 PHYSI(CAL AND CHEM	ICAL PRO	PERTIES	
	<i></i>				
Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	: Liqu : Visco : RED : Very : Not a : Not a	id ous, Liquid	Specifi Bulk d Vapor	ic Gravity : No ensity : No pressure : No density : No	ot established ot determined ot applicable. ot determined ot determined ot applicable.
Appearance Color Odor Melting point/range Boiling Point:	: Liqu : Visco : RED : Very : Not a : Not a	id ous, Liquid faint applicable applicable	Specifi Bulk d Vapor Vapor pH	ic Gravity : No ensity : No pressure : No density : No : No	ot determined ot applicable. ot determined ot determined



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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
85-68-7	1,2-Benzenedicarboxylic	Irritant	Eyes, Skin.
	acid, butyl		
	phenylmethylester		
		Systemic effects	Liver, reproductive system.
61790-53-2	Diatomaceous earth	Irritant	Eyes, Respiratory system.

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

	CAS-No.	Chemical Name	Route	Value	Species
85-68	3-7	1,2-Benzenedicarboxylic acid, butyl phenylmethylester	Oral LD50 Dermal LD50	2,330 mg/kg > 10 gm/kg	rat rabbit

12. ECOLOGICAL INFORMATION				
Persistence and degradability	: Not readily biodegradable.			
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.			
Bioaccumulation Potential	: No data available.			
Additional advice	: No data available.			
13. DISPOSAL CONSIDERATIONS				



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Product	genera classif	tor of waste mater ication, transportat	g is preferred to dispo- ial has the responsibil- tion and disposal in ac provincial and local re	cordance with
Contaminated packaging	has the and di	e responsibility for	hen possible. The gen proper waste classific ce with applicable fed	
	14. TRA	NSPORT INFOR	RMATION	
U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground)	: Not re	gulated for transpo	ortation.	
ICAO/IATA	: Not re	gulated for transpo	ortation.	
IMO / IMDG	: Not re	gulated for transpo	ortation.	
	15. REGU	JLATORY INFO	RMATION	
US Regulations:				
US Regulations: OSHA Status	: Classi	fied as hazardous t	based on components.	
-		mponents of this p	_	TSCA inventory or are
OSHA Status	: All con exemp	mponents of this pr t.	_	TSCA inventory or are
OSHA Status TSCA Status	: All con exemp	mponents of this pr t.	_	RQ for
OSHA Status TSCA Status US. EPA CERCLA Hazard	: All con exemp lous Substances	mponents of this pr t. (40 CFR 302)	roduct are listed on the	
OSHA Status TSCA Status US. EPA CERCLA Hazard Chemical Name 1,2-Benzenedicarb oxylic acid, butyl	: All con exemp lous Substances CAS-No. 85-68-7 on : WARI	mponents of this pr t. (40 CFR 302) % in Product 1.66	RQ for component 100lbs	RQ for Mixture/Product
OSHA Status TSCA Status US. EPA CERCLA Hazard Chemical Name 1,2-Benzenedicarb oxylic acid, butyl phenylmethylester California Propositi	: All con exemp lous Substances CAS-No. 85-68-7 on : WARI	mponents of this pr t. (40 CFR 302) % in Product 1.66 NING! This produ	RQ for component 100lbs	RQ for Mixture/Product 6,010 LB
OSHA Status TSCA Status US. EPA CERCLA Hazard Chemical Name 1,2-Benzenedicarb oxylic acid, butyl phenylmethylester California Propositi 65	: All con exemp lous Substances CAS-No. 85-68-7	mponents of this pr t. (40 CFR 302) % in Product 1.66 NING! This produ	RQ for component 100lbs	RQ for Mixture/Product 6,010 LB



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CAS-No. 1314-13-2 85-68-7 75-01-4		
DSL	:	Listed.
National Inventories:		
Australia AICS	:	Listed.
China IECS	:	Not determined.
Europe EINECS	:	Not determined.
Japan ENCS	:	Not determined.
Korea KECI	:	Listed.
Philippines PICCS	:	Not determined.
		16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.