



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

1-R-4184 STIFF MOLDING LATEX

Version Number 1.0
Revision Date 01/25/2007

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone : Product Stewardship (770) 590-3500 x.3563
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number : or accident).

Product name : 1-R-4184 STIFF MOLDING LATEX
Product code : FO00011041
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Quartz	14808-60-7	0.1 - 1
Calcium carbonate	1317-65-3	10 - 30
Kaolin	1332-58-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This product is a water based mixture with an ammonia odor. The mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. The product is not combustible, but it will burn if involved in a fire, releasing hydrocarbon products of combustion. Inhalation of the ammonia from this product may cause respiratory irritation, coughing, sore throat, and labored breathing.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Skin contact, Inhalation, Ingestion

Acute exposure

Inhalation : Symptoms of breathing ammonia vapor concentrated from this product may include laryngitis, tracheitis, pulmonary edema, dyspnea, bronchospasms, and chest pains or pneumonitis. Symptoms are typically reversible.

Ingestion : May be harmful if swallowed.

Eyes : Liquid, aerosol, or vapors of this product are irritating and may cause tearing, reddening, and swelling accompanied by a stinging sensation and/or a feeling like that of fine dust in the eyes.

Skin : Skin contact may cause redness, irritation, and burns.

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Chronic exposure : Refer to Section 11 for Toxicological Information.

**Medical Conditions
Aggravated by Exposure:** : None known.

4. FIRST AID MEASURES

- Inhalation** : Move to fresh air in case of accidental inhalation of vapors or fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if necessary.
- Eyes** : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

- Flash point** : No data available
- Flammable Limits**
Upper explosion limit : No data available
Lower explosion limit : No data available
- Autoignition temperature** : No data available
- Suitable extinguishing media** : carbon dioxide (CO₂), water, foam, dry chemical none.
- Special Fire Fighting
Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.
- Unusual Fire/Explosion
Hazards** : Burning dry latex produces dense black smoke with the possibility of toxic vapors. Residual latex material contained in empty drums may decompose when burned producing toxic or irritating fumes. Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : Ensure response personnel are properly protected (see section 8 for respiratory or other protection guidelines.) Use caution as floors may be slippery.
- Environmental precautions** : The product should not be allowed to enter drains, water courses or the

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soil.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Handling : Use only in area provided with appropriate exhaust ventilation. Prolonged heating may result in product degradation. Material may settle during storage. Careful mixing without introduction of air may be necessary before use.

Storage : Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in a dry, cool place. Keep from freezing and temperature extremes.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : A respirator is normally not required for routine handling of product in areas of good general ventilation and adequate local exhaust at processing equipment during routine operation. If using a cartridge respirator, an ammonia cartridge is required to filter out potential excess ammonia vapors.

Eye/Face Protection : Safety glasses with side-shields. Wear goggles or face shield during operations that present a splash potential.

Hand protection : Impervious gloves such as rubber or PVC

Skin and body protection : Long sleeved shirts and long pants are adequate for normal handling. Where operations present a splash or spill potential, employees should wear chemically resistant clothing, boots, apron, gloves, and eye/face protection.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Wash hands before breaks and immediately after handling the product. Handle in accordance with good industrial hygiene and safety practices.

Engineering measures : Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Kaolin	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Quartz	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
	0.1 mg/m3	Time Weighted Average (TWA):		MX OEL
	0.025 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: liquid	Evaporation rate	: Slower than Butyl Acetate
Appearance	: liquid	Specific Gravity:	: Not determined
Color	: NOT APPLICABLE	Bulk density	: Not applicable
Odor	: Slight ammonia	Vapor pressure	: Not established
Melting point/range	: Not applicable	Vapour density	: Heavier than air.
Boiling Point:	: Not established	pH	: Not determined
Water solubility	: Completely miscible		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Extremes of temperature and direct sunlight. Keep from freezing.
Incompatible Materials	: Acids, metal salts, and solvents
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
1332-58-7	Kaolin	Systemic effects	Respiratory system, digestive system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14808-60-7	Quartz	no	1	no

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long-term exposure may cause coughing, chest pain, diminished chest expansion and possibly silicosis, which is a scarring of the lungs.

12. ECOLOGICAL INFORMATION

Persistence and degradability : No data available
Environmental Toxicity : No data available
Bioaccumulation Potential : No data available
Additional advice : No data available

13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with

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applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.
ICAO/IATA (air) : Refer to specific regulation.
IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

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Not applicable

WHMIS Classification : D2A

DSL : All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL). Quantity use in Canada is restricted by regulations.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

Europe EINECS : Not determined

Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.