

MATERIAL SAFETY DATA SHEET

MX1826C BROWN

Version Number 1.1 Revision Date 08/10/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	MX1826C BROWN
Product code	:	FO00007455
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Magnesium carbonate	546-93-0	1 - 5
Resorcinol	108-46-3	1 - 5
Calcium oxide	1305-78-8	5 - 10
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit sower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, water spray, dry powder, foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE



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Handling	:	Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXP(OSUF	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Calcium oxide	2 mg/m3	Time Weighted Average	Dust.	ACGIH
		(TWA):		
	5 mg/m3	PEL:	Dust.	OSHA Z1
Magnesium carbonate	10 mg/m3	Time Weighted Average	Dust.	ACGIH
		(TWA):		
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Resorcinol	10 ppm 45	Time Weighted Average	Total dust.	ACGIH
	mg/m3	(TWA):		
	20 ppm 90	Short Term Exposure Limit	Total dust.	ACGIH
	mg/m3	(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance : liquid : Viscous, liquid

Specific Gravity:

Evaporation rate : Not established : Not determined

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Boilin	g point/range g Point: solubility	: Ve : Ne : Ne	ROWN ery faint ot applicable ot applicable imiscible	Bulk density Vapor pressure Vapour density pH	:	Not applicable Not determined Not determined Not applicable
		10). STABILITY AND RE	CACTIVITY		
Stabili	ty	:	Stable.			
Hazaro	dous Polymerization	: Will not occur.				
Condit	tions to avoid	:	Keep away from oxidizide decomposition, do not o		ame.	To avoid thermal
Incom	patible Materials	:	Incompatible with stron with acetal homopolyme		-	
Hazaro produc	dous decomposition ets	:	Carbon dioxide (CO2), (NOx), hydrogen chlorid smoke are all possible. degradation. As a general after one hour at 177 °C and within 5 minutes at	de (HCl), other hazard Prolonged heating ma ral rule of thumb, degr (350 °F), after 10 min	ous 1 y res adati	naterials, and ult in product on begins to occur

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
546-93-0	Magnesium carbonate	Irritant	Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
108-46-3	Resorcinol	Irritant	Eyes, Skin, Respiratory system.
		Systemic effects	blood and blood forming
			system, Liver, Kidney, heart or
			circulatory system.
		toxic	Refer to LC50 / LD50 Data on
			MSDS
1305-78-8	Calcium oxide	Irritant	Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
		Corrosive	Skin.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:



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CAS-No.	Chemical Name	Route	Value	Species	
108-46-3	Resorcinol	Oral LD50	200 mg/kg	mouse	
		Dermal LD50	3,360 mg/kg	rabbit	
Resorcinol 108-4	<u>Hazard Information:</u> 6-3 May cause the format gen: a symptom of this ma				
	12. ECOLO	GICAL INFORMATI	ON		
Persistence and deg	radability : Not readil	y biodegradable.			
Environmental Tox	icity : Environm whole.	ental toxicity has not be	een established for	this mixture as a	
Bioaccumulation Po	otential : No data av	vailable			
Additional advice	: No data av	vailable			
	13. DISPOS	AL CONSIDERATIO	NS		
Product: Where possible recycling is preferred to disposal or incineration. generator of waste material has the responsibility for proper wast classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.Contaminated packaging: Recycling is preferred when possible. The generator of waste mat has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.			or proper waste ance with tions. or of waste materia n, transportation		
	14. TRANS	PORT INFORMATIO	DN		
U.S. DOT Classific	ation : Refer to s	pecific regulation.			
ICAO/IATA (air)	: Refer to s	pecific regulation.	c regulation.		
IMO / IMDG (mari	time) : Refer to s	pecific regulation.			
	15. REGULA	TORY INFORMAT	ION		
US Regulations:					
OSHA Statu	s : Classified	as hazardous based on	components.		
TSCA Statu	s : All comp Inventory	onents of this product a	re listed on or exer	npt from the TSCA	



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US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Not applicable Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Not applicable

WHMIS Classification : D1B

WHMIS Ingredient Disclosure List

CAS-No.
1305-78-8
100-97-0
108-46-3

DSL

: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined



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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belie at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.