MATERIAL SAFETY DATA SHEET STAN-TONE HCC-11847 ALUMINUM

Version Number 1.0 Revision Date 07/17/2003

Page 1 of 7 Print Date 11/11/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (770) 271-5902
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE HCC-11847 ALUMINUM
Product code	:	FO20005669
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Carbon black	1333-86-4	0.1 - 1
Quartz	14808-60-7	0.1 - 1
Titanium dioxide	13463-67-7	5 - 10
Calcium carbonate	1317-65-3	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eves.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

PolyOne

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-11847 ALUMINUM

Version Number 1.0 Revision Date 07/17/2003 Page 2 of 7 Print Date 11/11/2011

Medical Conditions : None known. Aggravated by Exposure:					
		4. FIRST AID MEASURES			
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.			
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.			
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.			
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.			
		5. FIRE-FIGHTING MEASURES			
Flash point	:	Not applicable			
Flammable Limits					
Upper explosion limit	:	Not applicable			
Lower explosion limit	:	Not applicable			
Autoignition temperature	:	Not relevant			
Suitable extinguishing media	:	Carbon dioxide blanket, water spray, dry powder, foam.			
Special Fire Fighting	:	Fullface self-contained breathing apparatus (SCBA) used in positive			
Procedures		pressure mode should be worn to prevent inhalation of airborne			
		contaminants.			
Unusual Fire/Explosion Hazards	:	None			
	6. A	CCIDENTAL RELEASE MEASURES			
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.			
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.			
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.			
		7. HANDLING AND STORAGE			





MATERIAL SAFETY DATA SHEET STAN-TONE HCC-11847 ALUMINUM

Version Number 1.0 Revision Date 07/17/2003 Page 3 of 7 Print Date 11/11/2011

Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPOS	UR	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	10 mg/m3	Time Weighted Average	Total dust.	ACGIH
		(TWA):		
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Carbon black	3.5 mg/m3	Time Weighted Average	Total dust. as carbon	ACGIH
		(TWA):	black	
	3.5 mg/m3	PEL:	Total dust. as carbon	OSHA Z1
	_		black	
Quartz	0.05	Time Weighted Average	Respirable dust.	ACGIH
	mg/m3	(TWA):		
	0.05	Time Weighted Average		ACGIH
	mg/m3	(TWA):		
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form

Evaporation rate

: Not applicable.



MATERIAL SAFETY DATA SHEET STAN-TONE HCC-11847 ALUMINUM

Version Number 1.0 Revision Date 07/17/2003 Page 4 of 7 Print Date *11/11/2011*

Appearance Color Odor Melting point/range Boiling Point: Water solubility	 Pellets GREY Very faint Not determined Not applicable Insoluble 	Specific Gravity Bulk density Vapor pressure Vapor density pH	 Not determined Not established Not applicable Not applicable Not applicable
	10. STABILITY AND	REACTIVITY	
Stability	: Stable.		
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: Keep away from oxidecomposition, do n	idizing agents and open f	lame. To avoid thermal
Incompatible Materials	: Incompatible with s	trong acids and oxidizing	agents.
Hazardous decomposition products	,	02), carbon monoxide (CC lous materials, and smoke	e e

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Carcinogenicity:

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no

MATERIAL SAFETY DATA SHEET STAN-TONE HCC-11847 ALUMINUM

Version Number 1.0 Revision Date 07/17/2003 Page 5 of 7 Print Date 11/11/2011

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Additional Health Hazard Information:

Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation, and possibly silicosis which is a scarring of the lungs.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	: No data available.
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.



MATERIAL SAFETY DATA SHEET STAN-TONE HCC-11847 ALUMINUM

Version Number 1.0 Revision Date 07/17/2003 Page 6 of 7 Print Date 11/11/2011

14. TRANSPORT INFORMATION		
U.S. DOT Classification	:	Refer to specific regulation.
ICAO/IATA	:	Refer to specific regulation.
IMO / IMDG	:	Refer to specific regulation.
	15	. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	WARNING! This product contains a chemical known to the State of California to cause cancer.
SARA Title III Section 302 Ext	rem	ely Hazardous Substance
Not applicable		
SARA Title III Section 313 Tox	ic C	Chemicals:
Not applicable Canadian Regulations:		
National Pollutant Release	se Iı	nventory (NPRI)
Not applicable		
WHMIS Classification	:	D2A
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS		Listed.



MATERIAL SAFETY DATA SHEET STAN-TONE HCC-11847 ALUMINUM

Version Number 1.0 Revision Date 07/17/2003 Page 7 of 7 Print Date *11/11/2011*

China IECS	: Listed.
Europe EINECS	: Not determined.
Japan ENCS	: Not determined.
Korea KECI	: Not determined.
Philippines PICCS	: Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.