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### SAFETY DATA SHEET

#### **SILCOPAS BLUE 178A**

Section 1. Identification	n	
GHS product identifier Chemical name CAS number Other means of identification Product type	:::::::::::::::::::::::::::::::::::::::	SILCOPAS BLUE 178A Mixture Mixture FO00014542 liquid
	ance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	<b>GSDI Specialty Dispersions, Inc.</b> 1675 Navarre Road SW, Massillon, Ohio USA 44646
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

### Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

#### **GHS label elements**



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Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

### Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO00014542

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	>= 25 - <= 50	13463-67-7
Cobalt aluminate blue spinel (C.I. Pigment Blue 28)	>= 10 - <= 25	1345-16-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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### Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.



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Inhalation	:	Get medical attention if irritation occurs. Remove victim to fresh air and keep at rest in a position comfortable
		for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the
		exposed person is conscious, give small quantities of water to drink.
		Do not induce vomiting unless directed to do so by medical personnel.
		Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical att	entio	on and special treatment needed, if necessary

Notes to physician Specific treatments	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

### Section 5. Fire-fighting measures

#### **Extinguishing media**

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO <sub>2</sub> . None known.
Specific hazards arising from the	:	In a fire or if heated, a pressure increase will occur and the container
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chemical Hazardous thermal decomposition products	:	may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

### Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	nt a	nd cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section



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1 for emergency contact information and Section 13 for waste disposal.

### Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

### Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

Ingredient name	Exposure limits
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Cobalt aluminate blue spinel (C.I. Pigment Blue 28)	ACGIH TLV (1994-09-01) Inhalation sensitizer Skin sensitizer TWA 0.02 mg/m3 (CO)



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Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	<ul> <li>Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.</li> </ul>
Individual protection measures	
Hygiene measures Eye/face protection	<ul> <li>Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.</li> <li>Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.</li> </ul>
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	<ul> <li>Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
Other skin protection	<ul> <li>Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks</li> </ul>

**Respiratory protection** 

# product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

involved and should be approved by a specialist before handling this

### Section 9. Physical and chemical properties

#### Appearance

Physical state	: liquid [Paste.]
Color	: BLUE

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Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

### Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.



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Conditions to avoid	: Keep away from extreme heat and oxidizing agents.
Incompatible materials	: Keep away from strong acids.
	Oxidizer.
Hazardous decomposition	: Under normal conditions of storage and use, hazardous decomposition
products	products should not be produced.
~	

### Section 11. Toxicological information

#### Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Conclusion/Summary	: Mixtur	e.Not fully tested.		
Irritation/Corrosion				
Conclusion/Summary				
Skin		re.Not fully tested.		
Eyes		re.Not fully tested.		
Respiratory	: Mixtu	re.Not fully tested.		
<u>Sensitization</u>				
Conclusion/Summary				
Skin	: Mixtu	re.Not fully tested.		
Respiratory	: Mixtu	re.Not fully tested.		
<b>Mutagenicity</b>				
Conclusion/Summary	: Mixtur	re.Not fully tested.		
<b>Carcinogenicity</b>				
Conclusion/Summary	: Mixtu	re.Not fully tested.		
<b>Classification</b>				

Product/ingredient name	OSHA	IARC	NTP
Titanium oxide (TiO2)	-	2B	-
C.I. Pigment Blue 28 An	-	2B	Reasonably anticipated to be a human carcinogen.



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inorganic pigment that is			
the reaction product of			
high temperature			
calcination in which cobalt			
(II) oxide and aluminum			
oxide in varying amounts			
are homogeneously and			
ionically interdiffused to			
form a crystalline matrix of			
spinel. Its composition			
may include any one or a			
combination of the			
modifiers MgO, ZnO,			
Li2O, or TiO2.			
<b>Reproductive toxicity</b>			
Conclusion/Summary	: Mixture.Not fully tested.		
<u>Teratogenicity</u>			
Conclusion/Summary	: Mixture.Not fully tested.		
Specific target organ toxicity (single exposure) Not available.			
Specific target organ toxicity (repeat Not available.	ed exposure)		
Aspiration hazard Not available.			
Information on the likely routes of exposure	: Not available.		
Potential acute health effects			
Eye contact	: No known significant effects or critical hazards.		
Inhalation	: No known significant effects or critical hazards.		
Skin contact	: No known significant effects or critical hazards.		
Ingestion	: No known significant effects or critical hazards.		
Symptoms related to the physical, ch	emical and toxicological characteristics		
Symptoms related to the physical, en			
Eye contact	: No specific data.		
	<ul><li>No specific data.</li><li>No specific data.</li></ul>		



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Skin contact Ingestion	:	No specific data. No specific data.	
Delayed and immediate effects and	l also	chronic effects from short and long term exposure	
Short term exposure			
Potential immediate effects Potential delayed effects	:	Not available. Not available.	
Long term exposure			
Potential immediate effects Potential delayed effects	:	Not available. Not available.	
Potential chronic health effects			
Conclusion/Summary	:	Mixture.Not fully tested.	
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.	
Fertility effects	:	No known significant effects or critical hazards. No known significant	

:

#### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
SILCOPAS BLUE 178A	202249 mg/kg	N/A	N/A	N/A	N/A
Titanium oxide (TiO2)	N/A	N/A	N/A	N/A	6.82 Mg/l

effects or critical hazards.

