MATERIAL SAFETY DATA SHEET STAN-TONE HCC-20297 LEAF GREEN

Version Number 1.1 Revision Date 09/10/2003

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 2700 Papin Street, St. Louis, MO 63103

| NON-EMERGENCY TELEPHONE | : | Product Stewardship (314) 771-1800 |
|-------------------------------|---|--|
| Emergency telephone number | : | CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
| Product name | : | STAN-TONE HCC-20297 LEAF GREEN |
| Product code | : | FO20005352 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Skin contact, Ingestion |
|---|--|
| Acute exposure | |
| Inhalation | : Inhalation of airborne droplets may cause irritation of the respiratory tract. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : May cause eye/skin irritation. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| Medical Conditions Aggravated by Exposure: | : None known. |



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| | 4. FIRST AID MEASURES |
|--|---|
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. Seek medical attention if necessary. |
| Eyes | : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : No data available. |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature | No data available. No data available. Not applicable. |
| Suitable extinguishing media | : Carbon dioxide blanket, dry powder, foam, water spray. |
| Special Fire Fighting Procedures | : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : None |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation. |



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| | | y and tightly closed to avo . Store in a cool dry place | | |
|--|---|---|---|--|
| 8. EXPOSURE CONTROLS / PERSONAL PROTECTION | | | | |
| Respiratory protection | : Under normal hand | dling conditions a respirate | or may not be required. | |
| Eye/Face Protection | : Safety glasses with | n side-shields. | | |
| Hand protection | : Protective gloves. | | | |
| Skin and body protection | : Long sleeved cloth | iing. | | |
| Additional Protective Measures | : Safety shoes. | | | |
| General Hygiene Considerations | | nce with good industrial hy breaks and at the end of w | | |
| Engineering measures | : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. | | | |
| | | | | |
| Exposure limit(s) There are no known hazardou | - | | oduct. | |
| There are no known hazardou 9. | PHYSICAL AND CHE | MICAL PROPERTIES | | |
| There are no known hazardou 9. Form | PHYSICAL AND CHE | MICAL PROPERTIES Evaporation rate | : Not established | |
| There are no known hazardou 9. | PHYSICAL AND CHEN : Liquid : Liquid, Viscous liquid | MICAL PROPERTIES Evaporation rate | | |
| There are no known hazardou 9. Form | PHYSICAL AND CHE | MICAL PROPERTIES Evaporation rate | : Not established | |
| There are no known hazardou 9. Form Appearance Color Odor | PHYSICAL AND CHEI Liquid Liquid, Viscous liquid dispersion GREEN Very faint | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure | Not established Not determined Not applicable. Not determined | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range | PHYSICAL AND CHEI Liquid Liquid, Viscous liquid dispersion GREEN Very faint Not applicable | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density | Not established Not determined Not applicable. Not determined Heavier than air. | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range Boiling Point: | PHYSICAL AND CHEI Liquid Liquid, Viscous liquid dispersion GREEN Very faint Not applicable Not applicable | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure | Not established Not determined Not applicable. Not determined | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range | PHYSICAL AND CHEI Liquid Liquid, Viscous liquid dispersion GREEN Very faint Not applicable | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density | Not established Not determined Not applicable. Not determined Heavier than air. | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range Boiling Point: | PHYSICAL AND CHEI Liquid Liquid, Viscous liquid dispersion GREEN Very faint Not applicable Not applicable | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH | Not established Not determined Not applicable. Not determined Heavier than air. | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range Boiling Point: | PHYSICAL AND CHEN Liquid, Viscous liquid dispersion GREEN Very faint Not applicable Inmiscible | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH | Not established Not determined Not applicable. Not determined Heavier than air. | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range Boiling Point: Water solubility | PHYSICAL AND CHEI Liquid Liquid, Viscous liquid dispersion GREEN Very faint Not applicable Not applicable Immiscible 10. STABILITY AN | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH | Not established Not determined Not applicable. Not determined Heavier than air. | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range Boiling Point: Water solubility Stability | PHYSICAL AND CHEN Liquid Liquid, Viscous liquid dispersion GREEN Very faint Not applicable Not applicable Immiscible 10. STABILITY AN Stable. Will not occur. | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH | Not established Not determined Not applicable. Not determined Heavier than air. Not determined | |
| There are no known hazardou 9. Form Appearance Color Odor Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerization | PHYSICAL AND CHEN Liquid Liquid, Viscous liquid dispersion GREEN Very faint Not applicable Not applicable Immiscible 10. STABILITY AN Stable. Will not occur. Keep away from o decomposition, do | MICAL PROPERTIES Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH | Not established Not determined Not applicable. Not determined Heavier than air. Not determined | |

PolyOne.

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| There are no known hazardous components above regulatory thresholds in this product. | | | | |
|--|---|-----|--|--|
| 12. ECOLOGICAL INFORMATION | | | | |
| Persistence and degradability | : Not readily biodegradable. | | | |
| Environmental Toxicity | : Environmental toxicity has not been established for this mixture as whole. | s a | | |
| Bioaccumulation Potential | : No data available. | | | |
| Additional advice | : No data available. | | | |
| | 13. DISPOSAL CONSIDERATIONS | _ | | |
| Product | : Where possible, recycling is preferred to disposal or incineration. generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. | | | |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste mate has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincia and local regulations. | n | | |
| | 14. TRANSPORT INFORMATION | | | |
| U.C. DOT Classification | Defente en eife acculation | | | |
| U.S. DOT Classification | : Refer to specific regulation. | | | |
| ICAO/IATA | : Refer to specific regulation. | | | |
| IMO / IMDG | : Refer to specific regulation. | | | |
| | 15. REGULATORY INFORMATION | | | |
| US Regulations: | | | | |
| OSHA Status | : There are no known hazardous components above regulatory thresholds in this product. | | | |
| TSCA Status | : All components of this product are listed on or exempt from the TS Inventory. | SC/ | | |
| US. EPA CERCLA Hazardous | Substances (40 CFR 302) | | | |
| Not applicable | | | | |

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| California Proposition 65 | : | This product does not contain a substance listed by California Prop 65. | | |
|---|-------|--|--|--|
| SARA Title III Section 302 Extr | rem | ely Hazardous Substance | | |
| Not applicable | | | | |
| SARA Title III Section 313 Tox | ic (| Chemicals: | | |
| Not applicable Canadian Regulations: | | | | |
| National Pollutant Release | se Iı | aventory (NPRI) | | |
| Not applicable | | | | |
| WHMIS Classification | : | Not controlled. | | |
| DSL | : | All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. | | |
| National Inventories: | | | | |
| Australia AICS | : | Listed. | | |
| China IECS | : | Listed. | | |
| Europe EINECS | : | Not determined. | | |
| Japan ENCS | : | Not determined. | | |
| Korea KECI | : | Listed. | | |
| Philippines PICCS | : | Listed. | | |
| | | 16. OTHER INFORMATION | | |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.