MATERIAL SAFETY DATA SHEET **80500SSV OLD GOLD**

Version Number 1.4 Revision Date 12/27/2012

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	80500SSV OLD GOLD
Product code	:	FO00002160
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Titanium dioxide	13463-67-7	1 - 5
Calcium carbonate	471-34-1	5 - 10
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'-dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

POTENTIAL HEALTH EFFECTS

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Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye and skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions	: None known.
Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: no data available
Flammable Limits	
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Auto-ignition temperature	: Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting	: Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures	pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under
Hazards	fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

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Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.			
Environmental precautions	: The product should not be allowed to enter drains, water cours the soil. Should not be released into the environment.	The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.		
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, aci binder, universal binder, sawdust). Package all material in appropriate container for disposal.	d		
	7. HANDLING AND STORAGE			
Handling	: Heat only in areas with appropriate exhaust ventilation. Proce fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimiz accumulation of these materials.	-		
Storage	: Keep containers dry and tightly closed to avoid moisture absor and contamination. Store in a cool dry place.	rption		
8. EXF	OSURE CONTROLS/PERSONAL PROTECTION			
Respiratory protection	: No personal respiratory protective equipment normally require	ed.		
Eye/Face Protection	: Safety glasses with side-shields			
Hand protection	: Protective gloves			
Skin and body protection	: Long sleeved clothing			
Additional Protective Measures	: Safety shoes			
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday	<i>.</i>		
Engineering measures	: Heat only in areas with appropriate exhaust ventilation. Provi appropriate exhaust ventilation at machinery.	de		
Exposure limit(s)				

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Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	OSHA Z1A
	15 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	10 mg/m3	Recommended exposure limit (REL):	Total	NIOSH
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility
- : liquid : viscous, liquid YELLOW : : very faint : not applicable : not applicable : immiscible

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pН

- : Not established : Not determined :
 - Not applicable
- Not determined :
- Not determined :
- : Not applicable

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.

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Incompatible Materials : Hazardous decomposition : products	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F). Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'- dichlorobenzidine can be generated. 3,3'-dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'- dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame
	initiation.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
471-34-1	Calcium carbonate	Irritant	Eyes, Skin.
1317-65-3		Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No. Chemical Name	Route	Value	Species
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471-34-1	Calcium carbonate	Oral	6,450	ratratmouse
		LD50Oral	mg/kg6,450	
		LD50Oral	mg/kg6,450	
		LD50	mg/kg	

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA	: Refer to specific regulation.

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15. REGULATORY INFORMATION					
US Regulations:					
OSHA Status	:	Classified as hazardous based on components.			
TSCA Status	:	: All components of this product are listed on or exempt from the TSCA Inventory.			
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)			
not applicable					
California Proposition	:	Not applicable			
65					
SARA Title III Section 302 Ext	trem	ely Hazardous Substance			
Unless specific chemicals are ic	denti	fied under this section, this product is Not Applicable under this regulation			
Unless specific chemicals are ic	denti	fied under this section, this product is Not Applicable under this regulation			
Unless specific chemicals are ic SARA Title III Section 313 Top					
SARA Title III Section 313 To	xic C	Chemicals:			
SARA Title III Section 313 To	xic C	Chemicals:			
SARA Title III Section 313 To Unless specific chemicals are ic	xic C denti	Chemicals: fied under this section, this product is Not Applicable under this regulatio			
SARA Title III Section 313 To Unless specific chemicals are ic Canadian Regulations:	xic C denti	Chemicals: fied under this section, this product is Not Applicable under this regulation			
SARA Title III Section 313 To Unless specific chemicals are ic Canadian Regulations: National Pollutant Relea	xic C denti	Chemicals: fied under this section, this product is Not Applicable under this regulatio			
SARA Title III Section 313 To Unless specific chemicals are ic Canadian Regulations: National Pollutant Relea not applicable	xic C denti ase Ir	Chemicals: fied under this section, this product is Not Applicable under this regulation nventory (NPRI)			
SARA Title III Section 313 To Unless specific chemicals are ic Canadian Regulations: National Pollutant Relea not applicable WHMIS Classification	xic C denti ase Ir	Chemicals: fied under this section, this product is Not Applicable under this regulation eventory (NPRI) D2A All components of this product are on the Canadian Domestic			
SARA Title III Section 313 To Unless specific chemicals are ic Canadian Regulations: National Pollutant Relea not applicable WHMIS Classification DSL	xic C denti ase Ir	Chemicals: fied under this section, this product is Not Applicable under this regulation eventory (NPRI) D2A All components of this product are on the Canadian Domestic			
SARA Title III Section 313 To Unless specific chemicals are ic Canadian Regulations: National Pollutant Relea not applicable WHMIS Classification DSL National Inventories:	xic C denti ase Ir	Chemicals: fied under this section, this product is Not Applicable under this regulation eventory (NPRI) D2A All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.			

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Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.