MATERIAL SAFETY DATA SHEET STAN-TONE HCC-29602 BLACK

Version Number 1.1 Revision Date 11/20/2006

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone Emergency telephone number	:	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE HCC-29602 BLACK
Product code	:	FO20008643
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation	: Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion	: May be harmful if swallowed.
Eyes	: May cause eye/skin irritation.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. Seek medical attention if necessary.
Eyes	: Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: No data available
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures	 No data available No data available Not applicable Carbon dioxide blanket, water spray, dry powder, foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne
Unusual Fire/Explosion Hazards	 contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Heat only in areas with appropriate exhaust ventilation. Prolonged heating may result in product degradation.

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Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.		
8. EXPOSURE CONTROLS / PERSONAL PROTECTION				
Respiratory protection	:	Under normal handling conditions a respirator may not be required.		
Eye/Face Protection	:	Safety glasses with side-shields.		
Hand protection	:	Protective gloves.		
Skin and body protection	:	Long sleeved clothing.		
Additional Protective Measures	:	Safety shoes.		
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.		
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.		
Exposure limit(s)				

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
	_	(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		

Form	: liquid	Evaporation rate	:	Not established	
Appearance	: liquid, Viscous liquid dispersion	Specific Gravity:	:	Not determined	
Color	: BLACK	Bulk density	:	Not applicable	
Odor	: Very faint	Vapor pressure	:	Not determined	
Melting point/range	: Not applicable	Vapour density	:	Heavier than air.	
Boiling Point:	: Not applicable				
Water solubility	: Immiscible				
	10. STABILITY AND I	REACTIVITY			
Stability	: Stable.				
Hazardous Polymerization	: Will not occur.				

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Conditions to avoid		:		m oxidizing agents an do not overheat.	d open flame. To avoid thermal
Incompatible Materia	ıls	: Incompatible wi		vith strong acids and o	oxidizing agents.
Hazardous decompos products	ition	:			xide (CO), oxides of nitrogen ad smoke are all possible.
	1	11 . ′	TOXICOLOGI	CAL INFORMATIO	DN
health data for the inc <u>Toxicity Overview</u> This product contains		-		-	have the following characteristics
CAS-No.	C	hem	ical Name	Effect	Target Organ
1317-65-3	Calciun	n ca	rbonate	Irritant	Eyes, Skin.
				Systemic effects	Eyes, Skin, Respiratory system.
		12	2. ECOLOGICA	AL INFORMATION	1
Persistence and degra	ıdability	:	Not readily bio	degradable.	
Environmental Toxic	•,				
	eity	:	Environmental whole.	toxicity has not been	established for this mixture as a
Bioaccumulation Pote		:			established for this mixture as a
		: : :	whole.	ble	established for this mixture as a
Bioaccumulation Pote		:	whole. No data availat No data availat	ble	
Bioaccumulation Pote		: : <u>1</u> ;	whole. No data availat No data availat 3. DISPOSAL C Where possible generator of wa classification, t	ole De CONSIDERATIONS e recycling is preferred aste material has the r	d to disposal or incineration. The esponsibility for proper waste posal in accordance with
Bioaccumulation Pote	ential	: : : :	whole. No data availab No data availab 3. DISPOSAL C Where possible generator of wa classification, t applicable fede Recycling is pr has the respons	ble CONSIDERATIONS a recycling is preferred aste material has the r ransportation and disp ral, state/provincial and eferred when possible ibility for proper was accordance with appl	d to disposal or incineration. The esponsibility for proper waste posal in accordance with

U.S. DOT Classification: Refer to specific regulation.ICAO/IATA (air): Refer to specific regulation.

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	15	. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	s Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	Not applicable
SARA Title III Section 302 Ex	xtrem	ely Hazardous Substance
	identi	fied under this section, this product is Not Applicable under this regulat
	identi	fied under this section, this product is Not Applicable under this regulat
Unless specific chemicals are i SARA Title III Section 313 To	oxic C	
Unless specific chemicals are i SARA Title III Section 313 To	oxic C	Chemicals:
Unless specific chemicals are i SARA Title III Section 313 To Unless specific chemicals are i	oxic C identi	Chemicals: fied under this section, this product is Not Applicable under this regulat
Unless specific chemicals are in SARA Title III Section 313 To Unless specific chemicals are in Canadian Regulations:	oxic C identi	Chemicals: fied under this section, this product is Not Applicable under this regulat
Unless specific chemicals are i SARA Title III Section 313 To Unless specific chemicals are i Canadian Regulations: National Pollutant Rele	oxic C identi ease Ir	Chemicals: fied under this section, this product is Not Applicable under this regulat
Unless specific chemicals are i SARA Title III Section 313 To Unless specific chemicals are i Canadian Regulations: National Pollutant Rele Not applicable	oxic C identi ease Ir	Chemicals: fied under this section, this product is Not Applicable under this regulat nventory (NPRI)
Unless specific chemicals are in SARA Title III Section 313 To Unless specific chemicals are in Canadian Regulations: National Pollutant Relev Not applicable WHMIS Classification	oxic C identi ease Ir	Chemicals: fied under this section, this product is Not Applicable under this regulat nventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are in SARA Title III Section 313 To Unless specific chemicals are in Canadian Regulations: National Pollutant Relev Not applicable WHMIS Classification DSL	oxic C identi ease Ir	Chemicals: fied under this section, this product is Not Applicable under this regulat nventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic
Unless specific chemicals are in SARA Title III Section 313 To Unless specific chemicals are in Canadian Regulations: National Pollutant Relen Not applicable WHMIS Classification DSL National Inventories:	oxic C identi ease Ir	Chemicals: fied under this section, this product is Not Applicable under this regulat iventory (NPRI) Not controlled. All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

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Japan ENCS	: No	t determined
Korea KECI	: Li	sted
Philippines PICCS	: Li	sted

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.