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MATERIAL SAFETY DATA SHEET 9107-F-19 SCARLET PLASTISOL

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	9107-F-19 SCARLET PLASTISOL
Product code	:	FO00002654
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	0.1 - 1
Molybdate orange (Lead chromate pigment)	12656-85-8	1 - 5
Miscellaneous Barium Compounds	Not Available	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE

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Handling	:	Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXPOSU	UR	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

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Components	Value	Exposure time	Exposure type	List:
Molybdate orange	0.005	Time Weighted Average		OSHA
(Lead chromate	mg/m3	(TWA):		
pigment)				
	0.0025	OSHA Action level:		OSHA
	mg/m3			
	0.1 mg/m3	Ceiling Limit Value:		OSHA Z2
	0.01	Time Weighted Average	as Cr	ACGIH
	mg/m3	(TWA):		
	0.01	Time Weighted Average		MX OEL
	mg/m3	(TWA):		
	1 mg/m3	PEL:	as Cr	OSHA Z1
	10 mg/m3	Time Weighted Average	Inhalable fraction. as	ACGIH
	C	(TWA):	Мо	
	3 mg/m3	Time Weighted Average	Respirable fraction. as	ACGIH
		(TWA):	Мо	
	15 mg/m3	PEL:	Total dust. as Mo	OSHA Z1
	10 mg/m3	Time Weighted Average	as Mo	MX OEL
	U U	(TWA):		
	20 mg/m3	Short Term Exposure Limit	as Mo	MX OEL
	U U	(STEL):		
	0.05	Time Weighted Average	as Pb	ACGIH
	mg/m3	(TWA):		
	0.05	Time Weighted Average		OSHA
	mg/m3	(TWA):		
	0.03	OSHA Action level:		OSHA
	mg/m3			
	0.15	Time Weighted Average	Dust and fume. as Pb	MX OEL
	mg/m3	(TWA):		
	0.05	Time Weighted Average	as Cr	ACGIH
	mg/m3	(TWA):		
	0.05	Time Weighted Average		MX OEL
	mg/m3	(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average	as Ti	MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit	as Ti	MX OEL
	_	(STEL):		
Miscellaneous Barium	0.5 mg/m3	Time Weighted Average	as Ba	ACGIH
Compounds	_	(TWA):		
	0.5 mg/m3	PEL:	as Ba	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color

: liquid : Viscous, liquid : RED

Evaporation rate : Not established Constitution of the state of the s Bulk density

: Not applicable

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: Very faint

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Odour

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Melting point/range Boiling Point: Water solubility	: Not applicable : Not applicable : Immiscible	Vapour density pH	Not determinedNot applicable
	10. STABILITY ANI	D REACTIVITY	
Stability	: Stable.		
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: Keep away from or decomposition, do	xidizing agents and open f not overheat.	lame. To avoid thermal
Incompatible Materials	1	strong acids and oxidizing olymers and acetal copoly	
Hazardous decomposition products	(NOx), hydrogen c smoke are all possi degradation. As a after one hour at 17	O2), carbon monoxide (C0 hloride (HCl), other hazar ble. Prolonged heating m general rule of thumb, deg 77 °C (350 °F), after 10 mi es at 232 °C (450 °F).	dous materials, and ay result in product gradation begins to occur

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
12656-85-8	Molybdate orange (Lead chromate pigment)	Irritant	Eyes, Skin.
		Systemic effects	central nervous system (CNS), reproductive system.
Not Available	Miscellaneous Barium Compounds	Irritant	Respiratory system, Eyes.
		Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no
12656-85-8	Molybdate orange (Lead	yes	1	no
	chromate pigment)			

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: Not determined

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Vapour pressure

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IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

 $2\mathbf{B}$ - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Molybdate orange (Lead chromate pigment) 12656-85-8 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

Persistence and degradability	: Not readily biodegradable.			
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.			
Bioaccumulation Potential	: No data available			
Additional advice	: No data available			
	13. DISPOSAL CONSIDERATIONS			
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.			
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.			
	14. TRANSPORT INFORMATION			
U.S. DOT Classification	: Refer to specific regulation.			
ICAO/IATA (air)	: Refer to specific regulation.			
IMO / IMDG (maritime)	: Refer to specific regulation.			
	15. REGULATORY INFORMATION			
US Regulations:				

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12656-85-8

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Not Available	:	All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL).
		Quantity use in Canada is restricted by regulations.
National Inventories:		
Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined
		16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.