MATERIAL SAFETY DATA SHEET 60650TF SOFT CONTACT BLUE

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	60650TF SOFT CONTACT BLUE
Product code	:	FO00001665
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Quartz	14808-60-7	0.1 - 1
Diphenyloxide-4,4'-disulfohydrazide	80-51-3	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Titanium dioxide	13463-67-7	5 - 10
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

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	. None known			
Medical Conditions : None known. Aggravated by Exposure:				
	4. FIRST AID MEASURES			
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases doubt seek medical advice.	; of		
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.			
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If a irritation persists, seek medical attention.	eye		
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.			
	5. FIRE-FIGHTING MEASURES			
Flash point	: no data available			
Flammable Limits				
Upper explosion limit	: no data available			
Lower explosion limit	: no data available			
Autoignition temperature	: Not applicable			
Suitable extinguishing media	: Carbon dioxide blanket, Water spray, Dry powder, Foam.			
Special Fire Fighting	: Fullface self-contained breathing apparatus (SCBA) used in positiv	/e		
Procedures	pressure mode should be worn to prevent inhalation of airborne			
	contaminants.			
Unusual Fire/Explosion	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) und	der		
Hazards	fire conditions. Carbon dioxide (CO2), carbon monoxide (CO),			
	oxides of nitrogen (NOx), other hazardous materials, and smoke an all possible.	e		
	. ACCIDENTAL RELEASE MEASURES	_		
Personal precautions	: Wear appropriate personal protection during cleanup, such as			
Presentions	impervious gloves, boots and coveralls.			
Environmental precautions	: The product should not be allowed to enter drains, water courses on the soil. Should not be released into the environment.	r		
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in			

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 appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

 7. HANDLING AND STORAGE

 Handling
 : Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.

 Storage
 : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Diphenyloxide-4,4'- disulfohydrazide	0.1 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
Quartz	0.025 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	0.05 mg/m3	Recommended exposure limit (REL):	Respirable dust.	NIOSH
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
	0.1 mg/m3	Time Weighted Average (TWA):		MX OEL
Silica, amorphous, fumed, crystal-free	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility
- liquid
 viscous, liquid
 BLUE
 very faint
 not applicable
 not applicable
 immiscible
- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH
- Not established
 Not determined
 Not applicable
 Not determined
 Not determined
 Not applicable

10. STABILITY AND REACTIVITY

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Stability	:	Stable
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.
80-51-3	Diphenyloxide-4,4'- disulfohydrazide	Irritant	Eyes, Skin.
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
112945-52-5	Silica, amorphous, fumed, crystal-free	Oral LD50	3,160 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14808-60-7	Quartz	no	1	no
13463-67-7	Titanium dioxide	no	2B	no

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IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long-term exposure may cause coughing, chest pain, diminished chest expansion and possibly silicosis, which is a scarring of the lungs.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
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OSHA Status	:	Classified as haz	zardous based on co	omponents.			
TSCA Status	:	: All components of this product are listed on or exempt from the TSCA Inventory.					
US. EPA CERCLA Hazardous S	Subs	stances (40 CFR 3	302)				
not applicable							
California Proposition 65	:	California to cau	nis product contain use cancer., WARN to the State of Cal ve harm.	ING! This produ	ct contains a		
SARA Title III Section 302 Extr	reme	ely Hazardous Su	bstance				
Unless specific chemicals are id	enti	fied under this sec	ction, this product i	is Not Applicable	under this regulation		
SARA Title III Section 313 Tox Unless specific chemicals are id			ction, this product i	is Not Applicable	under this regulation		
Canadian Regulations:							
National Pollutant Releas	se Ir	ventory (NPRI)					
Chemical Name	-		CAS-No.	Weight	NPRI ID#		
			147 14 0	percent			
Phthalocyanine blue			147-14-8	0.10 - 1.00	<u> </u>		
WHMIS Classification	:	D2A					
DSL	:		of this product are (DSL) or are exem		Domestic		
National Inventories:							
Australia AICS	:	Not determined					
China IECS	:	Not determined					
Europe EINECS	:	Listed					
Japan ENCS	:	Not determined					

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Korea KECI

: Not determined

Philippines PICCS

: Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.