MATERIAL SAFETY DATA SHEET PPC 227 RED OXIDE PC HCC-27996

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE	:	Product Stewardship (314) 771-1800
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PPC 227 RED OXIDE PC HCC-27996
Product code	:	FO20005011
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Iron oxide	1309-37-1	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available.
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures	 No data available. No data available. Not applicable. Carbon dioxide blanket, dry powder, foam, water spray. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: None
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged



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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

heating may result in product degradation.

Respiratory protection	:	Under normal handling conditions a respirator may not be required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Iron oxide	5 mg/m3	Time Weighted Average (TWA):	Dust and fume. as Fe	ACGIH
Silica, amorphous, fumed, crystal-free	20 mppcf	PEL:	Total dust.	Z3

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance	LiquidLiquid, Viscous liquid dispersion	Evaporation rate Specific Gravity	:	
Color	: RED	Bulk density	:	Not applicable.
Odor	: Very faint	Vapor pressure	:	Not determined
Melting point/range	: Not applicable	Vapor density	:	Heavier than air.
Boiling Point:	: Not applicable	pH	:	Not determined
Water solubility	: Immiscible	-		

10. STABILITY AND REACTIVITY

Stability

: Stable.

Hazardous Polymerization

: Will not occur.



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 Conditions to avoid
 : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.

Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Chemical Name Route		Species
112945-52-5	Silica, amorphous, fumed, crystal-free	Oral LD50	3,160 mg/kg	rat

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.	
Environmental Toxicity	:	Environmental toxicity has not been established for this mixture as a whole.	
Bioaccumulation Potential	:	No data available.	
Additional advice	:	No data available.	
	1.	3. DISPOSAL CONSIDERATIONS	_
Product	:	Where possible, recycling is preferred to disposal or incineration. The	

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14. TRANSPORT INFORMATION		
U.S. DOT Classification	:	Refer to specific regulation.
ICAO/IATA (air)	:	Refer to specific regulation.
IMO / IMDG	:	Refer to specific regulation.
	15	5. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	This product does not contain a substance listed by California Prop 65.
SARA Title III Section 302 Ext	rem	ely Hazardous Substance
Not applicable		
SARA Title III Section 313 Tox	ic C	Chemicals:
Not applicable Canadian Regulations:		
National Pollutant Release	se Iı	aventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		



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China IECS	: Listed.
Europe EINECS	: Not determined.
Japan ENCS	: Not determined.
Korea KECI	: Listed.
Philippines PICCS	: Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.