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SAFETY DATA SHEET

9150-10 RED PLASTISOL

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	:	9150-10 RED PLASTISOL Mixture Mixture FO00008275 liquid
••	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
Supplemental label elements	:	None known.

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Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO00008275

CAS number/other identifiers

Ingredient name	%	CAS number
Lead oxide sulfate (Pb4O3(SO4))	1 - 5	12202-17-4
Molybdate orange (Lead chromate pigment)	0.1 - 1	12656-85-8
Titanium dioxide	0.1 - 1	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities

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of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symptoms	: : :	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Eve contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical atte	entio	n and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides



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		halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt ar	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



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Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Lead oxide sulfate (Pb4O3(SO4))	OSHA PEL 1989 (1989-03-01) Calculated as Pb
	PEL: Permissible Exposure Level 0.075 mg/m3
	ACGIH TLV (1995-05-23) Calculated as Pb
	TLV-TWA: Threshold Limit Value - Time weighted average PEL:
	Permissible Exposure Level 0.05 mg/m3
Molybdate orange (Lead chromate	OSHA PEL (1993-06-30) Calculated as Mo
pigment)	PEL: Permissible Exposure Level 15 mg/m3 Form: Total dust
	OSHA PEL (2006-11-27) Calculated as Cr
	PEL: Permissible Exposure Level 0.005 mg/m3
	OSHA PEL Z2 (2006-11-27)
	Ceiling 0.001 mg/m3
	NIOSH REL (2010-09-01) Calculated as Cr
	Time Weighted Average (TWA) 0.0002 mg/m3
	Time Weighted Average (TWA) 0.5 mg/m3
	OSHA PEL 1989 (1989-03-01) Calculated as CrO3
	Ceiling 0.1 mg/m3
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	OSHA PEL 1989 (1989-03-01) Calculated as PbPEL: Permissible Exposure Level 0.075 mg/m3OSHA PEL 1989 (1989-03-01) Calculated as MoPEL: Permissible Exposure Level 10 mg/m3 Form: Total dustOSHA PEL 1989 (1989-03-01) Calculated as CrPEL: Permissible Exposure Level 0.5 mg/m3ACGIH TLV (1995-05-23) Calculated as PbTLV-TWA: Threshold Limit Value - Time weighted average PEL:Permissible Exposure Level 0.05 mg/m3ACGIH TLV (2001-02-22) Calculated as MoTLV-TWA: Threshold Limit Value - Time weighted average PEL:Permissible Exposure Level 10 mg/m3 Form: Inhalable fractionTLV-TWA: Threshold Limit Value - Time weighted average PEL:Permissible Exposure Level 3 mg/m3 Form: Respirable fraction
Titanium dioxide	OSHA PEL 1989 (1989-03-01) PEL: Permissible Exposure Level 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) PEL: Permissible Exposure Level 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TLV-TWA: Threshold Limit Value - Time weighted average PEL: Permissible Exposure Level 10 mg/m3
Appropriate engineering controls Environmental exposure controls	 Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.



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Skin protection

Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	:	liquid [liquid]
Color	:	RED
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.



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Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Titanium dioxide				
	LC50 Inhalation	LC50 Inhalation Rat - Male		4 h
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Conclusion/Summary	: Mixtu	re.Not fully tested.		
Irritation/Corrosion				
<u>Irritation/Corrosion</u> Conclusion/Summary Skin	: Mixtu	re.Not fully tested.		
Conclusion/Summary		re.Not fully tested. re.Not fully tested.		

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Conclusion/Summary Skin Respiratory	:	Mixture.Not fully Mixture.Not fully		
Mutagenicity				
Conclusion/Summary	:	Mixture.Not fully	tested.	
<u>Carcinogenicity</u>				
Conclusion/Summary Classification	:	Mixture.Not fully	tested.	
Product/ingredient	OSHA	IARC	NTP	
name Lead oxide sulfate (Pb4O3(SO4))			Reasonably anticipated to be a human carcinogen.	
Molybdate orange (Lead chromate pigment)	+	1		
Titanium dioxide		2B	_	
<u>Reproductive toxicity</u> Conclusion/Summary <u>Teratogenicity</u>	:	Mixture.Not fully	r tested.	
Conclusion/Summary	:	Mixture.Not fully	tested.	
Specific target organ toxicity (single exposure) Not available.				
Specific target organ toxicity Not available.	y (repeated ex	<u>xposure)</u>		
Aspiration hazard Not available.				
Information on the likely rou exposure	ites of 🛛 :	Not available.		

Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.

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Ingestion	:	No known significant effects or critical hazards.		
Symptoms related to the physical, chemical and toxicological characteristics				
Eye contact	:	No specific data.		
Inhalation	:	No specific data.		
Skin contact	:	No specific data.		
Ingestion	:	No specific data.		
Delayed and immediate effects and a	also c	chronic effects from short and long term exposure		
Short term exposure				
Potential immediate effects	:	Not available.		
Potential delayed effects	:	Not available.		
Long term exposure				
Potential immediate effects	:	Not available.		
Potential delayed effects	:	Not available.		
Potential chronic health effects				
Conclusion/Summary	:	Mixture.Not fully tested.		
General	:	No known significant effects or critical hazards.		
Carcinogenicity	:	No known significant effects or critical hazards.		
Mutagenicity	:	No known significant effects or critical hazards.		
Teratogenicity	:	No known significant effects or critical hazards.		
Developmental effects	:	No known significant effects or critical hazards.		
Fertility effects	:	No known significant effects or critical hazards.		
Numerical massures of toxicity				

