MATERIAL SAFETY DATA SHEET STAN-TONE HCC-21758 BOLD RED

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE	:	Product Stewardship, (314) 771-1800
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE HCC-21758 BOLD RED
Product code	:	FO20002241
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion				
Acute exposure					
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.				
Ingestion	: May be harmful if swallowed.				
Eyes	: May cause eye/skin irritation.				
Skin	: Experience shows no unusual dermatitis hazard from routine handling.				
Chronic exposure	: Refer to Section 11 for Toxicological Information.				



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available.
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion	 No data available. No data available. Not applicable. Carbon dioxide blanket, dry powder, foam, water spray. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. None
Hazards	. None
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged



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heating may result in product degradation.

Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

5 mg/m3	$T_{1}^{1} \dots T_{N}^{N}$				
s mg ms	Time Weighted A (TWA):	Average	Dust and fu	ime. as Fe	ACGIH
9. PHYSIC	CAL AND CHEMI	CAL PRO	PERTIES		
: Liquid			Evaporation rate		established
: Liquid, Viscous liquid dispersion		Specifi	c Gravity	: Not	determined
: RED	1				applicable.
: Very	faint	Vapor	pressure	: Not o	determined
: Not applicable		Vapor	density	: Heav	vier than air.
: Not applicable		pН		: Not o	determined
: Imm	iscible				
10. 8	STABILITY AND H	REACTIV	ITY		
: S	table.				
: W	Vill not occur.				
	- ·		-	lame. To av	void thermal
	: Liqu : Liqu dispe : RED : Very : Not a : Not a : Imm 10. S : W : W : K	 9. PHYSICAL AND CHEMIC : Liquid, Viscous liquid dispersion : RED : Very faint : Not applicable : Inmiscible 10. STABILITY AND H : Stable. : Will not occur. : Keep away from oxid 	9. PHYSICAL AND CHEMICAL PRO : Liquid Evapor : Liquid, Viscous liquid Specifi dispersion Bulk de : RED Bulk de : Very faint Vapor : Not applicable pH : Immiscible 10. STABILITY AND REACTIV : Stable. : : Will not occur. : : Keep away from oxidizing agen	9. PHYSICAL AND CHEMICAL PROPERTIES : Liquid Evaporation rate : Liquid, Viscous liquid Specific Gravity dispersion Bulk density : RED Bulk density : Very faint Vapor pressure : Not applicable pH : Immiscible 10. STABILITY AND REACTIVITY : Stable. : Will not occur.	9. PHYSICAL AND CHEMICAL PROPERTIES : Liquid Evaporation rate : Liquid, Viscous liquid Specific Gravity : Liquid, Viscous liquid Specific Gravity : Not of dispersion Bulk density : RED Bulk density : Very faint Vapor pressure : Not applicable pH : Not applicable pH : Immiscible 10. STABILITY AND REACTIVITY : Stable. : Will not occur. : Keep away from oxidizing agents and open flame. To av

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Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ			
1309-37-1	Iron oxide	Systemic effects	Respiratory system.			
	12. ECOLOG	ICAL INFORMATION	J			
Persistence and degrada		v biodegradable.	, ,			
Environmental Toxicity	: Environme whole.	: Environmental toxicity has not been established for this mixture as a whole.				
Bioaccumulation Poten	tial : No data av	ailable.				
Additional advice	: No data av	: No data available.				
	13. DISPOSA	L CONSIDERATIONS	5			
Product Contaminated packagin	generator of classification applicable g : Recycling has the resp and dispose	 Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal. State/provincial and local regulations. 				
	14. TRANSF	PORT INFORMATION				
U.S. DOT Classificatio	n : Refer to sp	ecific regulation.				
ICAO/IATA	: Refer to sp	ecific regulation.				
IMO / IMDG	: Refer to sp	ecific regulation.				
	15. REGULA	TORY INFORMATIO	N			

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:	Classified as hazardous based on components.
:	All components of this product are listed on or exempt from the TSCA Inventory.
Sub	stances (40 CFR 302)
:	This product does not contain a substance listed by California Prop 65.
rem	ely Hazardous Substance
kic C	Chemicals:
se Ir	nventory (NPRI)
:	Not controlled.
:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
:	Listed.
:	Listed.
:	Not determined.
:	Listed.
:	Listed.
:	Listed.
	: Suba rem sic C se In : : : : : :



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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.