MATERIAL SAFETY DATA SHEET 8370539D CLEAR REMELTABLE

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE	:	Product Stewardship (314) 771-1800
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	8370539D CLEAR REMELTABLE
Product code	:	FO00002440
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Petroleum distillates, hydrotreated light	64742-53-6	10 - 30
naphthenic		

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion		
Acute exposure			
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.		
Ingestion	: May be harmful if swallowed.		
Eyes	: May cause eye/skin irritation.		
Skin	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE



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Handling	fun Per	ne condensates may c	h appropriate exhaust ventilation. Processing y contain combustible or toxic residue. ods, ducts, and other surfaces to minimize materials.			
Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.					
8. E	XPOSURE C	CONTROLS / PERS	ONAL PROTECT	TION		
Respiratory protection	: Un	der normal handling o	conditions a respira	tor may not	be required.	
Eye/Face Protection	: Saf	fety glasses with side-	shields.			
Hand protection	: Pro	ptective gloves.				
Skin and body protection	: Lo	ng sleeved clothing.				
Additional Protective Measures	: Saf	fety shoes.				
General Hygiene Considerations		ndle in accordance wi ash hands before brea			afety practic	
Engineering measures		at only in areas with a propriate exhaust vent			Provide	
Exposure limit(s)						
Components	Value	Exposure time	Expos	ure type	List:	
Petroleum distillates, hydrotreated light naphthenic	500 ppm PEL: 2,000 mg/m3		Vapor.		OSHA Z1	
	9. PHYSIC	AL AND CHEMICA	L PROPERTIES			
Form	: liquid		Evaporation rate	· Not	established	
Appearance		us, liquid	Specific Gravity:		determined	
Color		GMENT	Bulk density		applicable	
Odor	: Very f	aint	Vapor pressure	: Not	determined	
Melting point/range	: Not ap	oplicable	Vapour density	: Not	determined	
Boiling Point:	: Not ap		pH	: Not	applicable	
Water solubility	: Immiscible					
	10. ST	FABILITY AND RE	ACTIVITY			
Stability	: Sta	ble.				

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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

(Themical Name	Effect	Target Organ				
Petroleum distillates, hydrotreated light naphthenic		Irritant	Eyes, Skin.				
	12. ECOLOGI	CAL INFORMATIO	DN				
adability	: Not readily b	iodegradable.					
city	: Environment whole.	al toxicity has not bee	en established for this mixture as a				
Bioaccumulation Potential		: No data available					
	: No data avai	lable					
	13. DISPOSAL	CONSIDERATION	NS				
	generator of classification	waste material has the , transportation and d	lisposal in accordance with				
ging	has the respo and disposal	nsibility for proper w in accordance with ap					
	Petrole hydroti naphth adability city	Petroleum distillates, hydrotreated light naphthenic 12. ECOLOGIO adability : Not readily b adability : Environment whole. tential : No data avail : No data avail : No data avail : Where possil generator of classification applicable fe ging : Recycling is has the respo and disposal	Petroleum distillates, hydrotreated light naphthenic Irritant I2. ECOLOGICAL INFORMATIO adability adability is Not readily biodegradable. city city is Environmental toxicity has not be whole. tential is No data available is No data available is Where possible recycling is prefer generator of waste material has the classification, transportation and c applicable federal, state/provincial				

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1	A TDANGDODT INE	ODMATION			
	4. TRANSPORT INF	ORMATION			
U.S. DOT Classification :	Refer to specific regu	lation.			
ICAO/IATA (air) : Refer to specific regulation.					
IMO / IMDG (maritime) :	Refer to specific regu	lation.			
15	5. REGULATORY IN	FORMATION			
US Regulations:					
OSHA Status :	Classified as hazardo	is based on compo	nents.		
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.					
US. EPA CERCLA Hazardous Sub	stances (40 CFR 302)				
Not applicable					
California Proposition : 65	WARNING! This pro California to cause ca		emical know	n to the State of	
SARA Title III Section 302 Extrem	ely Hazardous Substan	ce			
Not applicable					
SARA Title III Section 313 Toxic O	Chemicals:				
Not applicable Canadian Regulations:					
Canadian Regulations.					
National Pollutant Release In	nventory (NPRI)				
Chemical Name	CAS-No.	Weight %	NPRI ID#		
Bis (2-ethylhexyl) adipate		103-23-1	39.25	24	
WHMIS Classification :	D2B				
WHMIS Ingredient Disclosu	ire List				
CAS-No.					

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DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.	
National Inventories:			
Australia AICS	:	Listed	
China IECS	:	Not determined	
Europe EINECS	:	Not determined	
Japan ENCS	:	Not determined	
Korea KECI	:	Not determined	
Philippines PICCS	:	Listed	
		16. OTHER INFORMATION	

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.