**Other information** 

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.



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### Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h
		dubia	
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		
Conclusion/Summary	: Not available.		
Persistence and degradability			
Conclusion/Summary	: Not available.		
Bioaccumulative potential Not available.			
Ttot available.			
Mobility in soil			
	<b>at :</b> Not available.		

### Section 13. Disposal considerations

Disposal methods	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some
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product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

### Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

### Section 15. Regulatory information

U.S. Federal regulations	:	<ul> <li>United States - TSCA 12(b) - Chemical export notification: None of the components are listed.</li> <li>United States - TSCA 4(a) - Final Test Rules: Not listed</li> <li>United States - TSCA 4(a) - ITC Priority list: Not listed</li> <li>United States - TSCA 4(a) - Proposed test rules: Not listed</li> <li>United States - TSCA 4(f) - Priority risk review: Not listed</li> <li>United States - TSCA 4(f) - Priority risk review: Not listed</li> <li>United States - TSCA 5(a)2 - Final significant new use rules: Not listed</li> <li>United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed</li> <li>United States - TSCA 5(e) - Substances consent order: Not listed</li> <li>United States - TSCA 6 - Final risk management: Not listed</li> <li>United States - TSCA 8(a) - Chemical risk rules: Not listed</li> <li>United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined</li> <li>United States - TSCA 8(a) - Preliminary assessment report (PAIR): Listed Decamethylcyclopentasiloxane</li> <li>Octamethylcyclotetrasiloxane</li> <li>Dodecamethylcyclohexasiloxane</li> </ul>
		United States - TSCA 8(c) - Significant adverse reaction (SAR):



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#### Not listed

Not listed
United States - TSCA 8(d) - Health and safety studies: Not listed
United States - EPA Clean water act (CWA) section 307 - Priority
pollutants: Not listed
United States - EPA Clean water act (CWA) section 311 -
Hazardous substances: Not listed
United States - EPA Clean air act (CAA) section 112 - Accidental
release prevention - Flammable substances: Not listed
United States - EPA Clean air act (CAA) section 112 - Accidental
release prevention - Toxic substances: Not listed
United States - Department of commerce - Precursor chemical:
Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I	:	Not listed
Substances		
	:	Not listed
Substances		
<b>DEA List I Chemicals (Precursor</b>	:	Not listed
Chemicals)		
DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

#### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

#### SARA 311/312

Classification

Not applicable.

:

#### **Composition/information on ingredients**

No products were found.

Name	%	Classification
Titanium oxide (TiO2)	>= 25 - <= 50	CARCINOGENICITY - Category 2
C.I. Pigment Blue 28 An inorganic pigment that is the reaction product of high temperature calcination in which cobalt (II) oxide and aluminum oxide in varying amounts are homogeneously and ionically interdiffused	>= 10 - <= 25	CARCINOGENICITY - Category 2



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to form a crystalline matrix	
of spinel. Its composition	
may include any one or a	
combination of the	
modifiers MgO, ZnO, Li2O,	
or TiO2.	

#### <u>SARA 313</u>

#### Form R - Reporting requirements

Product name	CAS number	%
Cobalt aluminate blue spinel (C.I. Pigment Blue 28)	1345-16-0	>= 7 - < 13

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations		
Massachusetts	:	The following components are listed: Titanium dioxide
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Titanium dioxide Cobalt aluminate blue spinel (C.I. Pigment Blue 28)
Pennsylvania	:	The following components are listed: Titanium dioxide
		Cobalt aluminate blue spinel (C.I. Pigment Blue 28)

#### California Prop. 65

**WARNING:** This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.



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<u>International regulations</u> <u>Inventory list</u>	
Australia Canada China Eurasian Economic Union	<ul> <li>Not determined.</li> <li>All components are listed or exempted.</li> <li>All components are listed or exempted.</li> <li>Russian Federation inventory: Not determined.</li> </ul>
Japan	: Japan inventory (CSCL): All components are listed or exempted.
	Japan inventory (ISHL): Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted. All components are listed or exempted.
Thailand	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: Not determined.

### Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

Date of printing	:	01/10/2025
Date of issue/Date of revision	:	01/01/2025
Date of previous issue	:	04/20/2016
Version	:	1.1
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association



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IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.