### MATERIAL SAFETY DATA SHEET STAN-TONE VCP-15260 RED

Version Number 1.0 Revision Date 07/30/2004

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### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 8155 Cobb Center Drive, Kennesaw, GA 30152

Telephone:Emergency telephone:number	Product Stewardship (770) 590-3500 x.3563 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	STAN-TONE VCP-15260 RED
Product code :	FO20008915
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	10 - 30

### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

### POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion				
Acute exposure				
Inhalation Ingestion Eyes Skin	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Particulates, like other inert materials can be mechanically irritating.</li> <li>Experience shows no unusual dermatitis hazard from routine handling.</li> </ul>			
Chronic exposure	: Refer to Section 11 for Toxicological Information.			
Medical Conditions Aggravated by Exposure:	: None known.			
	4. FIRST AID MEASURES			



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.		
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.		
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.		
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.		
	5. FIRE-FIGHTING MEASURES		
Flash point	: Not applicable		
Flammable Limits Upper explosion limit	: Not applicable		
sower explosion limit	: Not applicable		
Autoignition temperature	: Not relevant		
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foam.		
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.		
Unusual Fire/Explosion Hazards	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.		
	6. ACCIDENTAL RELEASE MEASURES		
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.		
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.		
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.		
	7. HANDLING AND STORAGE		
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of		

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Storage	:	these materials. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPOS	UF	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1

	9. PHYSICAL AND CHE	MICAL PROPERTIES	
Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	<ul> <li>Solid</li> <li>powder, granular</li> <li>RED</li> <li>Very faint</li> <li>Not determined</li> <li>Not applicable</li> <li>Insoluble</li> </ul>	Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH	<ul> <li>Not applicable</li> <li>Not determined</li> <li>Not determined</li> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> </ul>
	10. STABILITY AN	D REACTIVITY	
Stability	: Stable.		
	: Will not occur.		
Hazardous Polymerization			



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Incompatible Materials	:	Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

### 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

D	NT (
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use
<b>Bioaccumulation Potential</b>	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION

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ICAO/IATA (air)	:	Not regulated for trans	portation.		
IMO / IMDG (maritime)	:	Not regulated for trans	portation.		
	15.	<b>REGULATORY INF</b>	ORMATION		
US Regulations:					
OSHA Status	:	Classified as hazardous	s based on com	ponents.	
TSCA Status	:	All components of this Inventory.	product are lis	sted on or exemp	ot from the TSCA
US. EPA CERCLA Hazardo	us Subst	ances (40 CFR 302)			
Not applicable					
California Propositio 65		WARNING! This proc California to cause can		chemical know	n to the State of
SARA Title III Section 302	Extremel	ly Hazardous Substance	e		
Not applicable					
SARA Title III Section 313	Foxic Cł	nemicals:			
Not applicable Canadian Regulations:					
National Pollutant Re	lease Inv	ventory (NPRI)			
Chemical Name	ć		CAS-No.	Weight %	NPRI ID#
2-Ethylhexanoic acid zi	nc salt		136-53-8	0.12	241
WHMIS Classification	on :	Not controlled.			
DSL	:	All components of this Substances List (DSL)			Domestic
National Inventories:					

National Inventories:

Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined



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Japan ENCS : Not determined

Korea KECI : Not determined

Philippines PICCS : Not determined

### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.