MATERIAL SAFETY DATA SHEET

STAN-TONE MB-25696 BLACK

Version Number 1.0 Revision Date 07/30/2004 Page 1 of 7 Print Date 11/15/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

| Telephone:Emergency telephone:number | : | Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--------------------------------------|---|--|
| Product name | : | STAN-TONE MB-25696 BLACK |
| Product code | : | FO20008888 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|---|------------|----------|
| Petroleum distillates, solvent dewaxed heavy paraffinic | 64742-65-0 | 1 - 5 |
| Stearic acid | 57-11-4 | 1 - 5 |
| Carbon black | 1333-86-4 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|----------------------------|---|
| Acute exposure | |
| Inhalation Ingestion | Resin particles, like other inert materials, can be mechanically irritating.May be harmful if swallowed. |
| Eyes | : Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |

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| Medical Conditions Aggravated by Exposure: | : None known. |
|--|--|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seel medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit sower explosion limit Autoignition temperature | Not applicable Not applicable Not relevant |
| Suitable extinguishing media | : water spray, dry powder, foam, carbon dioxide (CO2). |
| Special Fire Fighting Procedures Unusual Fire/Explosion | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen |
| Hazards | (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |

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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

| Respiratory protection | : | No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material. |
|-----------------------------------|---|--|
| Eye/Face Protection | : | Safety glasses with side-shields. |
| Hand protection | : | Protective gloves. |
| Skin and body protection | : | Long sleeved clothing. |
| Additional Protective Measures | : | Safety shoes. |
| General Hygiene Considerations | : | Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. |
| Engineering measures | : | Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors. |

Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|------------------------|-----------|-----------------------|--------------------------|---------|
| Carbon black | 3.5 mg/m3 | Time Weighted Average | Total dust. as carbon | ACGIH |
| | | (TWA): | black | |
| | 3.5 mg/m3 | PEL: | Total dust. as carbon | OSHA Z1 |
| | | | black | |
| Petroleum distillates, | 500 ppm | PEL: | Vapor. | OSHA Z1 |
| solvent dewaxed heavy | 2,000 | | | |
| paraffinic | mg/m3 | | | |
| Stearic acid | 10 mg/m3 | Time Weighted Average | Total dust. as stearates | ACGIH |
| | _ | (TWA): | | |

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility

Solid
Pellets, slabs, sheets
BLACK
Characteristic rubber odor
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH Not applicable
Not determined
Not established
Not applicable
Not applicable
Not applicable

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| | 10. STABILITY AND REACTIVITY |
|----------------------------------|--|
| Stability | : Stable. |
| Hazardous Polymerization | : Will not occur. |
| Conditions to avoid | : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. |
| Incompatible Materials | : Incompatible with strong acids and oxidizing agents. |
| Hazardous decomposition products | : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|---|------------------|---------------------------|
| 64742-65-0 | Petroleum distillates, solvent dewaxed heavy paraffinic | Irritant | Eyes, Skin. |
| 57-11-4 | Stearic acid | Irritant | Eyes, Skin. |
| 1333-86-4 | Carbon black | Systemic effects | Eyes, Respiratory system. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|---------------|-------------|---------------|---------|
| 57-11-4 | Stearic acid | | | |
| | | Dermal LD50 | > 5 gm/kg | rabbit |
| 1333-86-4 | Carbon black | Oral LD50 | >15,400 mg/kg | rat |
| | | Dermal LD50 | > 3 gm/kg | rabbit |

Additional Health Hazard Information:

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Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

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TSCA Status All components of this product are listed on or exempt from the TSCA : Inventory. US. EPA CERCLA Hazardous Substances (40 CFR 302) Not applicable California Proposition : This product does not contain a substance listed by California Prop 65. 65 SARA Title III Section 302 Extremely Hazardous Substance Not applicable SARA Title III Section 313 Toxic Chemicals: Not applicable Canadian Regulations: National Pollutant Release Inventory (NPRI) Not applicable WHMIS Classification : D2A WHMIS Ingredient Disclosure List CAS-No. 1333-86-4 57-11-4 DSL All components of this product are on the Canadian Domestic : Substances List (DSL) or are exempt. National Inventories: Australia AICS Listed : China IECS Listed : Europe EINECS Listed : Japan ENCS Listed : Korea KECI Listed :

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Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.