MATERIAL SAFETY DATA SHEET **PX-V-303 BLACK HOT DIP PLASTISOL**

Version Number 1.0 Revision Date 03/29/2004

Page 1 of 6 Print Date 11/14/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

NON-EMERGENCY TELEPHONE Emergency telephone number	:	Product Stewardship (770) 590-3500 x.3563	
	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).	
Product name	:	PX-V-303 BLACK HOT DIP PLASTISOL	
Product code	:	FO20007870	
Chemical Name	:	Mixture	
CAS-No.	:	Mixture	
Product Use	:	Industrial Applications	

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion		
Acute exposure			
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.		
Ingestion	: May be harmful if swallowed.		
Eyes	: May cause eye/skin irritation.		
Skin	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		
Medical Conditions Aggravated by Exposure:	: None known.		



MATERIAL SAFETY DATA SHEET PX-V-303 BLACK HOT DIP PLASTISOL

Version Number 1.0 Revision Date 03/29/2004 Page 2 of 6 Print Date 11/14/2011

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If ey irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit	: No data available
Lower explosion limit	: No data available
Autoignition temperature	: Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foamnone.
Suitable extinguishing media	. Carbon dioxide blanket, water spray, dry powder, roannione.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	 May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or th soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Processing



MATERIAL SAFETY DATA SHEET **PX-V-303 BLACK HOT DIP PLASTISOL**

Version Number 1.0 Revision Date 03/29/2004 Page 3 of 6 Print Date 11/14/2011

		fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.
8. EXP	OSUF	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	
Appearance	
Color	
Odor	
Melting point/range	
Boiling Point:	
Water solubility	

liquid Viscous, liquid BLACK Very faint Not applicable Not applicable Immiscible

Evaporation rate:Specific Gravity::Bulk density:Vapor pressure:Vapour density:pH:

Not established
Not determined
Not applicable
Not determined
Not determined
Not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents. Avoid contact



MATERIAL SAFETY DATA SHEET PX-V-303 BLACK HOT DIP PLASTISOL

Version Number 1.0 Revision Date 03/29/2004 Page 4 of 6 Print Date 11/14/2011

with acetal homopolymers and acetal copolymers during processing.

Hazardous decomposition
products:Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen
(NOx), hydrogen chloride (HCl), other hazardous materials, and
smoke are all possible. Prolonged heating may result in product
degradation. As a general rule of thumb, degradation begins to occur
after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F),
and within 5 minutes at 232 °C (450 °F).

11. TOXICOLOGICAL INFORMATION

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Environmental toxicity has not been established for this mixture as a whole.
Bioaccumulation Potential	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Refer to specific regulation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory

POLYONE CORPORAT	TION	PolyOne.
MATERIAL SAFETY DATA SHE		
PX-V-303 BLACK HOT		PLASTISOL
Version Number 1.0 Revision Date 03/29/2004		Page 5 of 6 Print Date 11/14/2011
	thre	esholds in this product.
TSCA Status		components of this product are listed on or exempt from the TSCA entory.
US. EPA CERCLA Hazardous S	Substance	es (40 CFR 302)
Not applicable		
California Proposition 65		ARNING! This product contains a chemical known to the State of ifornia to cause cancer.
SARA Title III Section 302 Extr	remely H	lazardous Substance
Not applicable		
SARA Title III Section 313 Tox	ic Chem	icals:
Not applicable Canadian Regulations:		
National Pollutant Releas	se Invent	ory (NPRI)
Not applicable		
WHMIS Classification	: Not	t controlled.
DSL		components of this product are on the Canadian Domestic ostances List (DSL) or are exempt.
National Inventories:		
Australia AICS	: Not	t determined
China IECS	: Not	t determined
Europe EINECS	: Not	t determined
Japan ENCS	: Not	t determined

16. OTHER INFORMATION

: Not determined

: Not determined

Korea KECI

Philippines PICCS



MATERIAL SAFETY DATA SHEET PX-V-303 BLACK HOT DIP PLASTISOL

Version Number 1.0 Revision Date 03/29/2004 Page 6 of 6 Print Date 11/14/2011

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.