MATERIAL SAFETY DATA SHEET STAN-TONE HCC-20880 GREEN

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 2700 Papin Street, St. Louis, MO 63103

| NON-EMERGENCY TELEPHONE | : | Product Stewardship (314) 771-1800 |
|-------------------------------|---|--|
| Emergency telephone number | : | CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
| Product name | : | STAN-TONE HCC-20880 GREEN |
| Product code | : | FO00008530 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

| Components | CAS-No. | Weight % |
|------------------|------------|----------|
| Titanium dioxide | 13463-67-7 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Skin contact, Ingestion |
|----------------------------|--|
| Acute exposure | |
| Inhalation | : Inhalation of airborne droplets may cause irritation of the respiratory tract. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : May cause eye/skin irritation. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |

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| Medical Conditions Aggravated by Exposure: | : None known. |
|---|---|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. Seek medical attention if necessary. |
| Eyes | : Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists see medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : No data available. |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures | No data available. No data available. Not applicable. Carbon dioxide blanket, dry powder, foam, water spray. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : None |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binde universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Heat only in areas with appropriate exhaust ventilation. Prolonged |



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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

heating may result in product degradation.

| Respiratory protection | : | Under normal handling conditions a respirator may not be required. |
|-----------------------------------|---|---|
| Eye/Face Protection | : | Safety glasses with side-shields. |
| Hand protection | : | Protective gloves. |
| Skin and body protection | : | Long sleeved clothing. |
| Additional Protective Measures | : | Safety shoes. |
| General Hygiene Considerations | : | Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. |
| Engineering measures | : | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. |

Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|------------------|----------|-----------------------|---------------|---------|
| Titanium dioxide | 10 mg/m3 | Time Weighted Average | | ACGIH |
| | | (TWA): | | |
| Titanium dioxide | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |

| 9. | PHYSICAL AND CHEMI | CAL PROPERTIES | |
|--------------------------|--|-------------------------|------------------------|
| Form | : Liquid | Evaporation rate | : Not established |
| Appearance | : Liquid, Viscous liquid dispersion | Specific Gravity | : Not determined |
| Color | : GREEN | Bulk density | : Not applicable. |
| Odor | : Very faint | Vapor pressure | : Not determined |
| Melting point/range | : Not applicable | Vapor density | : Heavier than air. |
| Boiling Point: | : Not applicable | pH | : Not determined |
| Water solubility | : Immiscible | | |
| | 10. STABILITY AND F | REACTIVITY | |
| Stability | : Stable. | | |
| Hazardous Polymerization | : Will not occur. | | |
| Conditions to avoid | : Keep away from oxid | izing agents and open f | lame. To avoid thermal |
| | | | |
| | | | |

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| | decomposition | n, do not overheat. | |
|--|--|---|---|
| Incompatible Materials | : Incompatible | with strong acids and | oxidizing agents. |
| Hazardous decomposition products | | | oxide (CO), oxides of nitrogen nd smoke are all possible. |
| | 11. TOXICOLOG | ICAL INFORMATION | ON |
| | en evaluated as a whole for idual components which co | | ure effects listed are based on exis |
| <u>Toxicity Overview</u> This product contains th | e following components w | hich in their pure form | have the following characteristic |
| CAS-No. | Chemical Name | Effect | Target Organ |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |
| | 12. ECOLOGIC | CAL INFORMATION | N |
| Persistence and degrada Environmental Toxicity | | C | established for this mixture as a |
| Bioaccumulation Potent | ial : No data availa | able. | |
| Additional advice | : No data availa | able. | |
| | 13. DISPOSAL | CONSIDERATIONS | 5 |
| Product | generator of w classification, | vaste material has the r | ed to disposal or incineration. The responsibility for proper waste posal in accordance with nd local regulations. |
| Contaminated packaging | has the respon | nsibility for proper was n accordance with app | e. The generator of waste materia ste classification, transportation licable federal, state/provincial |
| | 14. TRANSPOL | RT INFORMATION | |
| U.S. DOT Classificatior | n : Refer to speci | fic regulation. | |
| U.S. DOT Classification | | | |
| ICAO/IATA | : Refer to speci | fic regulation. | |

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| US Regulations: | |
|--|--|
| OSHA Status | : Classified as hazardous based on components. |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. |
| US. EPA CERCLA Hazardous S | Substances (40 CFR 302) |
| Not applicable | |
| California Proposition 65 | : This product does not contain a substance listed by California Prop 65 |
| SARA Title III Section 302 Extr | remely Hazardous Substance |
| Not applicable | |
| | |
| SARA Title III Section 313 Tox | ic Chemicals: |
| SARA Title III Section 313 Tox Not applicable Canadian Regulations: | ic Chemicals: |
| Not applicable | |
| Not applicable Canadian Regulations: | |
| Not applicable Canadian Regulations: National Pollutant Releas | |
| Not applicable Canadian Regulations: National Pollutant Releas Not applicable | se Inventory (NPRI) |
| Not applicable Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification | se Inventory (NPRI) : D2B : All components of this product are on the Canadian Domestic |
| Not applicable Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification DSL | se Inventory (NPRI) : D2B : All components of this product are on the Canadian Domestic |
| Not applicable Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification DSL National Inventories: | se Inventory (NPRI) : D2B : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. |
| Not applicable Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification DSL National Inventories: Australia AICS | se Inventory (NPRI) : D2B : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. : Listed. |
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Philippines PICCS

: Not determined.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.