

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****IM400 NEUTRAL**Version Number 1.0
Revision Date 10/01/2004Page 1 of 6
Print Date 11/16/2011**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**
8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone : Product Stewardship (770) 590-3500 x.3563
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : IM400 NEUTRAL
Product code : FO00005277
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

This product is a water based mixture with an ammonia odor. The mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. The product is not combustible, but it will burn if involved in a fire, releasing hydrocarbon products of combustion. Inhalation of the ammonia from this product may cause respiratory irritation, coughing, sore throat, and labored breathing.

POTENTIAL HEALTH EFFECTS**Routes of Exposure:** : Skin contact, Inhalation, Ingestion**Acute exposure**

Inhalation : Symptoms of breathing ammonia vapor concentrated from this product may include laryngitis, tracheitis, pulmonary edema, dyspnea, bronchospasms, and chest pains or pneumonitis. Symptoms are typically reversible.

Ingestion : May be harmful if swallowed.

Eyes : Liquid, aerosol, or vapors of this product are irritating and may cause tearing, reddening, and swelling accompanied by a stinging sensation and/or a feeling like that of fine dust in the eyes.

Skin : Skin contact may cause redness, irritation, and burns.

Chronic exposure : Refer to Section 11 for Toxicological Information.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

IM400 NEUTRAL

Version Number 1.0
Revision Date 10/01/2004

Page 2 of 6
Print Date 11/16/2011

Medical Conditions : None known.
Aggravated by Exposure:

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of vapors or fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if necessary.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : No data available

Flammable Limits
Upper explosion limit : No data available
Lower explosion limit : No data available

Autoignition temperature : No data available

Suitable extinguishing media : carbon dioxide (CO₂), water, foam, dry chemical none.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.

Unusual Fire/Explosion Hazards : Burning dry latex produces dense black smoke with the possibility of toxic vapors. Residual latex material contained in empty drums may decompose when burned producing toxic or irritating fumes. Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Ensure response personnel are properly protected (see section 8 for respiratory or other protection guidelines.) Use caution as floors may be slippery.

Environmental precautions : The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel into suitable

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

IM400 NEUTRAL

Version Number 1.0
Revision Date 10/01/2004

Page 3 of 6
Print Date 11/16/2011

containers for disposal.

7. HANDLING AND STORAGE

- Handling : Use only in area provided with appropriate exhaust ventilation. Prolonged heating may result in product degradation. Material may settle during storage. Careful mixing without introduction of air may be necessary before use.
- Storage : Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in a dry, cool place. Keep from freezing and temperature extremes.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : A respirator is normally not required for routine handling of product in areas of good general ventilation and adequate local exhaust at processing equipment during routine operation. If using a cartridge respirator, an ammonia cartridge is required to filter out potential excess ammonia vapors.
- Eye/Face Protection : Safety glasses with side-shields. Wear goggles or face shield during operations that present a splash potential.
- Hand protection : Impervious gloves such as rubber or PVC
- Skin and body protection : Long sleeved shirts and long pants are adequate for normal handling. Where operations present a splash or spill potential, employees should wear chemically resistant clothing, boots, apron, gloves, and eye/face protection.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Wash hands before breaks and immediately after handling the product. Handle in accordance with good industrial hygiene and safety practices.
- Engineering measures : Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form : liquid
- Evaporation rate : Slower than Butyl Acetate

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****IM400 NEUTRAL**Version Number 1.0
Revision Date 10/01/2004Page 4 of 6
Print Date 11/16/2011

Appearance	: liquid	Specific Gravity:	: Not determined
Color	: NO PIGMENT	Bulk density	: Not applicable
Odor	: Slight ammonia	Vapor pressure	: Not established
Melting point/range	: Not applicable	Vapour density	: Heavier than air.
Boiling Point:	: Not established	pH	: Not determined
Water solubility	: Completely miscible		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Extremes of temperature and direct sunlight. Keep from freezing.
Incompatible Materials	: Acids, metal salts, and solvents
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

12. ECOLOGICAL INFORMATION

Persistence and degradability	: No data available
Environmental Toxicity	: No data available
Bioaccumulation Potential	: No data available
Additional advice	: No data available

13. DISPOSAL CONSIDERATIONS

Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification	: Refer to specific regulation.
-------------------------	---------------------------------

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****IM400 NEUTRAL**Version Number 1.0
Revision Date 10/01/2004Page 5 of 6
Print Date 11/16/2011

ICAO/IATA (air) : Refer to specific regulation.

IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : There are no known hazardous components above regulatory thresholds in this product.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
N-METHYL-2-PYRROLIDONE	872-50-4	6.32

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
1-Methyl-2-pyrrolidone	872-50-4	6.32	164

WHMIS Classification : Not controlled.

DSL : All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL). Quantity use in Canada is restricted by regulations.

National Inventories:

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

IM400 NEUTRAL

Version Number 1.0
Revision Date 10/01/2004

Page 6 of 6
Print Date 11/16/2011

Australia AICS : Not determined
China IECS : Not determined
Europe EINECS : Not determined
Japan ENCS : Not determined
Korea KECI : Not determined
Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.