## MATERIAL SAFETY DATA SHEET 78888Q1 QuantumOne GREEN

Version Number 1.5 Revision Date 04/23/2008 Page 1 of 6 Print Date 1/3/2012

### 1. PRODUCT AND COMPANY IDENTIFICATION

### POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	78888Q1 QuantumOne GREEN
Product code	:	FO20007391
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

## 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Calcium carbonate	471-34-1	10 - 30

### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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# MATERIAL SAFETY DATA SHEET 78888Q1 QuantumOne GREEN

Version Number 1.5 Revision Date 04/23/2008 Page 2 of 6 Print Date 1/3/2012

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	<ul> <li>No data available</li> <li>No data available</li> <li>Not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> </ul>
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize

# MATERIAL SAFETY DATA SHEET 78888Q1 QuantumOne GREEN

Version Number 1.5 Revision Date 04/23/2008 Page 3 of 6 Print Date 1/3/2012

accumulation of these materials. Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place. 8. EXPOSURE CONTROLS/PERSONAL PROTECTION Under normal handling conditions a respirator may not be required. Respiratory protection : **Eye/Face Protection** Safety glasses with side-shields : Protective gloves Hand protection • Skin and body protection : Long sleeved clothing Additional Protective : Safety shoes Measures General Hygiene Handle in accordance with good industrial hygiene and safety : Considerations practice. Wash hands before breaks and at the end of workday. : Heat only in areas with appropriate exhaust ventilation. Provide Engineering measures

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		
Silica, amorphous,	0.8 mg/m3	Time Weighted Average		Z3
fumed, crystal-free		(TWA):		
	10 mg/m3	Time Weighted Average	Inhalable particulate.	MX OEL
		(TWA):		
	3 mg/m3	Time Weighted Average	Respirable dust.	MX OEL
		(TWA):		

appropriate exhaust ventilation at machinery.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odour Melting point/range
- liquid
  Viscous, liquid
  GREEN
  Very faint
  Not applicable
- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density
- Not established
  Not determined
  Not applicable
  Not determined
  Not determined

# MATERIAL SAFETY DATA SHEET 78888Q1 QuantumOne GREEN

Version Number 1.5 Revision Date 04/23/2008 Page 4 of 6 Print Date 1/3/2012

Boiling Point: Water solubility	: Not applicable pH : Not applicable : Immiscible	
	10. STABILITY AND REACTIVITY	]
Stability	: Stable.	
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.	
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.	
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.	

## **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
112945-52-5	Silica, amorphous, fumed, crystal-free	Irritant	Eyes, Respiratory system.
471-34-1	Calcium carbonate	Irritant	Eyes, Skin.

### LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
112945-52-5	Silica, amorphous, fumed,	Oral LD50	3,160 mg/kg	rat
	crystal-free			
471-34-1	Calcium carbonate	Oral LD50	6,450 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

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## MATERIAL SAFETY DATA SHEET 78888Q1 QuantumOne GREEN

Version Number 1.5 Revision Date 04/23/2008 Page 5 of 6 Print Date 1/3/2012

NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	

# MATERIAL SAFETY DATA SHEET 78888Q1 QuantumOne GREEN

Version Number 1.5 Revision Date 04/23/2008 Page 6 of 6 Print Date 1/3/2012

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Not applicable

WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	: Not determined
China IECS	: Not determined
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined

### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.