MATERIAL SAFETY DATA SHEET 75000SLNS KIT HUNTER GREEN #7502

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	75000SLNS KIT HUNTER GREEN #7502
Product code	:	FO20005102
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Azodicarbonamide	123-77-3	1 - 5
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 No data available No data available Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing

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8. EXPOSURE CONTROLS / PERSONAL PROTECTION Respiratory protection : No personal respiratory protective equipment normally required. Eye/Face Protection : Safety glasses with side-shields Hand protection : Protective gloves Skin and body protection : Long sleeved clothing Additional Protective : Safety shoes Measures : Handle in accordance with good industrial hygiene and safety practive Wash hands before breaks and at the end of workday. Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s) Value Exposure time Exposure type List:	Storage	H a : H	Tume condensates may contain Periodically clean hoods, duct accumulation of these materia Keep containers dry and tight and contamination. Store in a	ets, and other surfaces to m als. tly closed to avoid moistur	inimize
Eye/Face Protection : Safety glasses with side-shields Hand protection : Protective gloves Skin and body protection : Long sleeved clothing Additional Protective : Safety shoes Measures : Handle in accordance with good industrial hygiene and safety practive General Hygiene : Handle in accordance with good industrial hygiene and safety practive Considerations : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s) : Exposure limit(s)	8. E	XPOSURE	CONTROLS / PERSONA	L PROTECTION	
Hand protection : Protective gloves Skin and body protection : Long sleeved clothing Additional Protective : Safety shoes Measures : Safety shoes General Hygiene : Handle in accordance with good industrial hygiene and safety practive Considerations : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s) : Exposure limit(s)	Respiratory protection	: 1	No personal respiratory prote	ective equipment normally	required.
Skin and body protection : Long sleeved clothing Additional Protective : Safety shoes Measures : Handle in accordance with good industrial hygiene and safety practice General Hygiene : Handle in accordance with good industrial hygiene and safety practice Considerations : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s) : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.	Eye/Face Protection	: 5	Safety glasses with side-shiel	ds	
Additional Protective : Safety shoes Measures : Handle in accordance with good industrial hygiene and safety practice General Hygiene : Handle in accordance with good industrial hygiene and safety practice Considerations : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s) : Heat only in areas with appropriate exhaust ventilation at machinery.	Hand protection	: I	Protective gloves		
Measures General Hygiene : Handle in accordance with good industrial hygiene and safety practive wash hands before breaks and at the end of workday. Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s)	Skin and body protection	: I	Long sleeved clothing		
Considerations Wash hands before breaks and at the end of workday. Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s)		: \$	Safety shoes		
appropriate exhaust ventilation at machinery. Exposure limit(s)					safety practice
	Engineering measures				Provide
Components Value Exposure time Exposure type Liet:	Exposure limit(s)				
T = XADDRADRADRA = YADDRA = DADADDADDRADDRADRADRADRADRADRADRADRADRAD	C	Value	Exposure time	Exposure type	List:

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		

Form	: liquid	Evaporation rate	: Not established
Appearance	: Viscous, liquid	Specific Gravity	: Not determined
Color	: GREEN	Bulk density	: Not applicable
Odour	: Very faint	Vapour pressure	: Not determined
Melting point/range	: Not applicable	Vapour density	: Not determined
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Immiscible	-	
	10. STABILITY AN	D REACTIVITY	
Stability	: Stable.		

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Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
123-77-3	Azodicarbonamide	sensitizer	Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
123-77-3	Azodicarbonamide	LC50	200 mg/l	rat
		Oral LD50	> 6,400 mg/kg	rat
		Dermal LD50	> 2,000 mg/kg	rabbit

Additional Health Hazard Information:

Azodicarbonamide 123-77-3 Sensitizer to the respiratory system with repeated minimal inhalation. While no chronic health problems have been identified, individuals with respiratory problems should avoid inhalation exposure to this material.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	:	No data available



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Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	s Substances (40 CFR 302)
Not applicable	
California Proposition 65	: Not applicable
SARA Title III Section 302 E	xtremely Hazardous Substance
Unless specific chemicals are	identified under this section, this product is Not Applicable under this regula

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SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : D2A DSL All components of this product are on the Canadian Domestic · Substances List (DSL) or are exempt. National Inventories: Australia AICS Not determined • China IECS Not determined : Europe EINECS Listed • Japan ENCS : Not determined Korea KECI Not determined ٠ **Philippines PICCS** Not determined :

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.