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity



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Result	Species	Exposure
Acute LC50 1,000,000 µg/l Marine water	Fish - Mummichog	96 h
Acute LC50 1,000 mg/l Fresh water	Fish - Fathead minnow	96 h
Acute LC50 5.5 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
Acute LC50 10 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
Acute LC50 13 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
Acute LC50 6.5 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
Acute EC50 19.3 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
Acute EC50 35.9 mg/l Fresh water	Aquatic plants - Green algae	72 h
Acute EC50 5.83 mg/l Fresh water	Aquatic plants - Green algae	72 h
	Acute LC50 1,000,000 µg/l Marine waterAcute LC50 1,000 mg/l Fresh waterAcute LC50 5.5 mg/l Fresh waterAcute LC50 10 mg/l Fresh waterAcute LC50 13 mg/l Fresh waterAcute LC50 6.5 mg/l Fresh waterAcute LC50 19.3 mg/l Fresh waterAcute EC50 19.3 mg/l Fresh waterAcute EC50 35.9 mg/l Fresh water	Acute LC50 1,000,000 µg/l Marine waterFish - MummichogAcute LC50 1,000 mg/l Fresh waterFish - Fathead minnowAcute LC50 5.5 mg/l Fresh waterAquatic invertebrates. Water fleaAcute LC50 10 mg/l Fresh waterAquatic invertebrates. Water fleaAcute LC50 13 mg/l Fresh waterAquatic invertebrates. Water fleaAcute LC50 6.5 mg/l Fresh waterAquatic invertebrates. Water fleaAcute LC50 6.5 mg/l Fresh waterAquatic invertebrates. Water fleaAcute EC50 19.3 mg/l Fresh waterAquatic invertebrates. Water fleaAcute EC50 35.9 mg/l Fresh waterAquatic invertebrates. Water fleaAcute EC50 35.9 mg/l Fresh waterAquatic plants - Green algae

Persistence and degradability

Conclusion/Summary

Not available.

:

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Molybdate orange (Lead		3,600.00	high
chromate pigment)			
Titanium dioxide		352.00	low

Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

:

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products



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should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S. DOT Classification	:	Not regulated for transportation.
ICAO/IATA	:	Consult mode specific transport rules
IMO/IMDG (maritime)	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	: United States - TSCA 12(b) - Chemical export notification: The following components are listed: Molybdate orange (Lead chromate pigment)
	United States - TSCA 4(a) - Final Test Rules: Listed Diisodecyl phthalate
	1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters,
	C9-rich
	United States - TSCA 4(a) - ITC Priority list: Not listed
	United States - TSCA 4(a) - Proposed test rules: Not listed
	United States - TSCA 4(f) - Priority risk review: Not listed
	United States - TSCA 5(a)2 - Final significant new use rules:
	Listed Molybdate orange (Lead chromate pigment)
	United States - TSCA 5(a)2 - Proposed significant new use rules:
	Listed Molybdate orange (Lead chromate pigment)

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United States - TSCA 5(e) - Substances consent order: Not listed **United States - TSCA 6 - Final risk management:** Listed **Molybdate orange (Lead chromate pigment)**

United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Lead oxide sulfate (Pb4O3(SO4)) **Diisodecyl phthalate** Molybdate orange (Lead chromate pigment) Antimony trioxide Vinyl chloride monomer

United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)	•	
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

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Classification

Not applicable.

:

Composition/information on ingredients

Name	%	Classification
Lead oxide sulfate (Pb4O3(SO4))	1 - 5	СН
Molybdate orange (Lead chromate pigment)	0.1 - 1	СН
Titanium dioxide	0.1 - 1	СН

SARA 313

	Product name	CAS number	%	
Form R - Reporting	Lead oxide sulfate	12202-17-4	1 - 5	
requirements	(Pb4O3(SO4))			
	Molybdate orange (Lead	12656-85-8	0.1 - 1	
	chromate pigment)			
Supplier notification	Lead oxide sulfate	12202-17-4	1 - 5	
	(Pb4O3(SO4))			
	Molybdate orange (Lead	12656-85-8	0.1 - 1	
	chromate pigment)			

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts	:	The following components are listed: Calcium oxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
-		Ethene, chloro-, homopolymer
		Lead oxide sulfate (Pb4O3(SO4))
		Calcium oxide
		Molybdate orange (Lead chromate pigment)
		Titanium dioxide
Pennsylvania	:	The following components are listed:
		Lead oxide sulfate (Pb4O3(SO4))
		Diisodecyl phthalate
		Disouce yr philaiate
		Calcium oxide

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Molybdate orange (Lead chromate pigment)

Titanium dioxide

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

United States inventory (TSCA 8b)	:	All components are listed or exempted.
Canada inventory	:	All components are listed or exempted.
International regulations		
International lists	:	 Australia inventory (AICS): Not determined. Taiwan inventory (CSNN): Not determined. Malaysia Inventory (EHS Register): Not determined. EINECS: All components are listed or exempted. Japan inventory: Not determined. China inventory (IECSC): Not determined. Korea inventory: Not determined. New Zealand Inventory of Chemicals (NZIoC): Not determined. Philippines inventory (PICCS): Not determined.
Chemical Weapons Convention List Schedule I Chemicals	:	Not listed
Chemical Weapons Convention List Schedule II Chemicals	:	Not listed
Chemical Weapons Convention List Schedule III Chemicals	:	Not listed

Section 16. Other information

<u>History</u> Date of printing	:	03/04/2015
Date of issue/Date of revision	:	03/03/2015
Date of previous issue	:	02/02/2015
Version	:	1.12
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods

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LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.

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